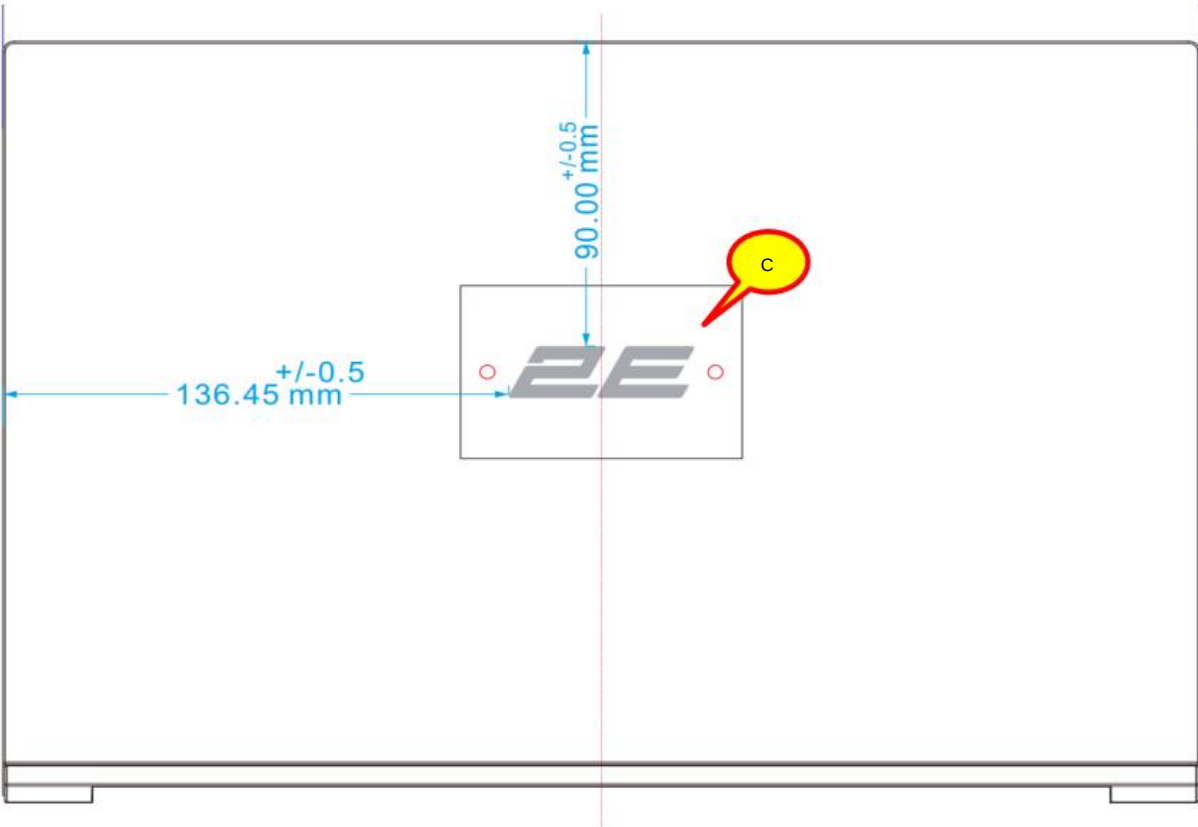
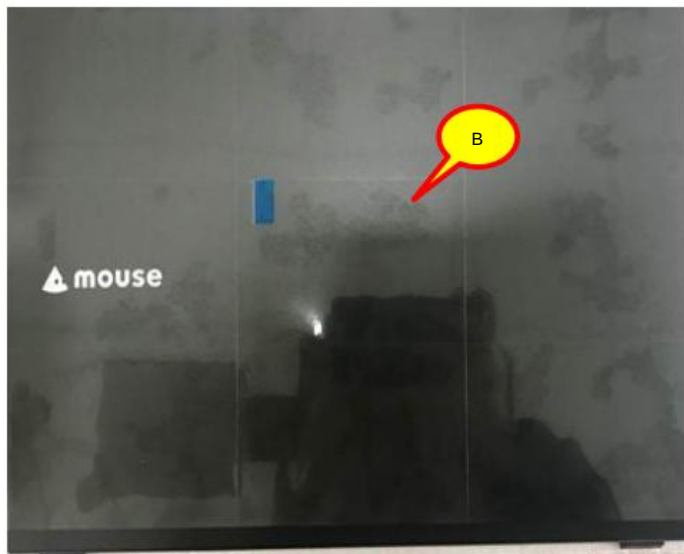


|                                                                    |                                                                                                                                                                                                                                                                                                                                                            |                      |                  |      |              |             |         |                                                                     |                      |              |                                                                         |              |                                                   |   |        |
|--------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|------------------|------|--------------|-------------|---------|---------------------------------------------------------------------|----------------------|--------------|-------------------------------------------------------------------------|--------------|---------------------------------------------------|---|--------|
| KAPOK Standard Operation PROCEDURE Operation Instructions Job Name |                                                                                                                                                                                                                                                                                                                                                            |                      |                  |      |              |             |         |                                                                     |                      |              | The validity period of the SOP on this page is: 2023/9/26----2023/12/26 |              |                                                   |   |        |
| model                                                              |                                                                                                                                                                                                                                                                                                                                                            |                      |                  |      | Process Code | File Number | Version | Production Date                                                     | Station Type (Small) | Page (Small) | Station Type (Large)                                                    | Page (Large) |                                                   |   |        |
| NV4XXX (except -V models)                                          |                                                                                                                                                                                                                                                                                                                                                            | Check the back cover |                  |      | Establish    | 1           |         | IE-2409                                                             | Reference 1          |              | 2021/10/25                                                              | 1            | 5-1/16                                            | 1 | 1-1/31 |
| B<br>O<br>M                                                        | NO.                                                                                                                                                                                                                                                                                                                                                        | Description          | Parts Number     | Q'TY | 1            | Torque      | Remark  | quality points/notes: 1. Wear an electrostatic bracelet during work |                      |              |                                                                         |              | Tools/Supplies:<br>1. Static electricity bracelet |   |        |
|                                                                    | A back cover                                                                                                                                                                                                                                                                                                                                               |                      | By S/O           |      |              |             |         |                                                                     |                      |              |                                                                         |              |                                                   |   |        |
|                                                                    | B Back cover protective film                                                                                                                                                                                                                                                                                                                               |                      | 6-40-NV401-040   |      |              | BY M/O      |         |                                                                     |                      |              |                                                                         |              |                                                   |   |        |
|                                                                    | C LOGO                                                                                                                                                                                                                                                                                                                                                     |                      | 6-45-M7S1-012-E5 |      |              | 1 1         | BY S/O  |                                                                     |                      |              |                                                                         |              |                                                   |   |        |
|                                                                    |                                                                                                                                                                                                                                                                                                                                                            |                      |                  |      |              |             |         |                                                                     |                      |              |                                                                         |              |                                                   |   |        |
|                                                                    |                                                                                                                                                                                                                                                                                                                                                            |                      |                  |      |              |             |         |                                                                     |                      |              |                                                                         |              |                                                   |   |        |
| Hold                                                               | <div></div> |                      |                  |      |              |             |         |                                                                     |                      |              |                                                                         |              |                                                   |   |        |
| do                                                                 |                                                                                                                                                                                                                                                                                                                                                            |                      |                  |      |              |             |         |                                                                     |                      |              |                                                                         |              |                                                   |   |        |
| explain                                                            |                                                                                                                                                                                                                                                                                                                                                            |                      |                  |      |              |             |         |                                                                     |                      |              |                                                                         |              |                                                   |   |        |
| bright                                                             |                                                                                                                                                                                                                                                                                                                                                            |                      |                  |      |              |             |         |                                                                     |                      |              |                                                                         |              |                                                   |   |        |

1. Take the back cover (Ax) and check the appearance according to the standard. Cut a soft protective film of appropriate size and stick it on the back cover.

Note: 1. Check that the logo on the back cover must be pressed correctly, no words may be dropped, no words may be offset, and the neutral logo must be pasted correctly.

2. Press the logo back and forth 3 to 5 times, and peel off the protective film on the logo in parallel.

3. Paste a small protective film on the logo, and finally apply a soft protective film

2 FOR Mouse customers attach the back cover protective film (B) at the location shown in the picture, no need to attach a soft protective film

Jig number: NV4 back cover protective film jig

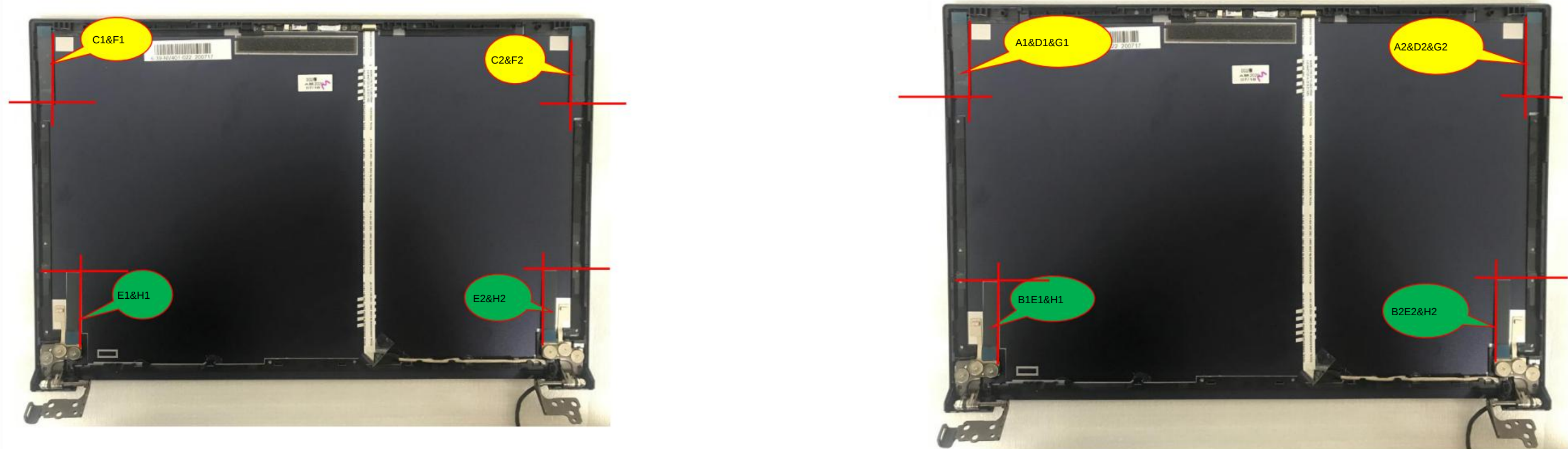
3 For NV41PZ DREAM customers, paste LOGO (C) on the back cover

Pasting jig: NV41PZ-YH07-1006-01

1

KAPOK Standard Operation PROCEDURE Operation Instructions Job Name

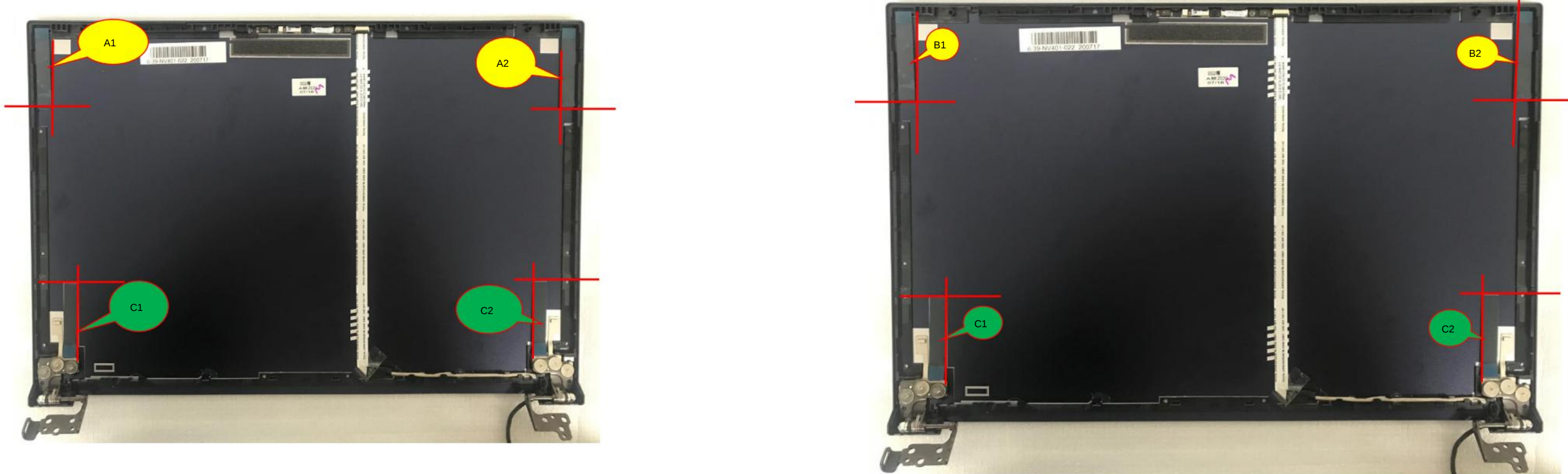
The validity period of the SOP on this page is: 2023/9/26----2023/12/26

|                           |                                                                                     |                          |                        |              |                                   |         |                                                                              |                      |              |                      |                                                   |   |        |
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| model                     |                                                                                     |                          |                        | Process Code | File Number                       | Version | Production Date                                                              | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                      |   |        |
| NV4XXX (except -V models) |                                                                                     | Adhesive the back cover  |                        | Establish    | 1                                 |         | IE-2409                                                                      | Reference 1          | 2021/6/18    | 1                    | 5-2/16                                            | 2 | 3-1/31 |
| BOM                       | NO.                                                                                 | DescriptionLala          | Parts Number           | Q'TY 2 2     | Torque                            | Remark  | Quality Key Points/Notes: 1. Wear an electrostatic bracelet to attach to the |                      |              |                      | Tools/Supplies:<br>1. Static electricity bracelet |   |        |
|                           | A                                                                                   | glue Lala                | 6-47-0019L-032/03A     |              | NV45xx 2.4mm LCD during operation |         |                                                                              |                      |              |                      |                                                   |   |        |
|                           | B                                                                                   | glue Lala                | 6-47-0019L-031/03B     |              |                                   |         |                                                                              |                      |              |                      |                                                   |   |        |
|                           | C                                                                                   | glue Lala                | 6-47-0019L-026         | 2            | For NV45xx 3.0mm LCD attachment   |         |                                                                              |                      |              |                      |                                                   |   |        |
|                           | D                                                                                   | glue Lala                | 6-47-NV401-010         | 2            |                                   |         |                                                                              |                      |              |                      |                                                   |   |        |
|                           | AND                                                                                 | glue Lala                | 6-47-NV401-0A0 /0A1    | 2            | For NV45xx 2.6mm LCD attachment   |         |                                                                              |                      |              |                      |                                                   |   |        |
|                           | F                                                                                   | glue Lala                | 6-47-0019L-028         | 2            |                                   |         |                                                                              |                      |              |                      |                                                   |   |        |
|                           | G                                                                                   | glue Lala                | 6-47-0019A-C01-1       | 2            |                                   |         |                                                                              |                      |              |                      |                                                   |   |        |
|                           | H                                                                                   | glue Lala glue Lala glue | 6-47-0019A-35P-1/35W-1 | 2            |                                   |         |                                                                              |                      |              |                      |                                                   |   |        |
| Hold                      |  |                          |                        |              |                                   |         |                                                                              |                      |              |                      |                                                   |   |        |
| do                        |                                                                                     |                          |                        |              |                                   |         |                                                                              |                      |              |                      |                                                   |   |        |
| explain                   |                                                                                     |                          |                        |              |                                   |         |                                                                              |                      |              |                      |                                                   |   |        |
| bright                    | 1. Attach the Lala glue to the back cover as shown in the picture.                  |                          |                        |              |                                   |         |                                                                              |                      |              |                      |                                                   |   |        |

1

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|                           |                                                                                     |                         |                      |              |             |                       |                 |                                                        |              |                      |                                                   |   |        |
|---------------------------|-------------------------------------------------------------------------------------|-------------------------|----------------------|--------------|-------------|-----------------------|-----------------|--------------------------------------------------------|--------------|----------------------|---------------------------------------------------|---|--------|
| model                     |                                                                                     |                         |                      | Process Code | File Number | Version               | Production Date | Station Type (Small)                                   | Page (Small) | Station Type (Large) | Page (Large)                                      |   |        |
| NV4XXX (except -V models) |                                                                                     | Adhesive the back cover |                      | Establish    | 1           | IE-2409               |                 | Reference 1                                            | 2021/6/18    | 1                    | 5-3/16                                            | 2 | 3-2/31 |
| BOM                       | NO.                                                                                 | DescriptionLala         | Parts Number         | Q'TY 2 2     | Torque      | Remark quality points |                 | s/notes: 1. Wear an electrostatic bracelet during work |              |                      | Tools/Supplies:<br>1. Static electricity bracelet |   |        |
|                           | A                                                                                   | glueLala                | 6-47-0019L-026       |              | BY M/O      |                       |                 |                                                        |              |                      |                                                   |   |        |
|                           | B                                                                                   | glueLala                | 6-47-NV401-010       |              |             |                       |                 |                                                        |              |                      |                                                   |   |        |
|                           | C                                                                                   | glue                    | 6-47-NV401-0A0 / 0A1 | 2            |             |                       |                 |                                                        |              |                      |                                                   |   |        |
|                           |                                                                                     |                         |                      |              |             |                       |                 |                                                        |              |                      |                                                   |   |        |
|                           |                                                                                     |                         |                      |              |             |                       |                 |                                                        |              |                      |                                                   |   |        |
|                           |                                                                                     |                         |                      |              |             |                       |                 |                                                        |              |                      |                                                   |   |        |
| Hold                      |  |                         |                      |              |             |                       |                 |                                                        |              |                      |                                                   |   |        |
| do                        |                                                                                     |                         |                      |              |             |                       |                 |                                                        |              |                      |                                                   |   |        |
| explain                   |                                                                                     |                         |                      |              |             |                       |                 |                                                        |              |                      |                                                   |   |        |
| bright                    | 1. Attach the Lala glue to the back cover as shown in the picture.                  |                         |                      |              |             |                       |                 |                                                        |              |                      |                                                   |   |        |

1

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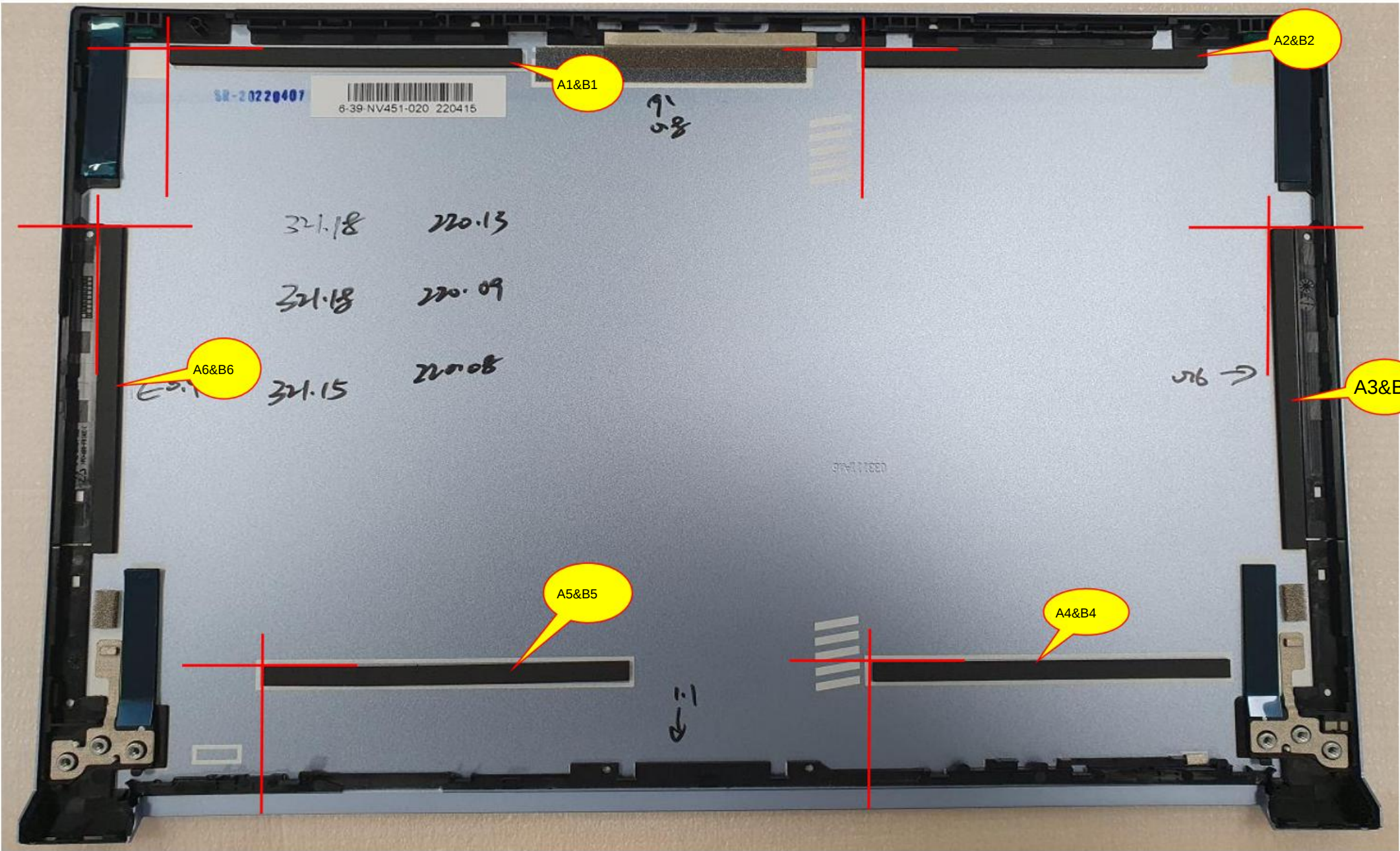
The validity period of the SOP on this page is: 2023/9/26----2023/12/26

|                           |     |                         |                |              |                                |                                         |                                    |                                                       |              |                      |              |        |  |  |  |  |  |  |
|---------------------------|-----|-------------------------|----------------|--------------|--------------------------------|-----------------------------------------|------------------------------------|-------------------------------------------------------|--------------|----------------------|--------------|--------|--|--|--|--|--|--|
| model                     |     |                         |                | Process Code | File Number                    | Version                                 | Production Date                    | Station Type (Small)                                  | Page (Small) | Station Type (Large) | Page (Large) |        |  |  |  |  |  |  |
| NV4XXX (except -V models) |     | Adhesive the back cover |                | Establish    | 1                              | IE-2409                                 | Reference 1                        | 2021/6/18                                             | 1            | 5-4/16               | 2            | 3-3/31 |  |  |  |  |  |  |
| B<br><br>O<br><br>M       | NO. | DescriptionFoam         | Parts Number   | Q'TY 6 6     | Torque                         | Remark quality points/notes: 1. Wear an |                                    | Tools/Supplies:<br><br>1. Static electricity bracelet |              |                      |              |        |  |  |  |  |  |  |
|                           | A   | Foam                    | 6-47-0019S-024 |              | attaches to NV45xx 2.4mmLCD    |                                         | electrostatic bracelet during work |                                                       |              |                      |              |        |  |  |  |  |  |  |
|                           | B   |                         | 6-47-0019A-60U |              | For NV45xx 2.6mmLCD attachment |                                         |                                    |                                                       |              |                      |              |        |  |  |  |  |  |  |
|                           |     |                         |                |              |                                |                                         |                                    |                                                       |              |                      |              |        |  |  |  |  |  |  |
|                           |     |                         |                |              |                                |                                         |                                    |                                                       |              |                      |              |        |  |  |  |  |  |  |
|                           |     |                         |                |              |                                |                                         |                                    |                                                       |              |                      |              |        |  |  |  |  |  |  |

Hold

do

explain



1. Attach the Lala glue to the back cover as shown in the picture.

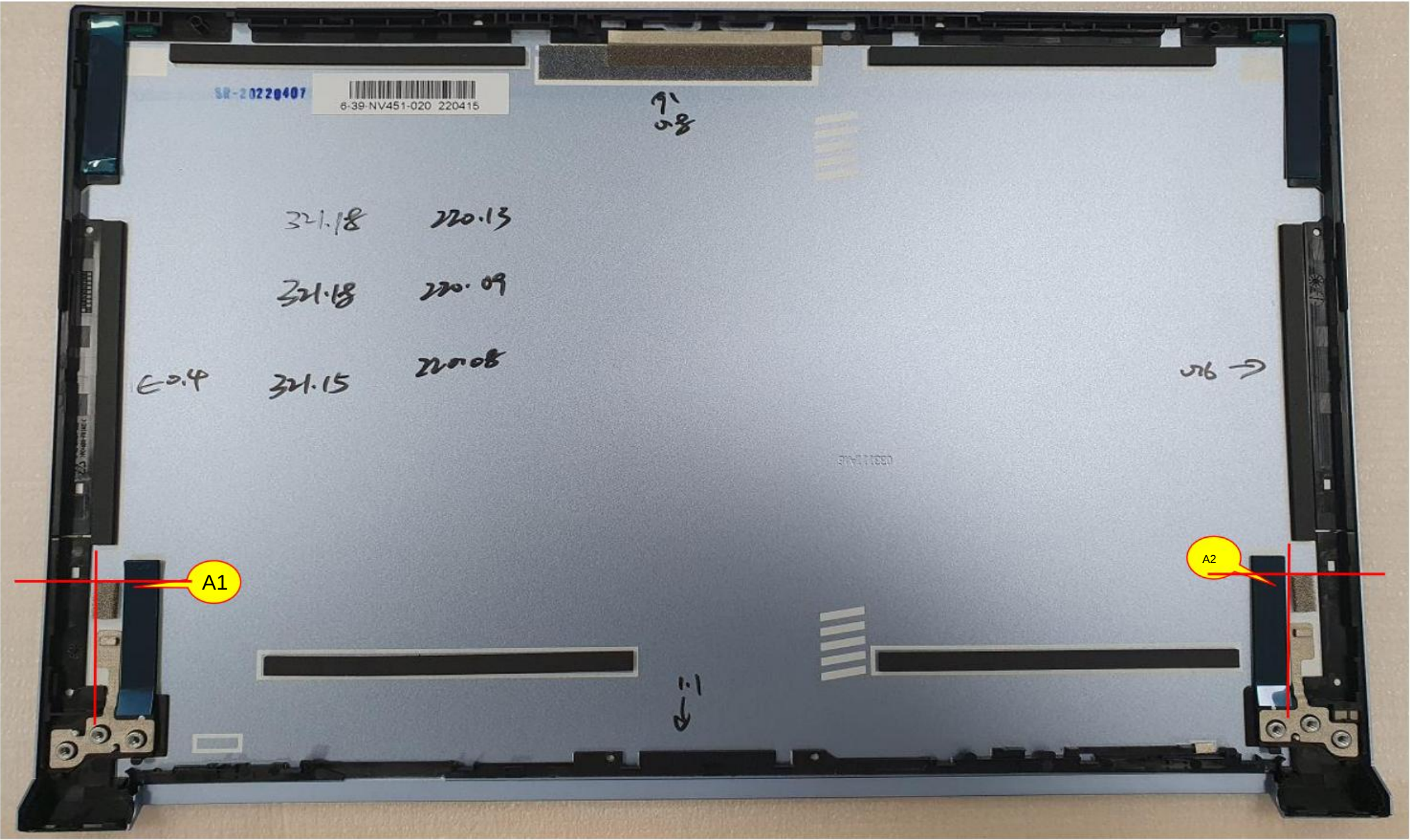
|                           |     |                        |                |             |          |                                                                                            |                                |              |                      |              |   |        |  |
|---------------------------|-----|------------------------|----------------|-------------|----------|--------------------------------------------------------------------------------------------|--------------------------------|--------------|----------------------|--------------|---|--------|--|
| model                     |     |                        | Process Code   | File Number | Version  | Production Date                                                                            | Station Type (Small)           | Page (Small) | Station Type (Large) | Page (Large) |   |        |  |
| NV4XXX (except -V models) |     | Back cover accessories | Establish      | 1           |          | IE-2409                                                                                    | Reference 1                    | 2021/6/18    | 1                    | 5-5/16       | 3 | 1-1/31 |  |
| B<br>O<br>M               | NO. | Description            | Parts Number   | Q'TY        | NV45xx   | Remark Quality Key Points/Notes: Torque attaches to                                        |                                |              |                      |              |   |        |  |
|                           | A   | Conductive foam        | 6-47-0019G-007 | 2           | 2.4mmLCD | 1. You need to wear an electrostatic bracelet attached to the NV45xx 2.6mmLCD during work. |                                |              |                      |              |   |        |  |
|                           |     |                        |                |             |          |                                                                                            |                                |              |                      |              |   |        |  |
|                           |     |                        |                |             |          |                                                                                            |                                |              |                      |              |   |        |  |
|                           |     |                        |                |             |          |                                                                                            |                                |              |                      |              |   |        |  |
|                           |     |                        |                |             |          |                                                                                            | Tools/Supplies:                |              |                      |              |   |        |  |
|                           |     |                        |                |             |          |                                                                                            | 1. Static electricity bracelet |              |                      |              |   |        |  |

Hold

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explain

bright



1 Attach Sponge (A)\*2 to the back cover as shown in the picture

1

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| model                     |                             |                                       |              |      | Process Code                               | File Number           | Version                                              | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                                   |        |
|---------------------------|-----------------------------|---------------------------------------|--------------|------|--------------------------------------------|-----------------------|------------------------------------------------------|-----------------|----------------------|--------------|----------------------|--------------|---------------------------------------------------|--------|
| NV4XXX (except -V models) |                             | Back cover Rubber attachment position |              |      | Establish                                  | 1                     |                                                      | IE-2409         | Reference 1          | 2021/6/18    | 2                    | 6-1/16       | 4                                                 | 6-1/31 |
| B<br>O<br>M               | NO.                         | Description                           | Parts Number | Q'TY | Please refer to the                        | Remark quality points | Notes: 1. Wear an electrostatic bracelet during work |                 |                      |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |        |
|                           | A                           | Rubber                                | By M/O       |      | picture below for the location of Torque . |                       |                                                      |                 |                      |              |                      |              |                                                   |        |
|                           |                             |                                       |              |      |                                            |                       |                                                      |                 |                      |              |                      |              |                                                   |        |
|                           |                             |                                       |              |      |                                            |                       |                                                      |                 |                      |              |                      |              |                                                   |        |
|                           |                             |                                       |              |      |                                            |                       |                                                      |                 |                      |              |                      |              |                                                   |        |
| Hold                      | <p>6-50-J1B24-Z021/Z020</p> |                                       |              |      |                                            |                       |                                                      |                 |                      |              |                      |              |                                                   |        |
|                           |                             |                                       |              |      |                                            |                       |                                                      |                 |                      |              |                      |              |                                                   |        |
| do                        | <p>6-50-JBB24-Y060</p>      |                                       |              |      |                                            |                       |                                                      |                 |                      |              |                      |              |                                                   |        |
| explain                   |                             |                                       |              |      |                                            |                       |                                                      |                 |                      |              |                      |              |                                                   |        |
|                           |                             |                                       |              |      |                                            |                       |                                                      |                 |                      |              |                      |              |                                                   |        |
| bright                    |                             |                                       |              |      |                                            |                       |                                                      |                 |                      |              |                      |              |                                                   |        |

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| model                     |                                                |             |              | Process Code                          |        | File Number        | Version                                                                                                             | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                      |   |        |
|---------------------------|------------------------------------------------|-------------|--------------|---------------------------------------|--------|--------------------|---------------------------------------------------------------------------------------------------------------------|-----------------|----------------------|--------------|----------------------|---------------------------------------------------|---|--------|
| NV4XXX (except -V models) |                                                |             |              | Back cover Rubber attachment position |        | Establish          | 1                                                                                                                   | IE-2409         | Reference 1          | 2021/6/18    | 2                    | 6-2/16                                            | 4 | 6-2/31 |
| B<br>O<br>M               | NO.                                            | Description | Parts Number | Q'TY                                  | Torque | Remark quality key | Points/notes: Please refer to the picture below for the location:<br>1. Wear an electrostatic bracelet during work. |                 |                      |              |                      | Tools/Supplies:<br>1. Static electricity bracelet |   |        |
|                           | A                                              | Rubber      | By M/O       |                                       |        |                    |                                                                                                                     |                 |                      |              |                      |                                                   |   |        |
|                           |                                                |             |              |                                       |        |                    |                                                                                                                     |                 |                      |              |                      |                                                   |   |        |
|                           |                                                |             |              |                                       |        |                    |                                                                                                                     |                 |                      |              |                      |                                                   |   |        |
|                           |                                                |             |              |                                       |        |                    |                                                                                                                     |                 |                      |              |                      |                                                   |   |        |
| Hold                      | <div>6-50-JBB25-Y010</div>                     |             |              |                                       |        |                    | <div>6-50-J1B24-Z022/Z023</div>                                                                                     |                 |                      |              |                      |                                                   |   |        |
|                           | <div>6-50-JBB24-V029<br/>6-50-JBB24-V02A</div> |             |              |                                       |        |                    | <div>6-50-JBB24-Y131<br/>6-950-JBB24-Y130-HL</div>                                                                  |                 |                      |              |                      |                                                   |   |        |
|                           |                                                |             |              |                                       |        |                    |                                                                                                                     |                 |                      |              |                      |                                                   |   |        |

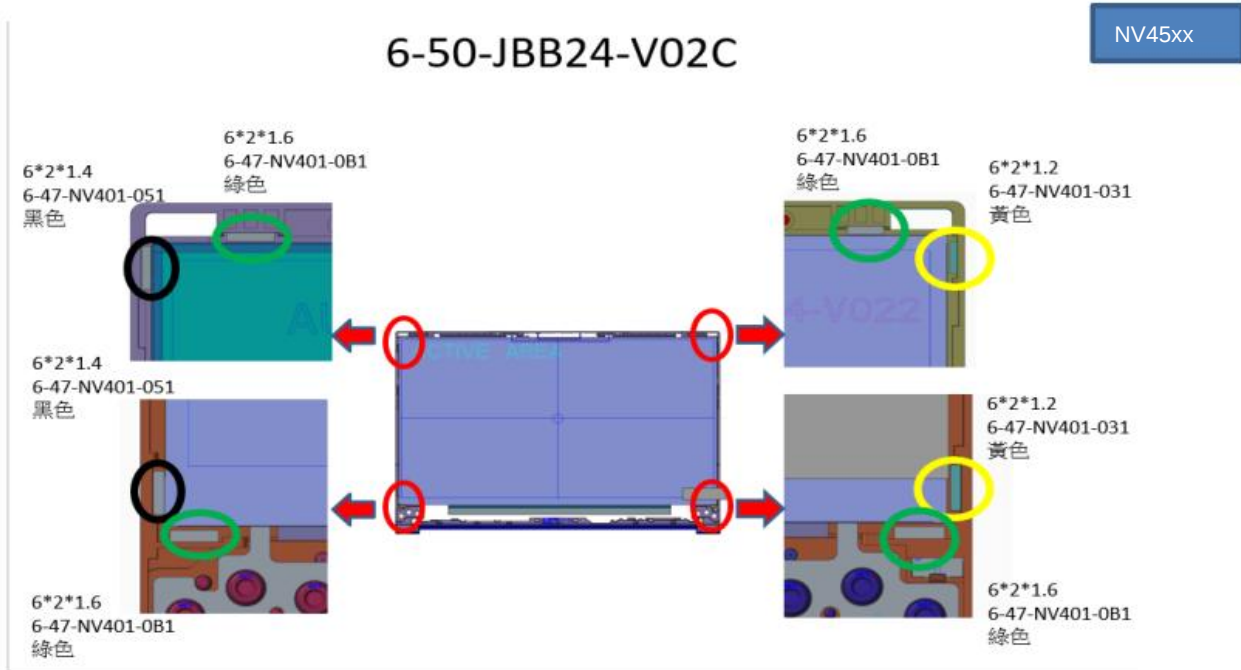
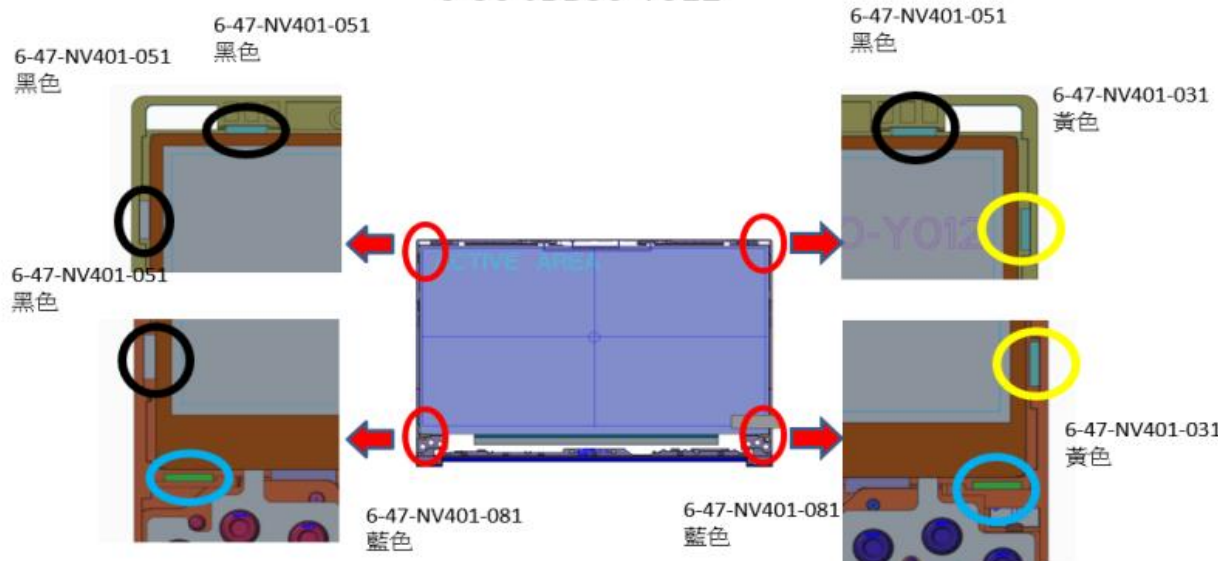
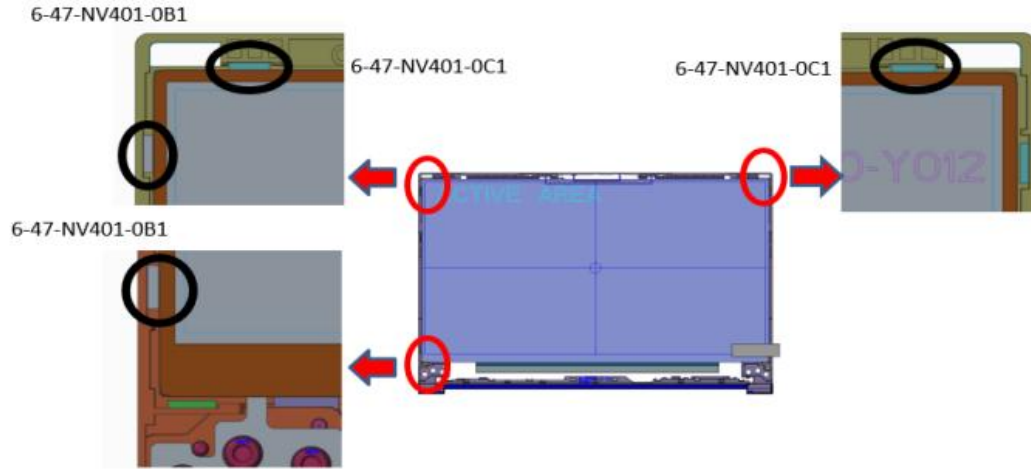
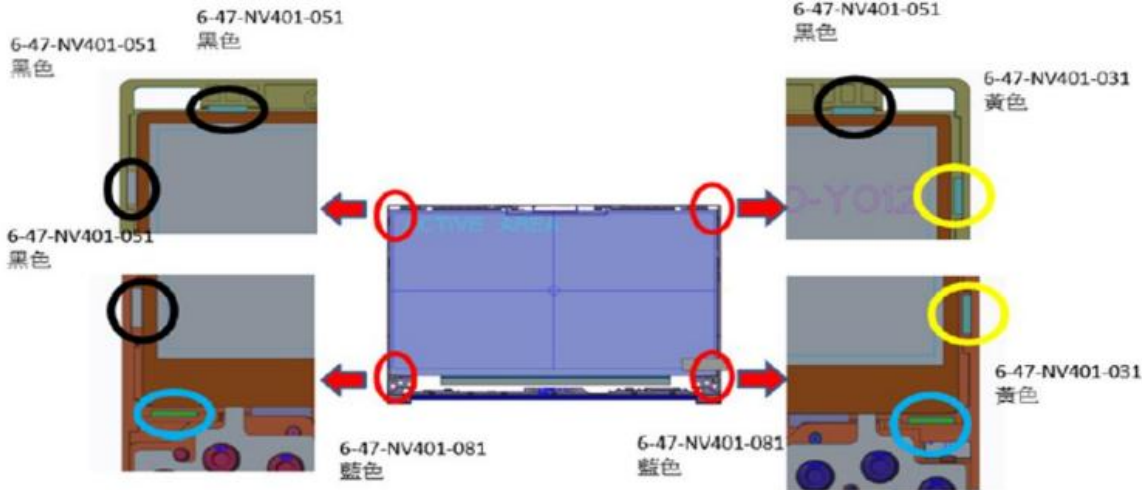
KAPOK Standard Operation PROCEDURE Operation Instructions Job Name

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| model                     |                                                                                                                                | Process Code                          |              | File Number | Version                                    | Production Date | Station Type (Small)                                                | Page (Small) | Station Type (Large) | Page (Large)                                      |   |        |
|---------------------------|--------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|--------------|-------------|--------------------------------------------|-----------------|---------------------------------------------------------------------|--------------|----------------------|---------------------------------------------------|---|--------|
| NV4XXX (except -V models) |                                                                                                                                | Back cover Rubber attachment position |              | Establish   | 1                                          | IE-2409         | Reference 1                                                         | 2021/6/18    | 2                    | 6-3/16                                            | 4 | 6-3/31 |
| B<br>O<br>M               | NO.                                                                                                                            | Description                           | Parts Number | Q'TY        | Please refer to the                        | Remark          | quality points/notes: 1. Wear an electrostatic bracelet during work |              |                      | Tools/Supplies:<br>1. Static electricity bracelet |   |        |
|                           | A                                                                                                                              | Rubber                                | By M/O       |             | picture below for the location of Torque . |                 |                                                                     |              |                      |                                                   |   |        |
|                           |                                                                                                                                |                                       |              |             |                                            |                 |                                                                     |              |                      |                                                   |   |        |
|                           |                                                                                                                                |                                       |              |             |                                            |                 |                                                                     |              |                      |                                                   |   |        |
|                           |                                                                                                                                |                                       |              |             |                                            |                 |                                                                     |              |                      |                                                   |   |        |
| Hold                      | <div>Innolux N140HCE-EN2 (6-50-JBB24-V02C) NV4XPNK NEW</div> <div>Cable— 6-43-NV401-010-N Wire 30 to 30 250L</div> <div></div> |                                       |              |             |                                            |                 |                                                                     |              |                      |                                                   |   |        |
|                           | <div>6-47-NV401-010-DV 6-50-JBB24-Z024 6-47-NV401-010-DV</div> <div></div>                                                     |                                       |              |             |                                            |                 |                                                                     |              |                      |                                                   |   |        |
| do                        | <div>6-50-JBB26-V021</div> <div></div>                                                                                         |                                       |              |             |                                            |                 |                                                                     |              |                      |                                                   |   |        |
| explain                   | <div>6-50-JBB30-A010 NV45PZ</div> <div></div>                                                                                  |                                       |              |             |                                            |                 |                                                                     |              |                      |                                                   |   |        |
| bright                    |                                                                                                                                |                                       |              |             |                                            |                 |                                                                     |              |                      |                                                   |   |        |

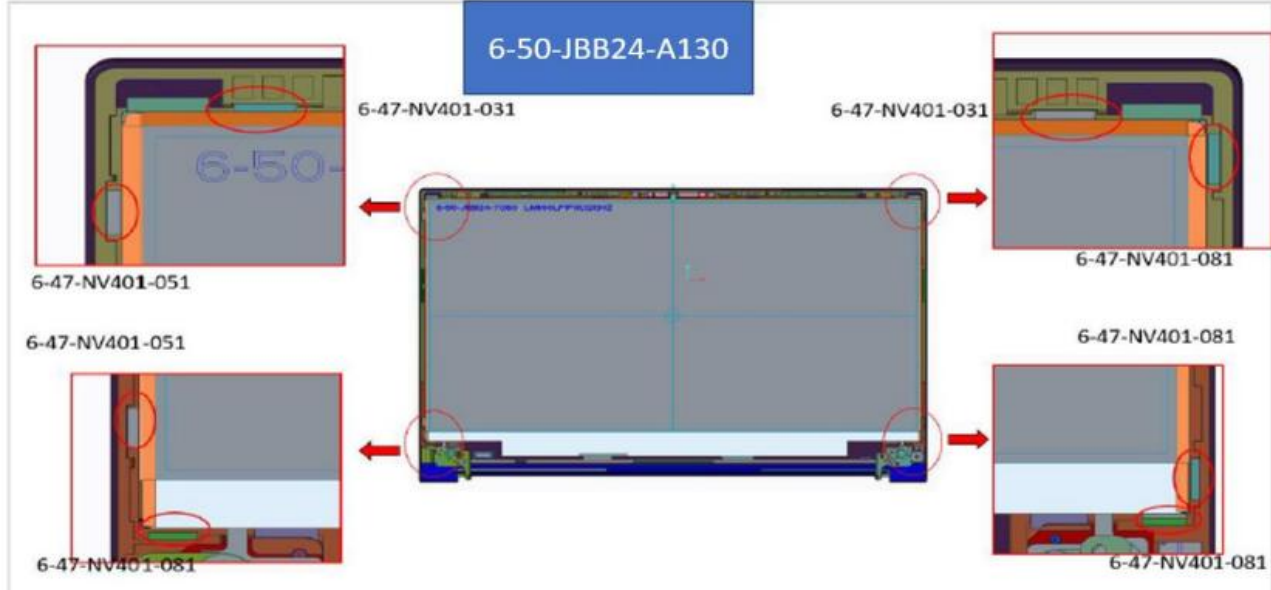
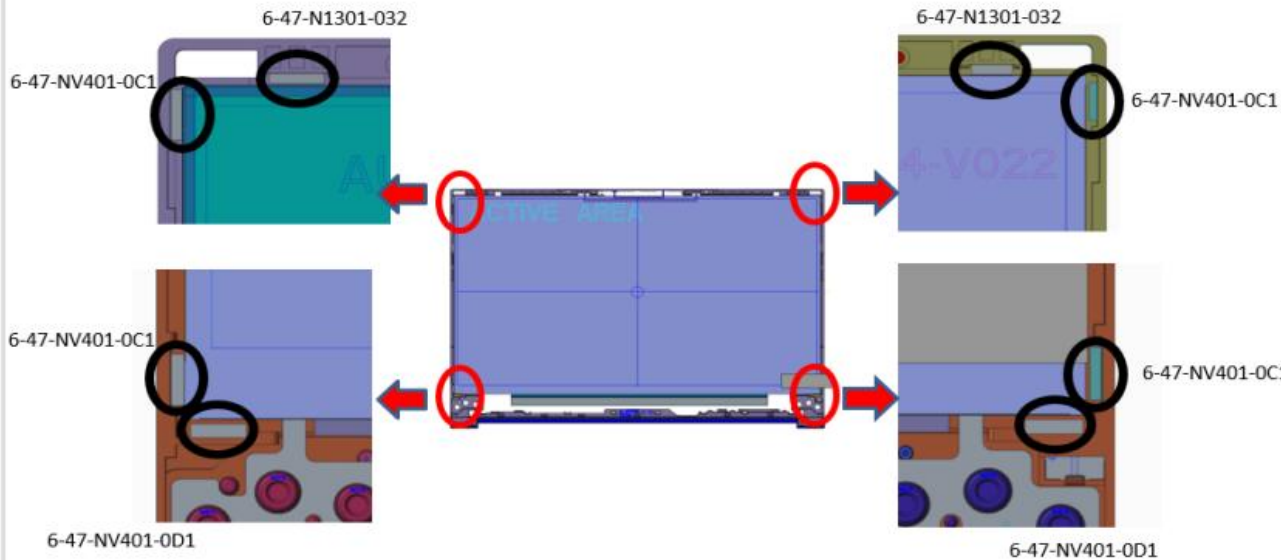
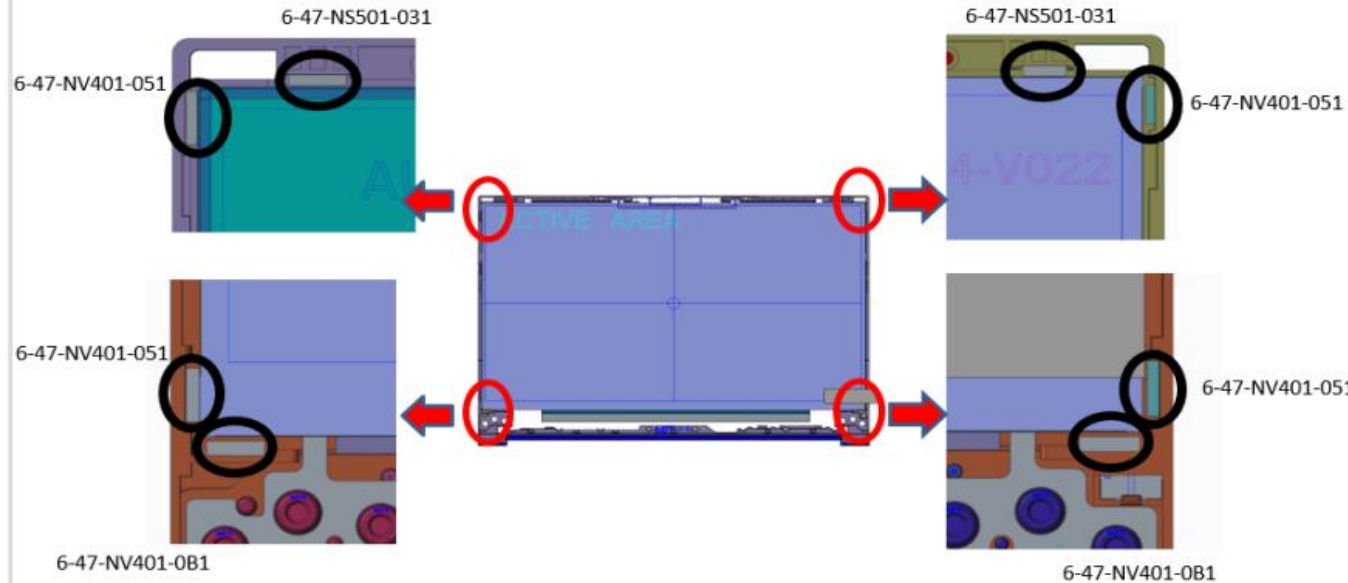
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| model                     |                                                                                       | Process Code                          |              |      | File Number                                | Version                                                                    | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                                   |        |  |
|---------------------------|---------------------------------------------------------------------------------------|---------------------------------------|--------------|------|--------------------------------------------|----------------------------------------------------------------------------|-----------------|----------------------|--------------|----------------------|--------------|---------------------------------------------------|--------|--|
| NV4XXX (except -V models) |                                                                                       | Back cover Rubber attachment position |              |      | Establish                                  | 1                                                                          | IE-2409         | Reference 1          | 2021/6/18    | 2                    | 6-4/16       | 4                                                 | 6-4/31 |  |
| B<br>O<br>M               | NO.                                                                                   | Description                           | Parts Number | Q'TY | Please refer to the                        | Remark quality points/notes: 1. Wear an electrostatic bracelet during work |                 |                      |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |        |  |
|                           | A                                                                                     | Rubber                                | By M/O       |      | picture below for the location of Torque . |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                       |                                       |              |      |                                            |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                       |                                       |              |      |                                            |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                       |                                       |              |      |                                            |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
| Hold                      | 6-50-JBB24-V02C                                                                       |                                       |              |      |                                            |                                                                            |                 | NV45xx               |              |                      |              |                                                   |        |  |
|                           |    |                                       |              |      |                                            |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
| do                        | 6-50-JBB30-V002<br>6-50-JBB30-G021<br>6-50-JBB30-Y012                                 |                                       |              |      |                                            |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
|                           |   |                                       |              |      |                                            |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
| explain                   | 6-50-JBB30-V016                                                                       |                                       |              |      |                                            |                                                                            |                 | NV45PZ               |              |                      |              |                                                   |        |  |
|                           |   |                                       |              |      |                                            |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
| bright                    | 6-50-JBB26-G020                                                                       |                                       |              |      |                                            |                                                                            |                 | NV45RZ               |              |                      |              |                                                   |        |  |
|                           |  |                                       |              |      |                                            |                                                                            |                 |                      |              |                      |              |                                                   |        |  |

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|                           |                                                                                                                              |                                       |              |              |                                          |                                                                            |         |                 |                      |              |                      |                                                   |   |        |
|---------------------------|------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|--------------|--------------|------------------------------------------|----------------------------------------------------------------------------|---------|-----------------|----------------------|--------------|----------------------|---------------------------------------------------|---|--------|
| model                     |                                                                                                                              |                                       |              | Process Code |                                          | File Number                                                                | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                      |   |        |
| NV4XXX (except -V models) |                                                                                                                              | Back cover Rubber attachment position |              | Establish    |                                          | 1                                                                          |         | IE-2409         | Reference 1          | 2021/6/18    | 2                    | 6-5/16                                            | 4 | 6-5/31 |
| B<br><br>O<br><br>M       | NO.                                                                                                                          | Description                           | Parts Number | Q'TY         | Please refer to the                      | Remark quality points/notes: 1. Wear an electrostatic bracelet during work |         |                 |                      |              |                      | Tools/Supplies:<br>1. Static electricity bracelet |   |        |
|                           | A                                                                                                                            | Rubber                                | By M/O       |              | picture below for the location of Torque |                                                                            |         |                 |                      |              |                      |                                                   |   |        |
|                           |                                                                                                                              |                                       |              |              |                                          |                                                                            |         |                 |                      |              |                      |                                                   |   |        |
|                           |                                                                                                                              |                                       |              |              |                                          |                                                                            |         |                 |                      |              |                      |                                                   |   |        |
|                           |                                                                                                                              |                                       |              |              |                                          |                                                                            |         |                 |                      |              |                      |                                                   |   |        |
|                           |                                                                                                                              |                                       |              |              |                                          |                                                                            |         |                 |                      |              |                      |                                                   |   |        |
| Hold                      | <div><div></div><div>NV45RZ</div></div>   |                                       |              |              |                                          |                                                                            |         |                 |                      |              |                      |                                                   |   |        |
| do                        | <div><div></div><div>NV45RZ</div></div>  |                                       |              |              |                                          |                                                                            |         |                 |                      |              |                      |                                                   |   |        |
| explain                   | <div><div></div><div>NV41RZ</div></div>  |                                       |              |              |                                          |                                                                            |         |                 |                      |              |                      |                                                   |   |        |
| bright                    | <div><div></div><div>NV41RZ</div></div> |                                       |              |              |                                          |                                                                            |         |                 |                      |              |                      |                                                   |   |        |

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|                           |                                                                                                                                                                                  |                                       |              |             |                                          |                                                       |                                                   |              |                      |              |   |        |  |  |
|---------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|--------------|-------------|------------------------------------------|-------------------------------------------------------|---------------------------------------------------|--------------|----------------------|--------------|---|--------|--|--|
| model                     |                                                                                                                                                                                  | Process Code                          |              | File Number | Version                                  | Production Date                                       | Station Type (Small)                              | Page (Small) | Station Type (Large) | Page (Large) |   |        |  |  |
| NV4XXX (except -V models) |                                                                                                                                                                                  | Back cover Rubber attachment position |              | Establish   | 1                                        | IE-2409                                               | Reference 1                                       | 2021/6/18    | 2                    | 6-6/16       | 4 | 6-6/31 |  |  |
| B<br>O<br>M               | NO.                                                                                                                                                                              | Description                           | Parts Number | Q'TY        | Please refer to the                      | Remark quality points/notes: 1. Wear an electrostatic | Tools/Supplies:<br>1. Static electricity bracelet |              |                      |              |   |        |  |  |
|                           | A                                                                                                                                                                                | Rubber                                | By M/O       |             | picture below for the location of Torque | bracelet during work                                  |                                                   |              |                      |              |   |        |  |  |
|                           |                                                                                                                                                                                  |                                       |              |             |                                          |                                                       |                                                   |              |                      |              |   |        |  |  |
|                           |                                                                                                                                                                                  |                                       |              |             |                                          |                                                       |                                                   |              |                      |              |   |        |  |  |
|                           |                                                                                                                                                                                  |                                       |              |             |                                          |                                                       |                                                   |              |                      |              |   |        |  |  |
|                           |                                                                                                                                                                                  |                                       |              |             |                                          |                                                       |                                                   |              |                      |              |   |        |  |  |
| Hold                      | <div><div>NV4xMJ</div><div>6-50-JBB26-G020</div><div><div>6-47-0019R-01C</div><div>6-47-L1401-090</div></div><div><div>6-47-0019R-01C</div><div>6-47-L1401-090</div></div></div> |                                       |              |             |                                          |                                                       |                                                   |              |                      |              |   |        |  |  |
| do                        |                                                                                                                                                                                  |                                       |              |             |                                          |                                                       |                                                   |              |                      |              |   |        |  |  |
| explain                   | <div><div>6-50-JBB24-Y130</div><div><div>6-47-NV401-031</div><div>6-47-NV401-051</div></div><div><div>6-47-NV401-031</div><div>6-47-NV401-081</div></div></div>                  |                                       |              |             |                                          |                                                       |                                                   |              |                      |              |   |        |  |  |
| bright                    |                                                                                                                                                                                  |                                       |              |             |                                          |                                                       |                                                   |              |                      |              |   |        |  |  |

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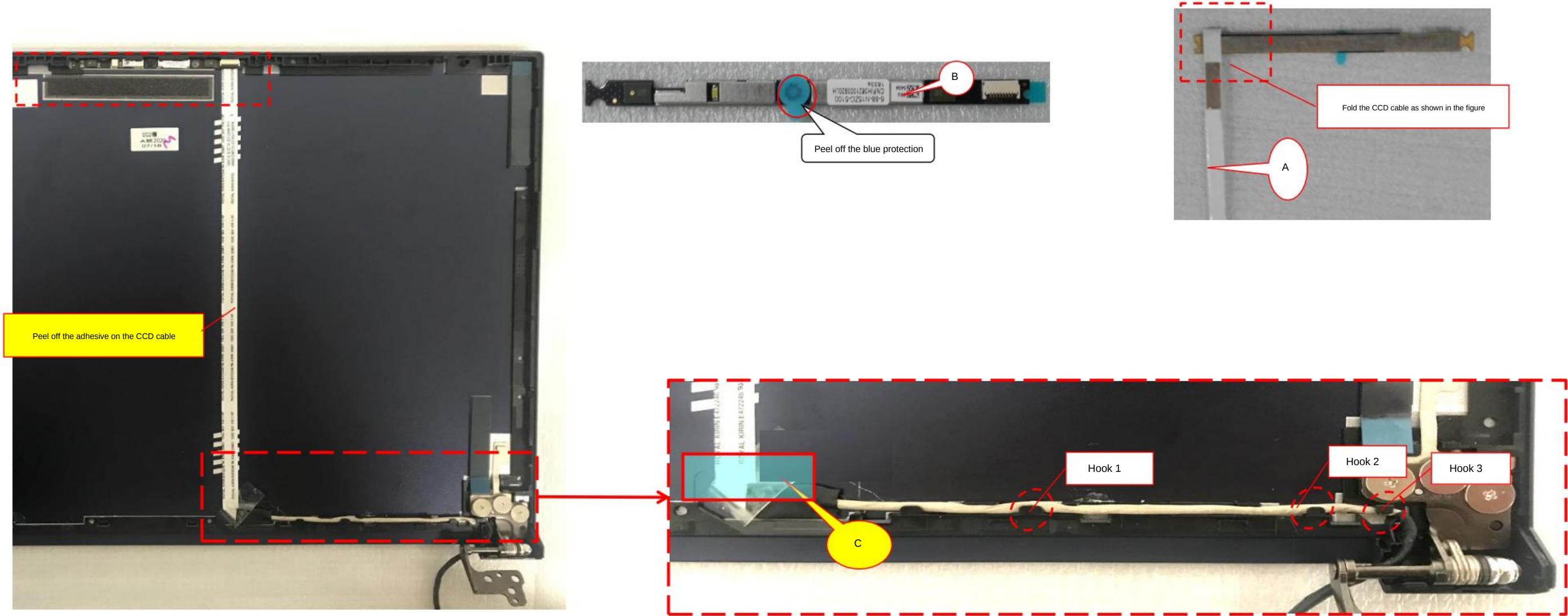
|                           |             |             |                |              |             |         |                 |                                                          |              |                      |              |                                                       |        |  |
|---------------------------|-------------|-------------|----------------|--------------|-------------|---------|-----------------|----------------------------------------------------------|--------------|----------------------|--------------|-------------------------------------------------------|--------|--|
| model                     |             |             |                | Process Code | File Number | Version | Production Date | Station Type (Small)                                     | Page (Small) | Station Type (Large) | Page (Large) |                                                       |        |  |
| NV4XXX (except -V models) |             | Install CCD |                | Establish    | 1           |         | IE-2409         | Reference 1                                              | 2021/6/18    | 3                    | 1-1/16       | 5                                                     | 1-1/31 |  |
| B<br>O<br>M               | NO.         | Description | Parts Number   | Q'TY 1 1     | Torque      | Remark  | quality points  | nts/notes: 1. Wear an electrostatic bracelet during work |              |                      |              | Tools/Supplies:<br><br>1. Static electricity bracelet |        |  |
|                           | A CCD cable |             | By M/O         |              |             |         |                 |                                                          |              |                      |              |                                                       |        |  |
|                           | B CCD       |             | By S/O         |              |             |         |                 |                                                          |              |                      |              |                                                       |        |  |
|                           | C Mylar     |             | 6-40-P1803-020 | 1            |             |         |                 |                                                          |              |                      |              |                                                       |        |  |
|                           |             |             |                |              |             |         |                 |                                                          |              |                      |              |                                                       |        |  |
|                           |             |             |                |              |             |         |                 |                                                          |              |                      |              |                                                       |        |  |
|                           |             |             |                |              |             |         |                 |                                                          |              |                      |              |                                                       |        |  |

Hold

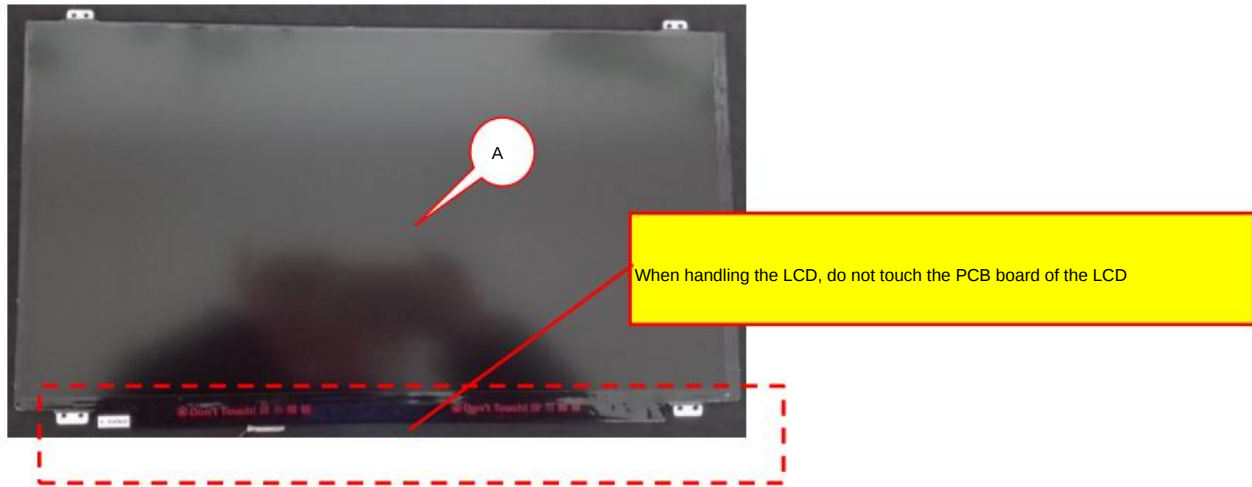
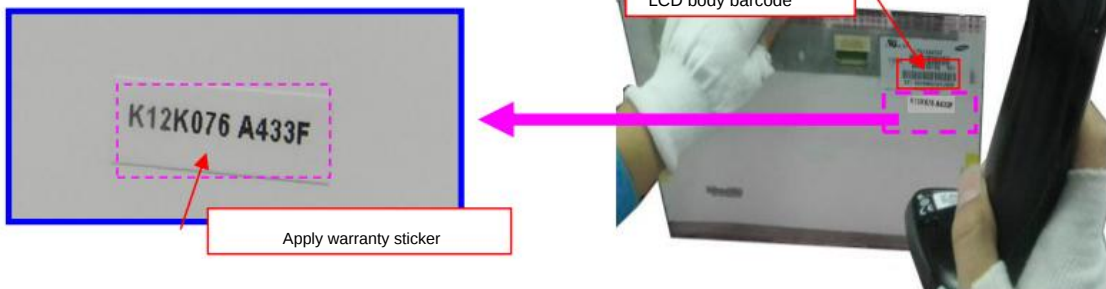
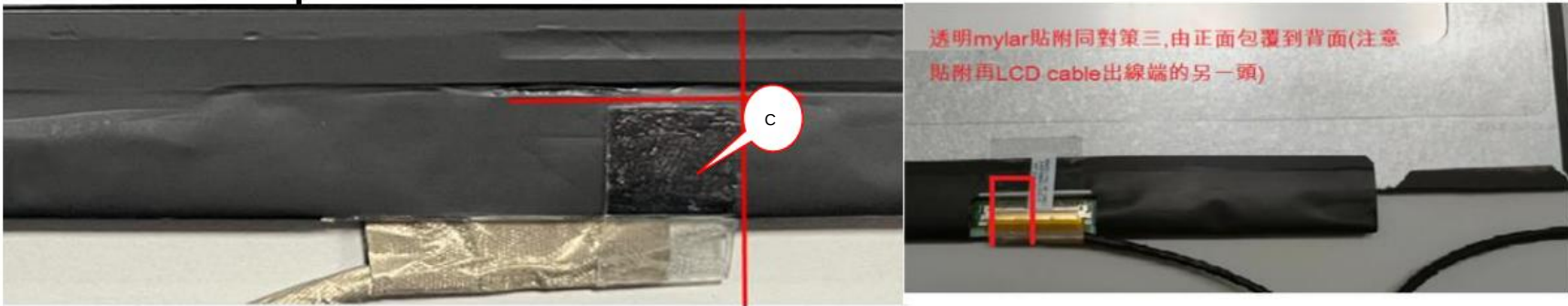
do

explain

bright



- 1 Peel off the blue protective film on the CCD (B) lens
- 2 Insert the CCD cable (Ax) into the CCD (B), and fold the CCD cable as shown in the figure
3. Take the processed CCD, tear off the adhesive on the body, and install it on the back cover as shown in the picture.
4. Peel off the adhesive on the CCD cable and stick it on the back cover.
5. Pass the CCD cable through the hook as shown in the figure.
6. As shown in the figure, attach Mylar (C) to fix the CCD cable

|                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |                |              |                                                              |                                                                            |                                                                                       |                      |              |                      |              |                                                   |        |
|---------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|----------------|--------------|--------------------------------------------------------------|----------------------------------------------------------------------------|---------------------------------------------------------------------------------------|----------------------|--------------|----------------------|--------------|---------------------------------------------------|--------|
| model                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |                | Process Code | File Number                                                  | Version                                                                    | Production Date                                                                       | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                                   |        |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Processing LCD |                | Establish    | 1                                                            | IE-2409                                                                    |                                                                                       | Reference 1          | 2021/6/18    | 4                    | 3-1/16       | 6                                                 | 2-1/31 |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Description    | Parts Number   | Q'TY 1       | Torque                                                       | Remark quality points/notes: 1. Wear an electrostatic bracelet during work |                                                                                       |                      |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |        |
|                           | A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | LCD            | By S/O         |              |                                                              |                                                                            |                                                                                       |                      |              |                      |              |                                                   |        |
|                           | B                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | LCD cable      | By M/O         | 1            |                                                              |                                                                            |                                                                                       |                      |              |                      |              |                                                   |        |
|                           | C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Mylar          | 6-40-M55J2-030 | 1            | MIDERN customers instantly import other customers<br>yBY M/O |                                                                            |                                                                                       |                      |              |                      |              |                                                   |        |
|                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |                |              |                                                              |                                                                            |                                                                                       |                      |              |                      |              |                                                   |        |
|                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |                |              |                                                              |                                                                            |                                                                                       |                      |              |                      |              |                                                   |        |
| Hold                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |                |              |                                                              |                                                                            |   |                      |              |                      |              |                                                   |        |
| do                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |                |              |                                                              |                                                                            |                                                                                       |                      |              |                      |              |                                                   |        |
| explain                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |                |              |                                                              |                                                                            |  |                      |              |                      |              |                                                   |        |
| bright                    | <p>1Take the LCD (A) and check the appearance according to the standard</p> <p>Note: Peel off the LCD protective film and check if the LCD is cracked</p> <p>2. Take out the process card, swipe the barcode, and place the process card on the pallet.</p> <p>3. Brush the LCD barcode and the LCD bright and dark points into the system. 4. For the Mofa back cover, swipe the back cover barcode (Cxxxxxxxx) into the system.</p> <p>Note: When the Mofa back cover flows down with the thread, do not take it out from the non-woven bag.</p> <p>5. Stick the LCD warranty sticker on the back of the LCD----located in the lower left corner</p> <p>6 Take the LCD cable (Bx) and plug it into the LCD interface (the LCD cable must be inserted all the way)</p> <p>7. Tear off the adhesive tape on the cable tie and stick it on the LCD.</p> <p>8 Attach 1pcs mylar (C) from the front to the back at the position shown in the picture above</p> <p>(Note: attached to the other end of the LCD Cable outlet)</p> <p>Note that Mylar cannot exceed the edge of the front PCB board.</p> |                |                |              |                                                              |                                                                            |                                                                                       |                      |              |                      |              |                                                   |        |

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|                           |     |                |              |              |             |         |                                                                     |                 |                   |                     |                                                                                        |                     |  |
|---------------------------|-----|----------------|--------------|--------------|-------------|---------|---------------------------------------------------------------------|-----------------|-------------------|---------------------|----------------------------------------------------------------------------------------|---------------------|--|
| model                     |     |                |              | Process code | file number |         | Version                                                             | Production date | Site type (small) | Page number (small) | Site type (large)                                                                      | Page number (large) |  |
| NV4XXX (except -V models) |     | Processing LCD |              | Establish    | 1           | IE-2409 | Reference 1                                                         | 2021/6/18       | 4                 | 3-2/16              | 6                                                                                      | 2-2/31              |  |
| B<br><br>O<br><br>M       | NO. | Description    | Parts Number | Q'TY         | Torque      | Remark  | quality points/notes: 1. Wear an electrostatic bracelet during work |                 |                   |                     | Tools/Supplies:<br><br>1. Static electricity bracelet<br><br>2.14 inch LCD bending jig |                     |  |
|                           |     |                |              |              |             |         |                                                                     |                 |                   |                     |                                                                                        |                     |  |
|                           |     |                |              |              |             |         |                                                                     |                 |                   |                     |                                                                                        |                     |  |
|                           |     |                |              |              |             |         |                                                                     |                 |                   |                     |                                                                                        |                     |  |
|                           |     |                |              |              |             |         |                                                                     |                 |                   |                     |                                                                                        |                     |  |
|                           |     |                |              |              |             |         |                                                                     |                 |                   |                     |                                                                                        |                     |  |

Hold

do

explain



1 As shown in the picture, use a 14-inch LCD bending jig to shape the LCD and then assemble it for use.

|                     |                                            |           |
|---------------------|--------------------------------------------|-----------|
| Part No             | Acrylic value (left) Acrylic value (right) |           |
| 6-50-JBB24-Y130     | 6.5-5.5                                    | 14-15     |
| 6-50-JBB26-G020     | 5--4                                       | 7.5-6.5   |
| 6-50-NBB35-V010     | 11.5-10.5                                  | 11.5-12.5 |
| 6-950-NBB35-G120-Y  | 11.5-10                                    | 11.5-13   |
| 6-950-L6B26-Z212-HL | 6.5-5.5                                    | 10.5-11.5 |

Reference 1

|             |     |             |                |        |        |                    |
|-------------|-----|-------------|----------------|--------|--------|--------------------|
| B<br>O<br>M | NO. | Description | Parts Number   | Q'TY 1 | Torque | Remark Quality Key |
|             | A   | Sponge      | 6-47-0019A-1A1 |        |        | Wear an electrosta |
|             |     |             |                |        |        |                    |
|             |     |             |                |        |        |                    |
|             |     |             |                |        |        |                    |
|             |     |             |                |        |        |                    |
|             |     |             |                |        |        |                    |

do

explain

bright



the picture 2 Attach the monthly mark/barcode to the LCD as shown in the picture

b. For customer Consign LCD, put "CONSIGN" sticker instead of monthly label.

c. For trial production models, this monthly label/barcode does not need to be attached.

3. Paste the neutral SN barcode on the PANTONE LCD of the NV4XX-D/Dx/-S model.

4 As shown in the figure, the LCD cable hook is

5. Paste Sponge(A) at the location shown in the picture

Station Type (Small) Page (Small)

The diagram illustrates the location of Paste Washer (A)\*6 on the bottom bezel of a device. The top image shows the bezel with two blue boxes highlighting the left and right sides. The bottom left image shows the left side with callouts A1, A2, and A3. The bottom right image shows the right side with callouts A4, A5, and A6.

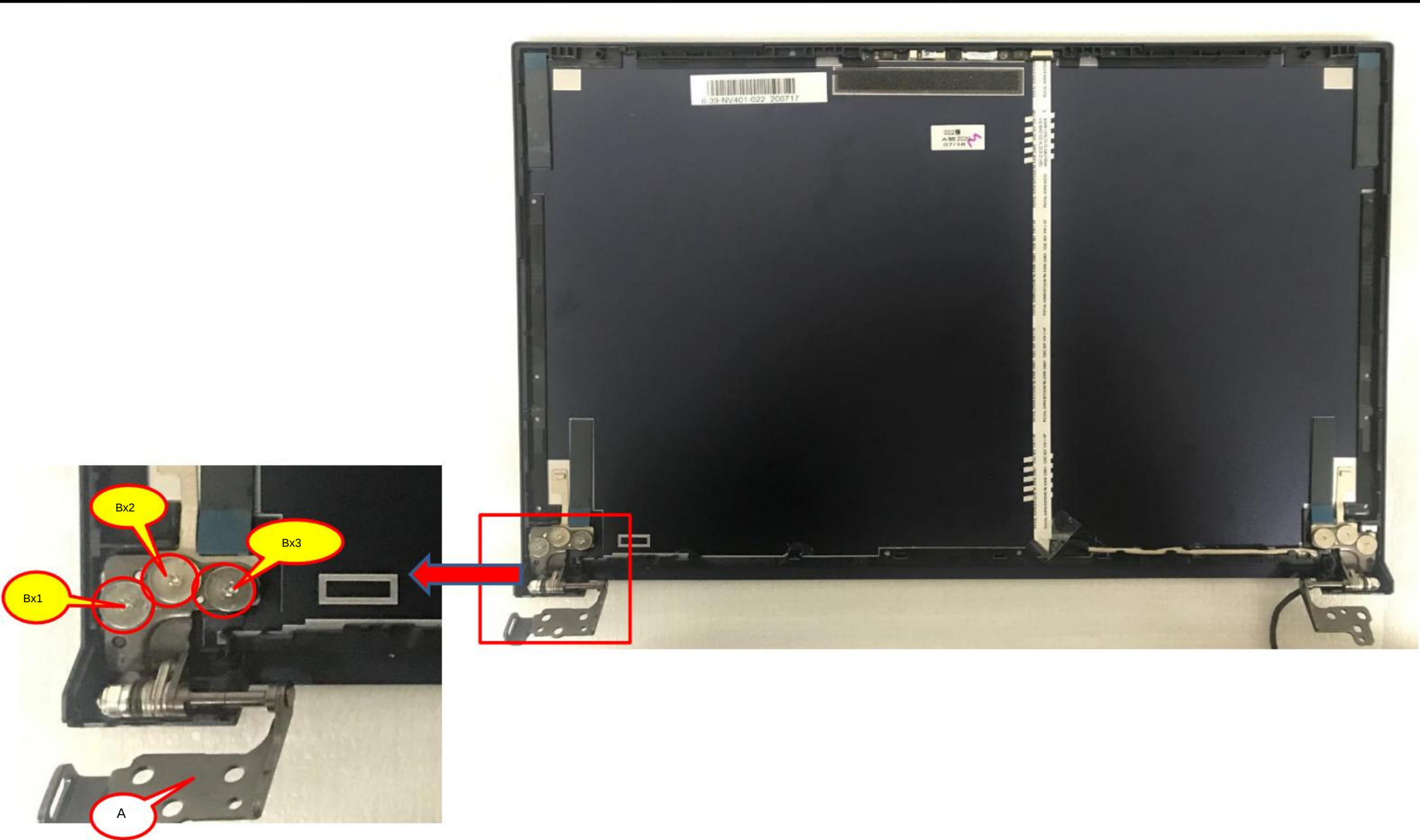
|                           |     |                             |                |             |         |                       |                                                      |              |                      |                                                   |   |        |  |
|---------------------------|-----|-----------------------------|----------------|-------------|---------|-----------------------|------------------------------------------------------|--------------|----------------------|---------------------------------------------------|---|--------|--|
| model                     |     |                             | Process Code   | File Number | Version | Production Date       | Station Type (Small)                                 | Page (Small) | Station Type (Large) | Page (Large)                                      |   |        |  |
| NV4XXX (except -V models) |     | Install left rotating shaft | Establish      | 1           |         | IE-2409               | Reference 1                                          | 2021/6/18    | 5                    | 3-2/16                                            | 9 | 1-1/31 |  |
| B<br>O<br>M               | NO. | Description                 | Parts Number   | Q'TY 1 3    | Torque  | Remark quality points | Notes: 1. Wear an electrostatic bracelet during work |              |                      | Tools/Supplies:<br>1. Static electricity bracelet |   |        |  |
|                           | A   | Hinge-L                     | 6-33-NV401-0L2 |             |         |                       |                                                      |              |                      |                                                   |   |        |  |
|                           | B   | screw                       | 6-35-B9125-2R0 |             | 2.0±0.2 | By M/O                |                                                      |              |                      |                                                   |   |        |  |
|                           |     |                             |                |             |         |                       |                                                      |              |                      |                                                   |   |        |  |
|                           |     |                             |                |             |         |                       |                                                      |              |                      |                                                   |   |        |  |
|                           |     |                             |                |             |         |                       |                                                      |              |                      |                                                   |   |        |  |

Hold

do

explain

bright



- 1. Take Hinge-L(A), align the positioning post and install it on the back cover.
- 2. Fasten the screws (Bx)\*3 in the order shown in the figure to fix the Hinge on the back cover.

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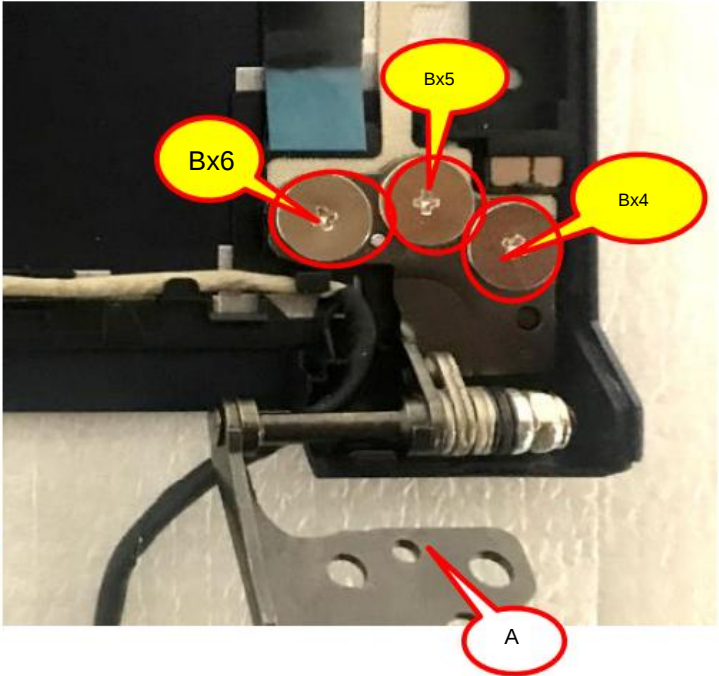
|                           |     |                              |                |             |         |                 |                                                                     |              |                      |              |                                                   |        |  |
|---------------------------|-----|------------------------------|----------------|-------------|---------|-----------------|---------------------------------------------------------------------|--------------|----------------------|--------------|---------------------------------------------------|--------|--|
| model                     |     |                              | Process Code   | File Number | Version | Production Date | Station Type (Small)                                                | Page (Small) | Station Type (Large) | Page (Large) |                                                   |        |  |
| NV4XXX (except -V models) |     | Install right rotating shaft | Establish      | 1           |         | IE-2409         | Reference 1                                                         | 2021/6/18    | 5                    | 3-3/16       | 10                                                | 1-1/31 |  |
| B<br>O<br>M               | NO. | Description                  | Parts Number   | Q'TY 1 3    | Torque  | Remark          | quality points/notes: 1. Wear an electrostatic bracelet during work |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |        |  |
|                           | A   | Hinge-R                      | 6-33-NV401-0R2 |             |         |                 |                                                                     |              |                      |              |                                                   |        |  |
|                           | B   | screw                        | 6-35-B9125-2R0 |             | 2.0±0.2 | By M/O          |                                                                     |              |                      |              |                                                   |        |  |
|                           |     |                              |                |             |         |                 |                                                                     |              |                      |              |                                                   |        |  |
|                           |     |                              |                |             |         |                 |                                                                     |              |                      |              |                                                   |        |  |
|                           |     |                              |                |             |         |                 |                                                                     |              |                      |              |                                                   |        |  |

Hold

do

explain

bright



- 1 Take Hinge-R(A), align the positioning post and install it on the back cover
2. Lock the screws (Bx)\*6 in the order shown in the figure to fix the Hinge on the back cover.

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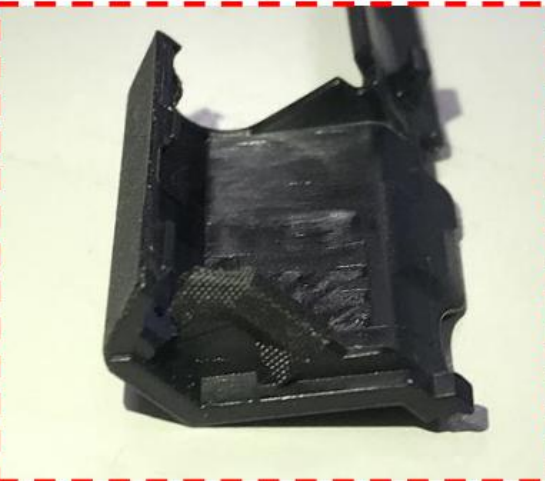
|                           |                 |                         |                |             |         |                 |                                                                            |              |                      |              |    |                                                   |  |  |
|---------------------------|-----------------|-------------------------|----------------|-------------|---------|-----------------|----------------------------------------------------------------------------|--------------|----------------------|--------------|----|---------------------------------------------------|--|--|
| model                     |                 |                         | Process Code   | File Number | Version | Production Date | Station Type (Small)                                                       | Page (Small) | Station Type (Large) | Page (Large) |    |                                                   |  |  |
| NV4XXX (except -V models) |                 | Install the shaft cover | Establish      |             | 1       | IE-2409         | Reference 1                                                                | 2021/6/18    | 6                    | 2-1/16       | 11 | 1-1/31                                            |  |  |
| B<br>O<br>M               | NO.             | Description             | Parts Number   | Q'TY        | 1       | Torque          | Remark quality points/notes: 1. Wear an electrostatic bracelet during work |              |                      |              |    | Tools/Supplies:<br>1. Static electricity bracelet |  |  |
|                           | A Hinge Cover   |                         | By M/O         | 2           |         |                 |                                                                            |              |                      |              |    |                                                   |  |  |
|                           | B acetate cloth |                         | 6-40-00150-760 |             |         |                 |                                                                            |              |                      |              |    |                                                   |  |  |
|                           | C magnet        |                         | 6-25-9NV40-DV1 | 1           |         | BY M/O          |                                                                            |              |                      |              |    |                                                   |  |  |
|                           |                 |                         |                |             |         |                 |                                                                            |              |                      |              |    |                                                   |  |  |
|                           |                 |                         |                |             |         |                 |                                                                            |              |                      |              |    |                                                   |  |  |

Hold

do

explain

bright



1 Peel off the LCD protective film

2Take Hinge Cover (A) and check the appearance according to the standard

3. Stick acetic acid cloth on the location shown in the picture

4. Press the Hinge Cover manually according to the sequence shown in the figure.

5. Pull all the wires at the Hinge back and forth 2 to 3 times, and check that the front and rear covers are combined with the Hinge so that no wires are caught.

6 Install the magnet (C)\*1 as shown in the picture

Note: the red wire faces outward (magnet)

For the back cover (6-39-NV451-023/-T/-TX/-TG) cancel the magnet (C)\*1

Remove the magnet for the back cover (6-39-NV411-025/-H/-A/-E/-L/-M/-T/-W/-X/-H1/-H2/-M2/-M3) (C)\*1

KAPOK Standard Operation PROCEDURE

Operation Instructions Job Name

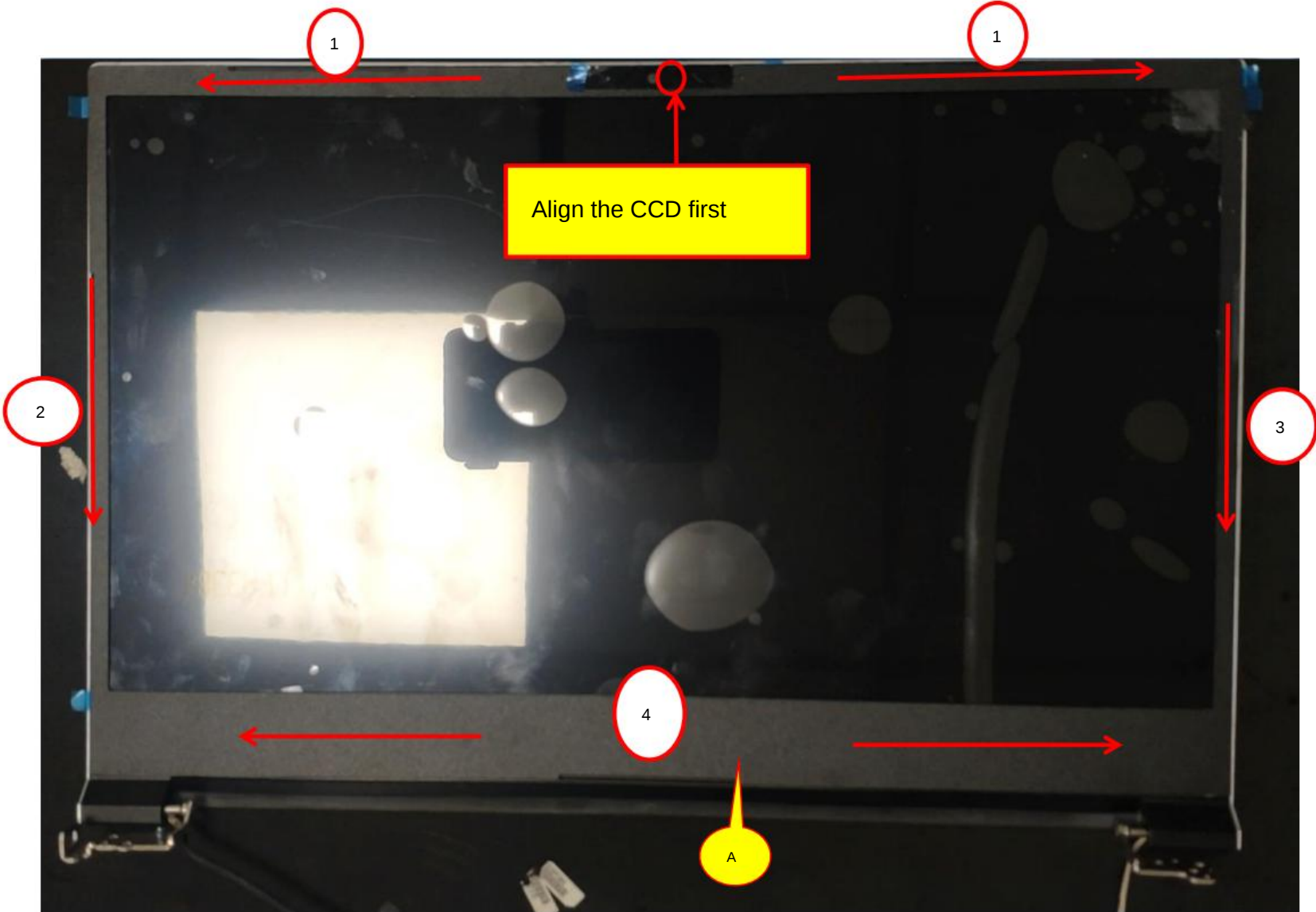
The validity period of the SOP on this page is: 2023/9/26----2023/12/26

|                           |                                  |                   |              |         |                 |                       |                                                                                                                 |                      |              |    |        |  |
|---------------------------|----------------------------------|-------------------|--------------|---------|-----------------|-----------------------|-----------------------------------------------------------------------------------------------------------------|----------------------|--------------|----|--------|--|
| model                     |                                  | Process Code      | File Number  | Version | Production Date | Station Type (Small)  | Page (Small)                                                                                                    | Station Type (Large) | Page (Large) |    |        |  |
| NV4XXX (except -V models) | Installing the front frame Mylar | Establish         | 1            |         | IE-2409         | Reference 1           | 2021/6/18                                                                                                       | 6                    | 2-2/16       | 12 | 1-1/31 |  |
| B<br>O<br>M               | NO.                              | Description Front | Parts Number | Q'TY 1  | Torque          | Remark quality points | s/notes: 1. Wear an electrostatic bracelet during work<br><br>Tools/Supplies:<br>1. Static electricity bracelet |                      |              |    |        |  |
|                           | A                                | stle Mylar        | By S/O       |         |                 |                       |                                                                                                                 |                      |              |    |        |  |
|                           |                                  |                   |              |         |                 |                       |                                                                                                                 |                      |              |    |        |  |
|                           |                                  |                   |              |         |                 |                       |                                                                                                                 |                      |              |    |        |  |
|                           |                                  |                   |              |         |                 |                       |                                                                                                                 |                      |              |    |        |  |
|                           |                                  |                   |              |         |                 |                       |                                                                                                                 |                      |              |    |        |  |

Hold

do

explain



Note: Use 6-40-NV401-03X front frame Mylar for IR CCD

For non-IR CCD use 6-40-NV401-01X front frame Mylar

1Take the front frame Mylar (A) and check the appearance according to the standard

2. Attach the front frame Mylar (A) in the order shown in the figure.

Note: The small blue Mylar on the CCD Lens cannot be removed.

bright

KAPOK Standard Operation PROCEDURE Operation Instructions Job Name

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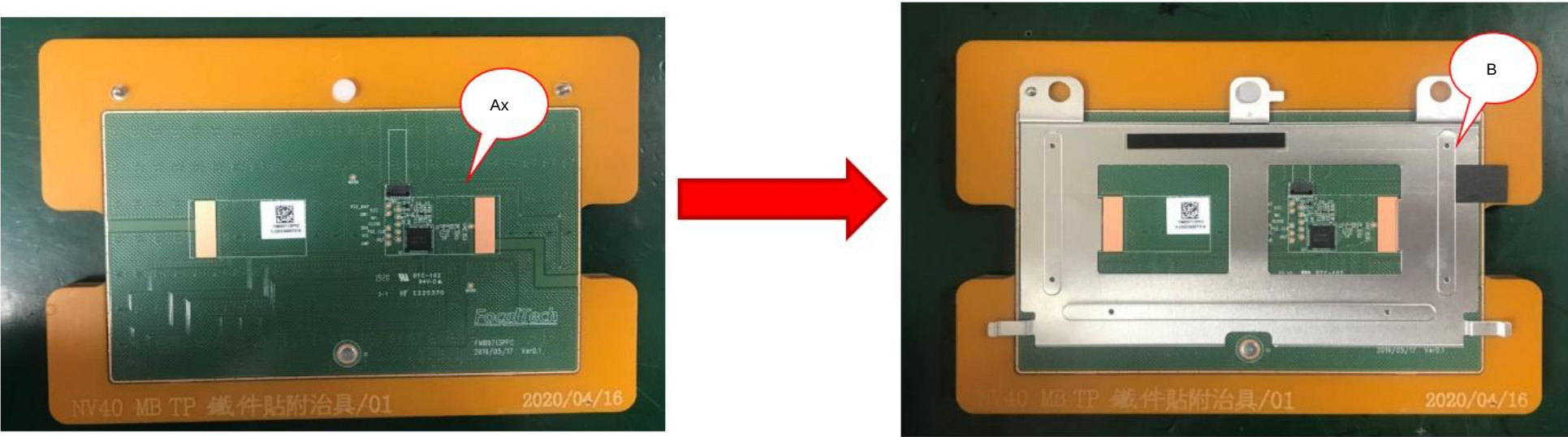
|                                |               |                |                |        |              |             |                                                                                                                                                             |                 |             |           |                  |                                                                                                                                                               |              |              |  |
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| model                          |               |                |                |        | Process code | file number | version                                                                                                                                                     | production date |             |           | Farewell (small) | Page (Small)                                                                                                                                                  | Site (Large) | Page (Large) |  |
| NV4XX (except RNx series List) |               | Processing T/P |                |        | Establish    | 1           |                                                                                                                                                             | IE-2409         | Reference 1 | 2021/6/18 | 6                | 2-2/16                                                                                                                                                        | 12           | 1-1/31       |  |
| B<br><br>O<br><br>M            | NO.           | Description    | Parts Number   | Q'TY 1 | Torque       |             | Quality focus/precautions: 1.<br><br>Wear an electrostatic bracelet during operation 2. Pressing time: 10s 3. Fixture pressure: 5.9~6.9kgf/cm²/0.59~0.69MPa |                 |             |           |                  | Tools/Supplies:<br><br>1. Static electricity bracelet<br><br>2.NV40MB TP iron parts attachment jig/01<br><br>2. Pressing fixture number: NV40 ME-YH03-1002-01 |              |              |  |
|                                | A1 T/P A2 T/P |                | 6-49-NL403-011 |        |              |             |                                                                                                                                                             |                 |             |           |                  |                                                                                                                                                               |              |              |  |
|                                | B Click PAD   |                | 6-49-V15K3-011 |        |              |             |                                                                                                                                                             |                 |             |           |                  |                                                                                                                                                               |              |              |  |
|                                | BKT           |                | 6-33-NV402-021 | 1 1    |              |             |                                                                                                                                                             |                 |             |           |                  |                                                                                                                                                               |              |              |  |
|                                |               |                |                |        |              |             |                                                                                                                                                             |                 |             |           |                  |                                                                                                                                                               |              |              |  |
|                                |               |                |                |        |              |             |                                                                                                                                                             |                 |             |           |                  |                                                                                                                                                               |              |              |  |
|                                |               |                |                |        |              |             |                                                                                                                                                             |                 |             |           |                  |                                                                                                                                                               |              |              |  |

Hold

do

explain

bright

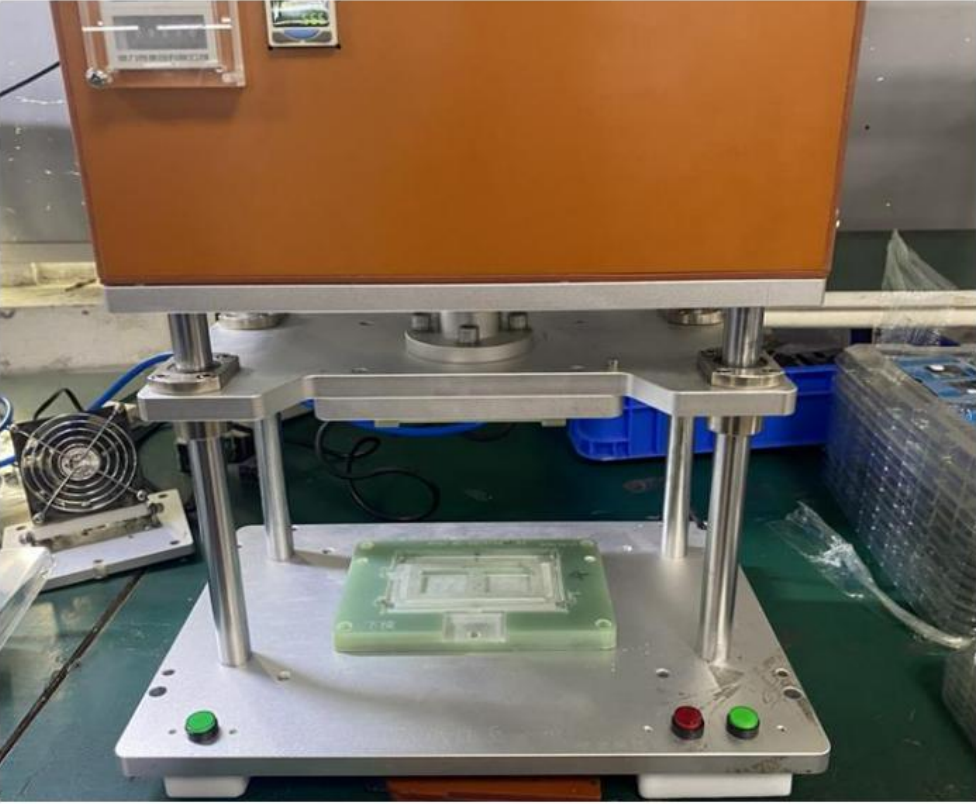


1. Take TP (A) as shown in the figure and place it in the iron attachment fixture.

Note: Jig number: NV40MB TP iron attachment jig/01

2 Take Click PAD BKT (B), tear off its release paper, and place it in the iron attachment jig as shown in the picture

3 Place the processed TP in the pressing jig for pressing. The pressing time is 10S.



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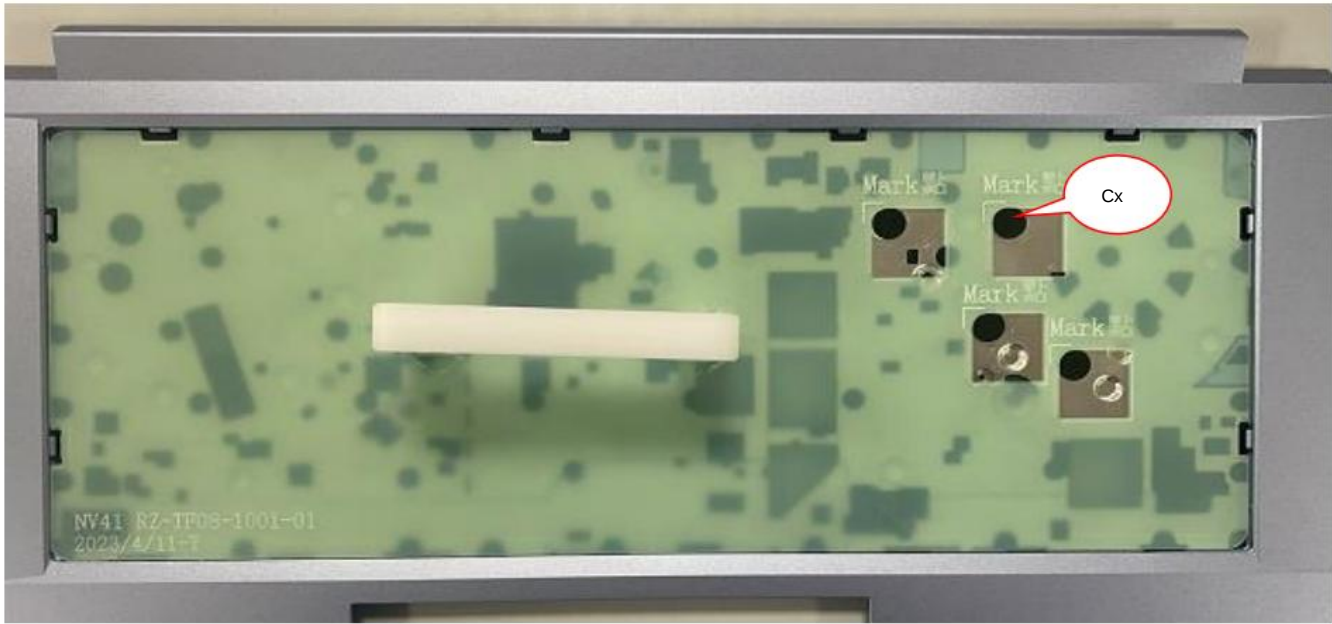
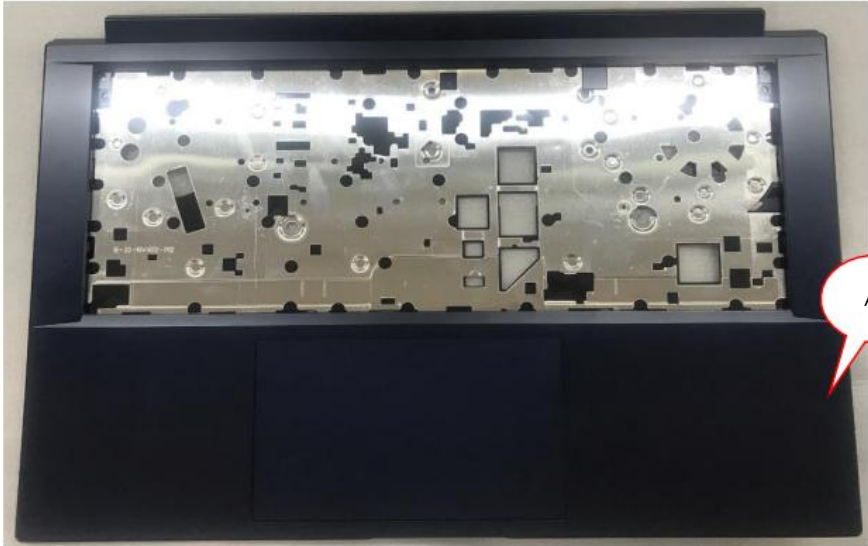
|                                |     |                       |                |             |         |                 |                                                                                      |           |                  |                                                                                                                                                                    |              |              |  |
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| model                          |     |                       | Process code   | file number | version | production date |                                                                                      |           | Farewell (small) | Page (Small)                                                                                                                                                       | Site (Large) | Page (Large) |  |
| NV4XX (except RNx series List) |     | Check the upper cover |                | Establish   | 1       | IE-2409         | Reference 1                                                                          | 2021/6/18 | 6                | 2-2/16                                                                                                                                                             | 12           | 1-1/31       |  |
| B<br><br>O<br><br>M            | NO. | DescriptionUpper      | Parts Number   | Q'TY 1 1    | Torque  |                 | Quality focus/precautions: 1.<br><br>Wear an electrostatic bracelet during operation |           |                  | Tools/Supplies:<br><br>1. Static electricity bracelet<br><br>2. Jig number: NV41 protective film positioning carrier/01<br><br>3. Jig number: NV41 RZ-TF08-1001-01 |              |              |  |
|                                | A   | cover                 | By M/O         | 4           |         |                 |                                                                                      |           |                  |                                                                                                                                                                    |              |              |  |
|                                | B   | protective film       | 6-40-NV402-070 |             |         | BY M/O          |                                                                                      |           |                  |                                                                                                                                                                    |              |              |  |
|                                | C   | Mylar                 | 6-40-NV4R2-110 |             |         | For NV4xRZ      |                                                                                      |           |                  |                                                                                                                                                                    |              |              |  |
|                                |     |                       |                |             |         |                 |                                                                                      |           |                  |                                                                                                                                                                    |              |              |  |
|                                |     |                       |                |             |         |                 |                                                                                      |           |                  |                                                                                                                                                                    |              |              |  |
|                                |     |                       |                |             |         |                 |                                                                                      |           |                  |                                                                                                                                                                    |              |              |  |

Hold

do

explain

bright



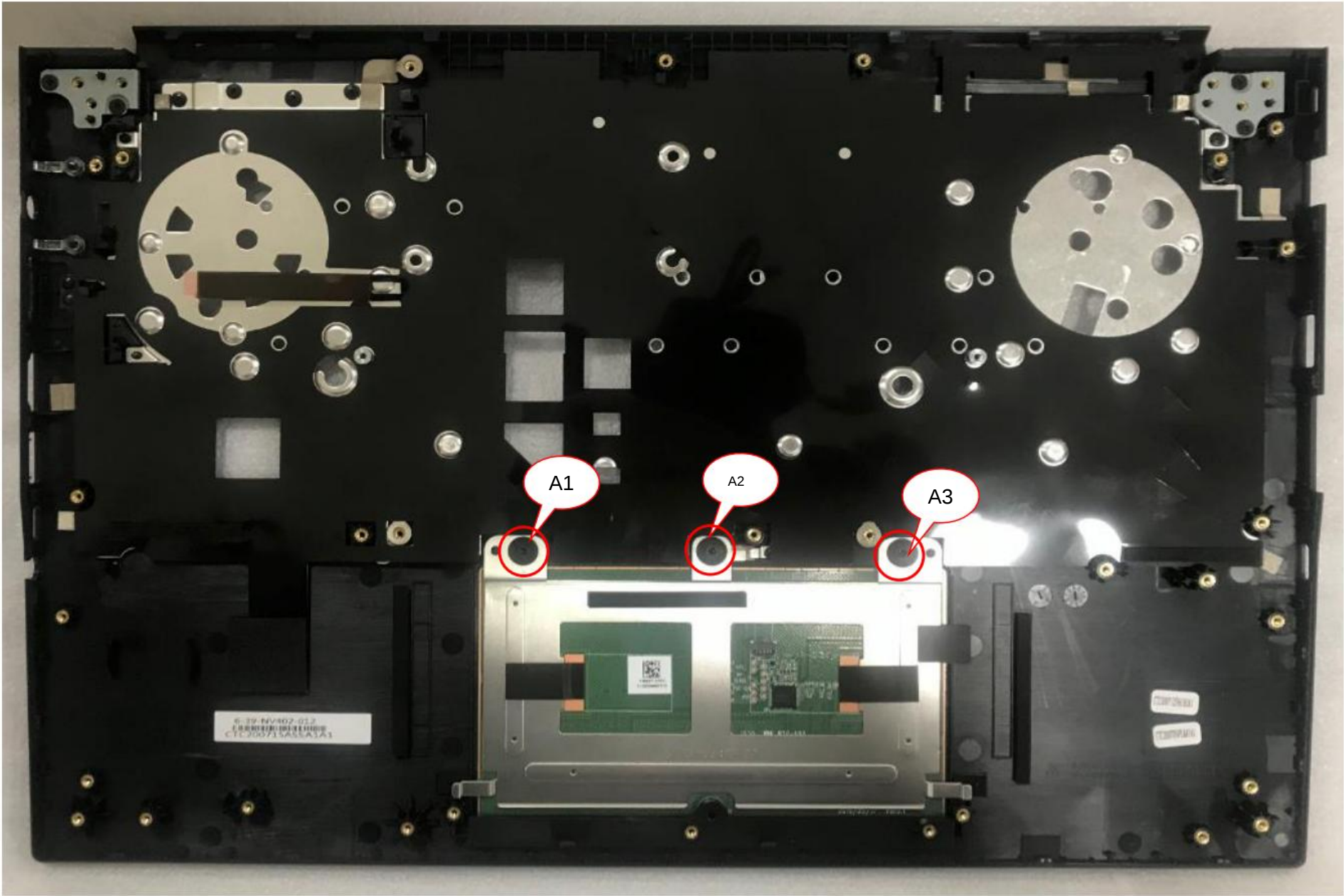
- 1 Take out the upper cover (A) from the raw material outer box and check the appearance according to the standard
- 2 For Mouse customers use the jig to affix the protective film to the location shown in the picture
- 3 As shown in the picture, place the jig on the upper cover and stick Mylar (C)\*4 on the position shown in the picture-----FOR NV4xRZ

|                                |         |             |                |              |             |         |                                                                                                                                                                                                                                                                                    |             |           |                  |              |              |              |  |
|--------------------------------|---------|-------------|----------------|--------------|-------------|---------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-----------|------------------|--------------|--------------|--------------|--|
| model                          |         |             |                | Process code | file number | version | production date                                                                                                                                                                                                                                                                    |             |           | Farewell (small) | Page (Small) | Site (Large) | Page (Large) |  |
| NV4XX (except RNx series List) |         | Install T/P |                | Establish    | 1           |         | IE-2409                                                                                                                                                                                                                                                                            | Reference 1 | 2021/6/18 | 6                | 2-2/16       | 12           | 1-1/31       |  |
| B<br><br>O<br><br>M            | NO.     | Description | Parts Number   | Q'TY 3       | Torque      |         | Quality Focus/Notes: Tools/Supplies:<br><br>1. Wear an electrostatic bracelet during work 1. Electrostatic bracelet<br><br>2. The hanging height of the fixture (i.e.: pallet y height of the lowest point of the fixture) y 38 cm 2. Electric driver, self-supplied screw machine |             |           |                  |              |              |              |  |
|                                | A screw |             | 6-35-B6120-2RE |              | 1.5±0.2     |         |                                                                                                                                                                                                                                                                                    |             |           |                  |              |              |              |  |
|                                |         |             |                |              |             |         |                                                                                                                                                                                                                                                                                    |             |           |                  |              |              |              |  |
|                                |         |             |                |              |             |         |                                                                                                                                                                                                                                                                                    |             |           |                  |              |              |              |  |
|                                |         |             |                |              |             |         |                                                                                                                                                                                                                                                                                    |             |           |                  |              |              |              |  |
|                                |         |             |                |              |             |         |                                                                                                                                                                                                                                                                                    |             |           |                  |              |              |              |  |

Hold

do

explain



- 1 Take the processed TP and assemble it on the upper cover as shown in the picture
- 2 Take the screws (A)\*3 to lock the TP on the upper cover

bright

KAPOK Standard Operation PROCEDURE Operation Instructions Job Name

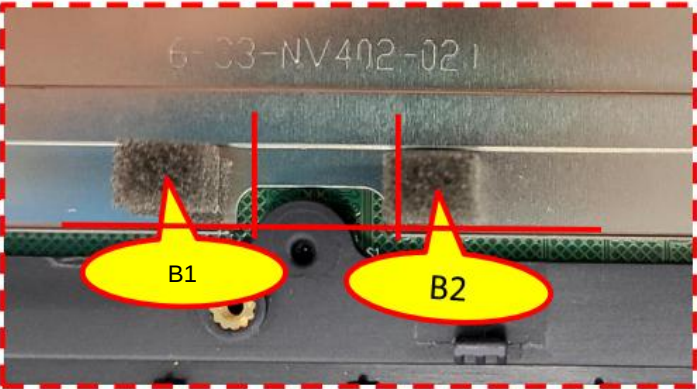
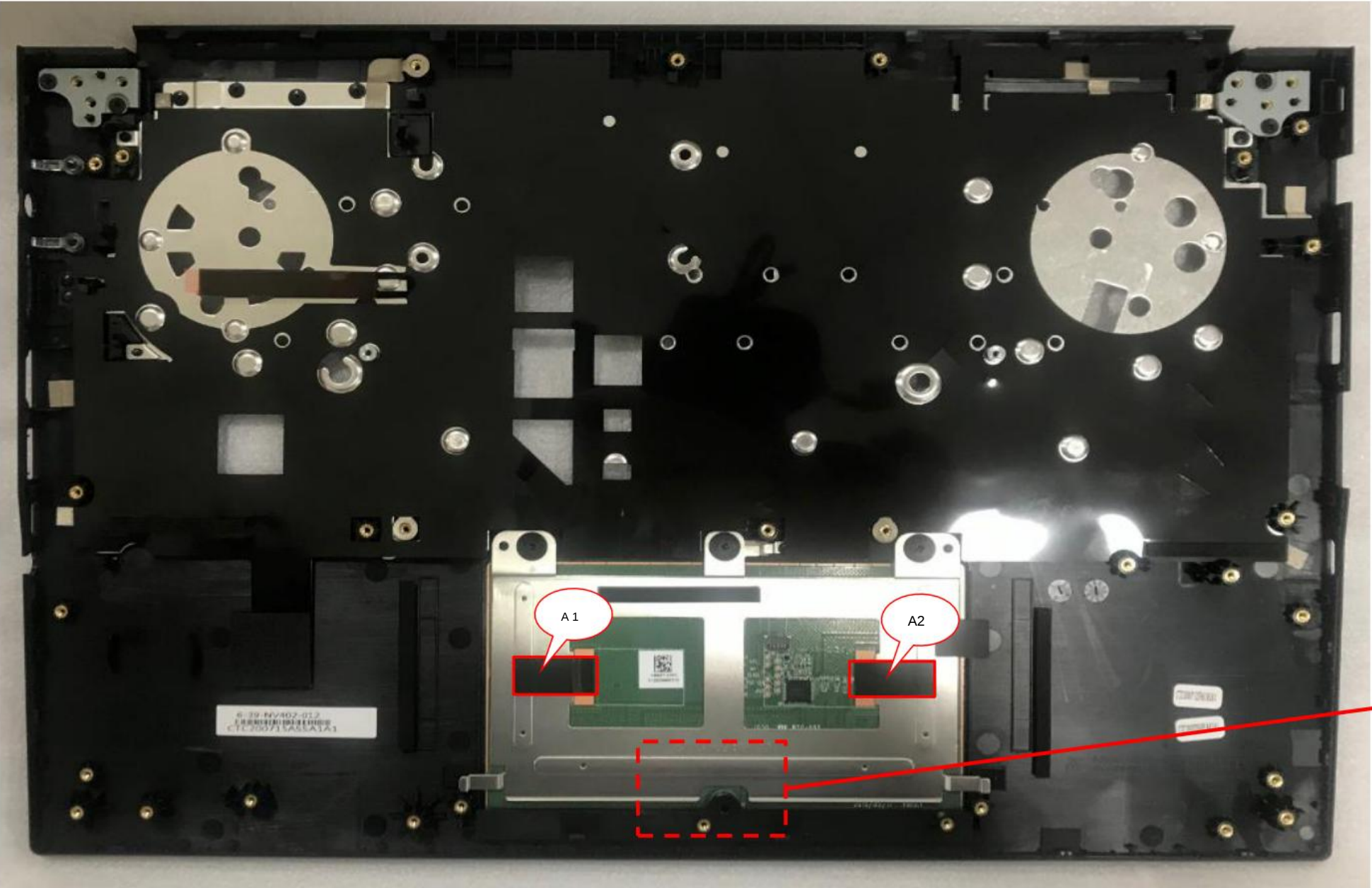
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| model                          |     |                  | Process type   | Code file number | version                         | production date |                                                 | Farewell (small) | Page (Small) | Site (Large)                                          | Page (Large) |        |
| NV4XX (except RNx series List) |     | Install T/P      |                | Establish        | 1                               | IE-2409         | Reference 1                                     | 2021/6/18        | 6            | 2-2/16                                                | 12           | 1-1/31 |
| B<br>O<br>M                    | NO. | Description      | Parts Number   | Q'TY 2           | Torque                          |                 | Quality focus/precautions: 1.                   |                  |              | Tools/Supplies:<br><br>1. Static electricity bracelet |              |        |
|                                | A   | conductive cloth | 6-47-00190-209 |                  |                                 |                 | Wear an electrostatic bracelet during operation |                  |              |                                                       |              |        |
|                                | B1  | Sponge           | 6-47-0019S-028 | 2                | FOR NV4xRZ/PZ-xx<br>NV4xPNx/-xx |                 |                                                 |                  |              |                                                       |              |        |
|                                | B2  | Sponge           | 6-47-0019A-00C | 2                | FOR NV4xMx/-xx                  |                 |                                                 |                  |              |                                                       |              |        |
|                                |     |                  |                |                  |                                 |                 |                                                 |                  |              |                                                       |              |        |
|                                |     |                  |                |                  |                                 |                 |                                                 |                  |              |                                                       |              |        |
|                                |     |                  |                |                  |                                 |                 |                                                 |                  |              |                                                       |              |        |

Hold

do

explain

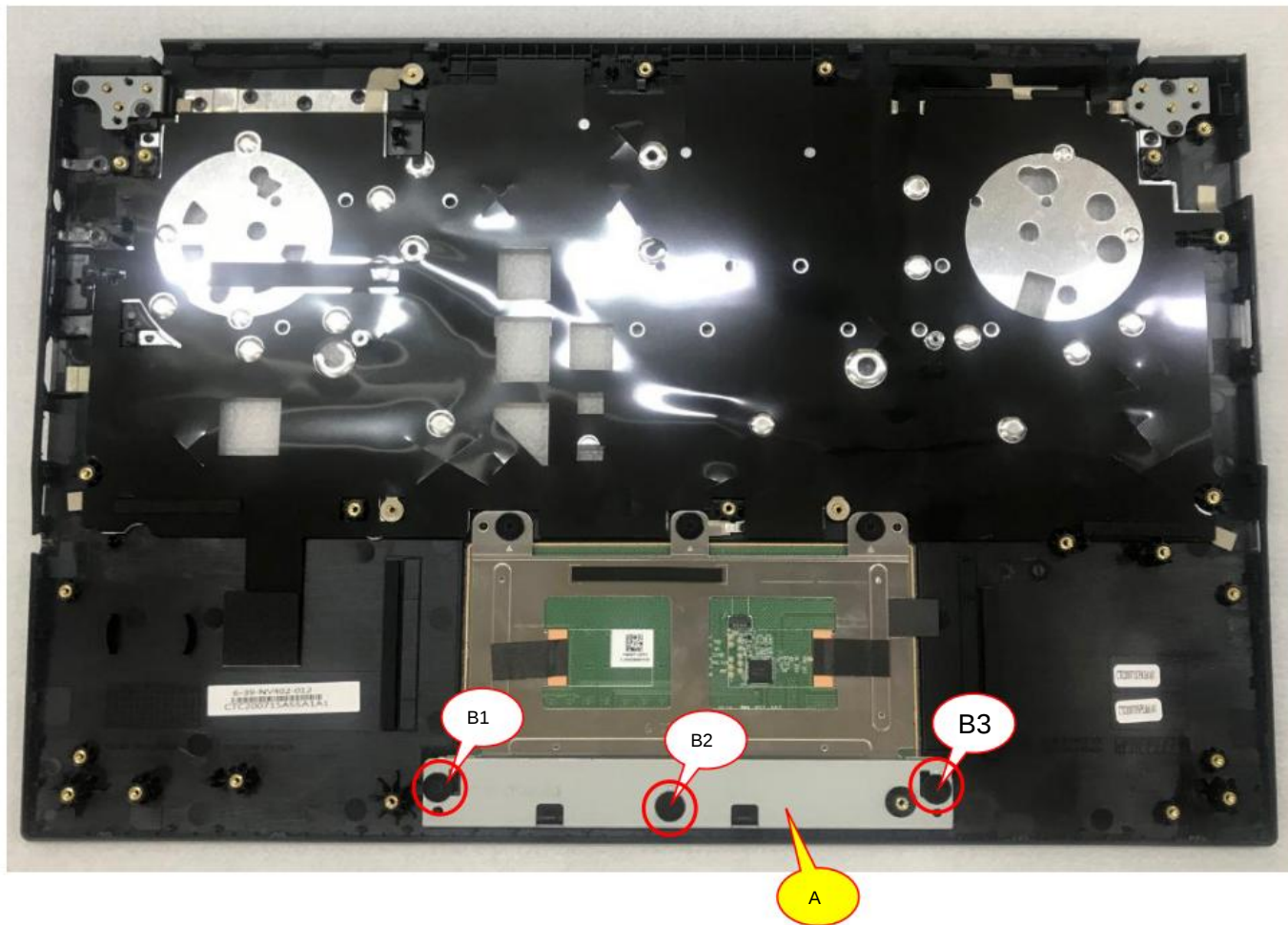


- 1 As shown in the figure, attach conductive cloth (A)\*2 to the icon position on the upper cover
- 2 stick Sponge(B)\*2 on the position shown in the picture (for models except NV4XX-DVx/Vx)

bright

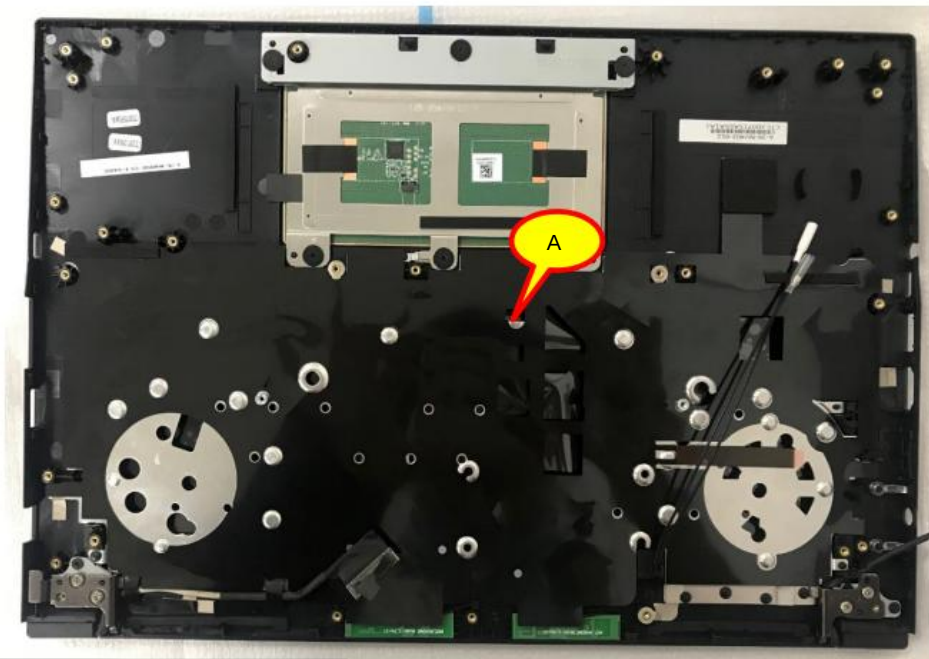
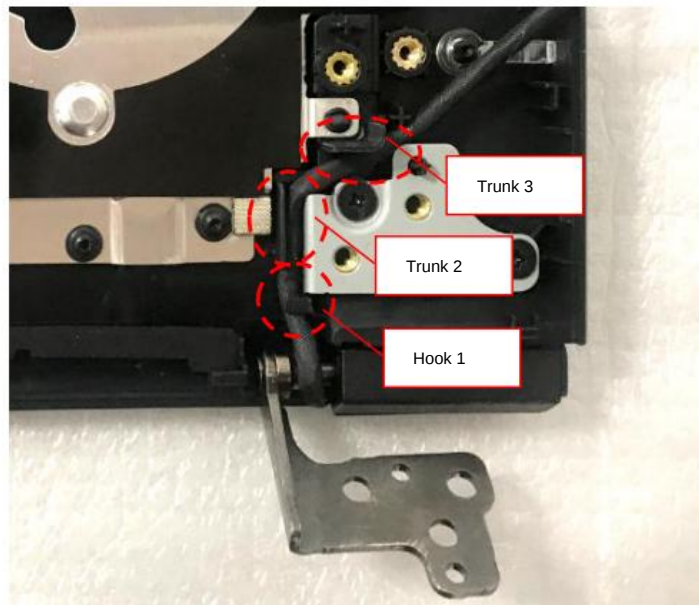
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| model                          |                                                                                     |                                                                                    | Process code      |           | file number | version | production date                                                                                                                                         |             |           | Farewell (small) | Page (Small) | Site (Large)                                 | Page (Large) |  |
| NV4XX (except RNx series List) |                                                                                     | CLICK SWITCH BKT                                                                   |                   | Establish | 1           |         | IE-2409                                                                                                                                                 | Reference 1 | 2021/6/18 | 6                | 2-2/16       | 12                                           | 1-1/31       |  |
| B<br>O<br>M                    | NO.                                                                                 | Description                                                                        | Parts Number      | Q'TY 1    | Torque      |         | Quality Focus/Notes: Tools/Supplies:                                                                                                                    |             |           |                  |              | Electric driver, self-supplied screw machine |              |  |
|                                | A CLICK                                                                             | SWITCH BKT 6-33-NV402-041                                                          |                   |           |             |         | 1. Wear an electrostatic bracelet during work 1. Electrostatic bracelet                                                                                 |             |           |                  |              |                                              |              |  |
|                                | B screw                                                                             |                                                                                    | 6-35-B6120-2RE/-1 | 3         | 1.5±0.2     |         | 2. The hanging height of the fixture (i.e.: pallet y height of the lowest point of the fixture) y 38 cm 2. Electric driver, self-supplied screw machine |             |           |                  |              |                                              |              |  |
|                                |                                                                                     |                                                                                    |                   |           |             |         |                                                                                                                                                         |             |           |                  |              |                                              |              |  |
|                                |                                                                                     |                                                                                    |                   |           |             |         |                                                                                                                                                         |             |           |                  |              |                                              |              |  |
|                                |                                                                                     |                                                                                    |                   |           |             |         |                                                                                                                                                         |             |           |                  |              |                                              |              |  |
|                                |                                                                                     |                                                                                    |                   |           |             |         |                                                                                                                                                         |             |           |                  |              |                                              |              |  |
| Hold                           |  |                                                                                    |                   |           |             |         |                                                                                                                                                         |             |           |                  |              |                                              |              |  |
| do                             |                                                                                     |                                                                                    |                   |           |             |         |                                                                                                                                                         |             |           |                  |              |                                              |              |  |
| explain                        |                                                                                     |                                                                                    |                   |           |             |         |                                                                                                                                                         |             |           |                  |              |                                              |              |  |
| bright                         |                                                                                     |                                                                                    |                   |           |             |         |                                                                                                                                                         |             |           |                  |              |                                              |              |  |
|                                |                                                                                     | 1. Take CLICK SWITCH BKT (A) and place it at the position shown in the upper cover |                   |           |             |         |                                                                                                                                                         |             |           |                  |              |                                              |              |  |
|                                |                                                                                     | 2. Take 3 screws (B)*3 to lock the iron parts on the upper cover.                  |                   |           |             |         |                                                                                                                                                         |             |           |                  |              |                                              |              |  |
|                                |                                                                                     | 1                                                                                  |                   |           |             |         |                                                                                                                                                         |             |           |                  |              |                                              |              |  |

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| model                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                         |              | Process Code | File Number | Version | Production Date                                                     | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                                   |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Arrange the cable at the rotating shaft |              | Establish    | 1           |         | IE-2409                                                             | Reference 1          | 2021/6/18    | 7                    | 2-1/16       | 13                                                | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Descriptionupper                        | Parts Number | Q'TY 1       | Torque      | Remark  | quality points/notes: 1. Wear an electrostatic bracelet during work |                      |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |        |  |
|                           | A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | cover                                   | By M/O       |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                         |              |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                         |              |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                         |              |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                         |              |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                         |              |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
| do                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                         |              |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
| explain                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                         |              |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
| bright                    | <div>1 Take the upper cover (A), remove the packaging bag, check the appearance, cut a protective film of appropriate size and stick it on the upper cover</div> <div>2 Take the upper cover and combine it with the LCD part</div> <div>3. Arrange the CCD cable through the hook 1 - cable trough 2 - cable trough 3 &amp; organize the LCD cable through the cable trough 1 (the cable goes around the rotating axis)</div> <div>4 As shown in the picture, attach the cover to the main body and it comes with Mylar fixed LCD cable.</div> |                                         |              |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |

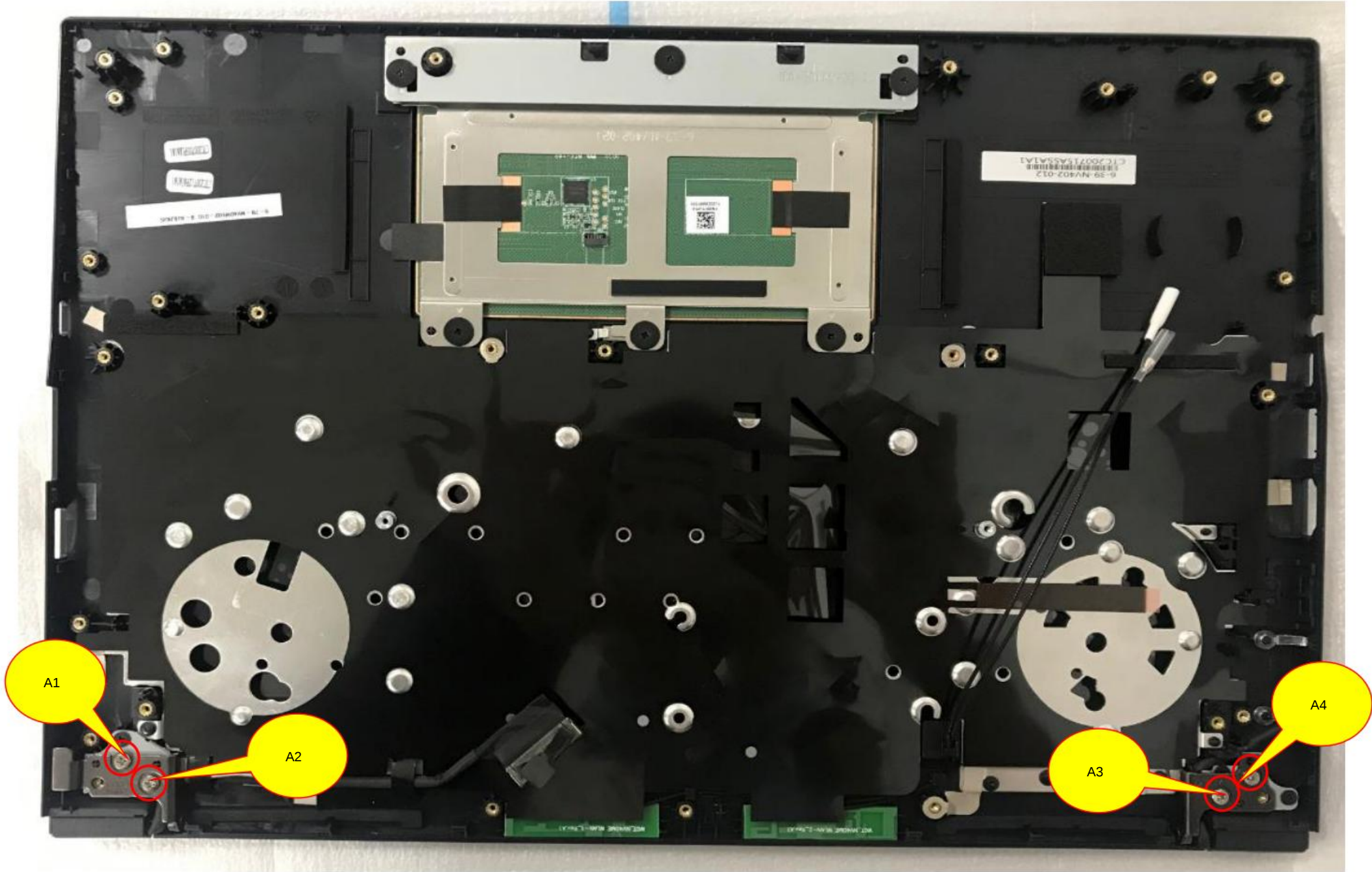
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| model                     |     |               | Process Code | File Number       | Version | Production Date | Station Type (Small) | Page (Small)                                                        | Station Type (Large) | Page (Large) |    |                                                       |  |  |
| NV4XXX (except -V models) |     | Locking hinge |              | Establish         | 1       | IE-2409         | Reference 1          | 2021/6/18                                                           | 7                    | 2-2/16       | 14 | 1-1/31                                                |  |  |
| B<br><br>O<br><br>M       | NO. | Description   | Screw        | Parts Number      | Q'TY 4  | Torque          | Remark               | quality points/notes: 1. Wear an electrostatic bracelet during work |                      |              |    | Tools/Supplies:<br><br>1. Static electricity bracelet |  |  |
|                           | A   |               |              | 6-35-B1125-5RA/-1 |         | 2.0±0.2         |                      |                                                                     |                      |              |    |                                                       |  |  |
|                           |     |               |              |                   |         |                 |                      |                                                                     |                      |              |    |                                                       |  |  |
|                           |     |               |              |                   |         |                 |                      |                                                                     |                      |              |    |                                                       |  |  |
|                           |     |               |              |                   |         |                 |                      |                                                                     |                      |              |    |                                                       |  |  |
|                           |     |               |              |                   |         |                 |                      |                                                                     |                      |              |    |                                                       |  |  |
|                           |     |               |              |                   |         |                 |                      |                                                                     |                      |              |    |                                                       |  |  |

Hold

do

explain



1 Fasten the Hinge and take out 4 screws (A) to lock the Hinge (the one with the triangle symbol on the body)

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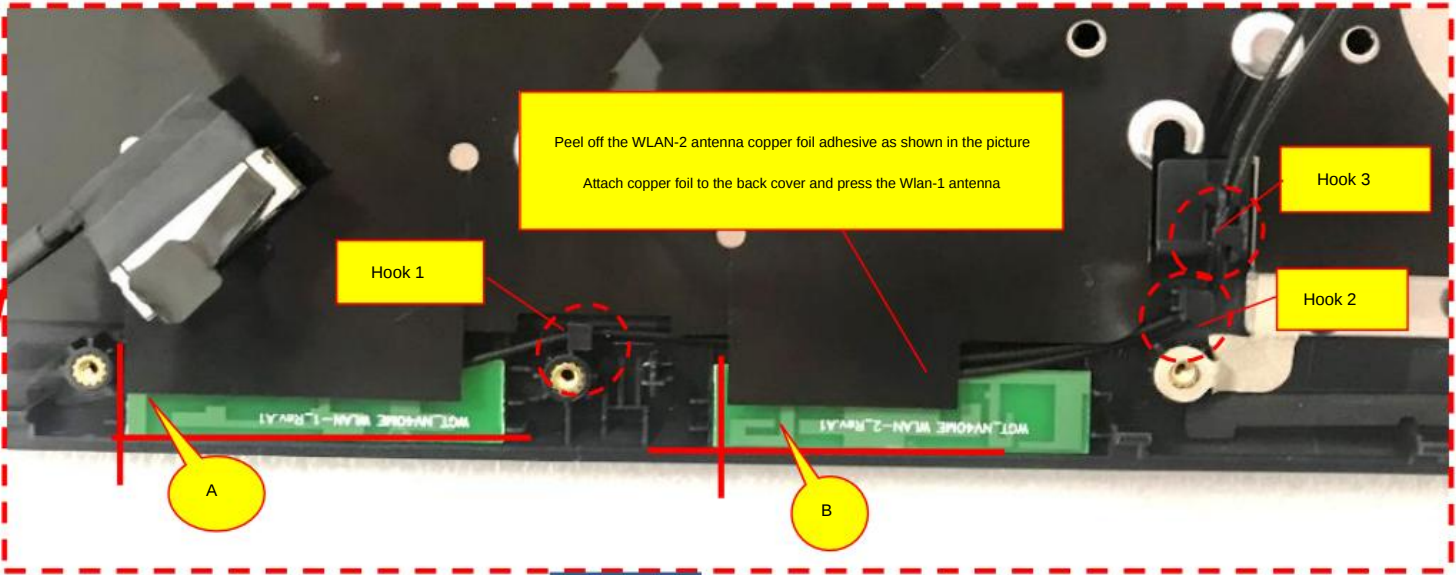
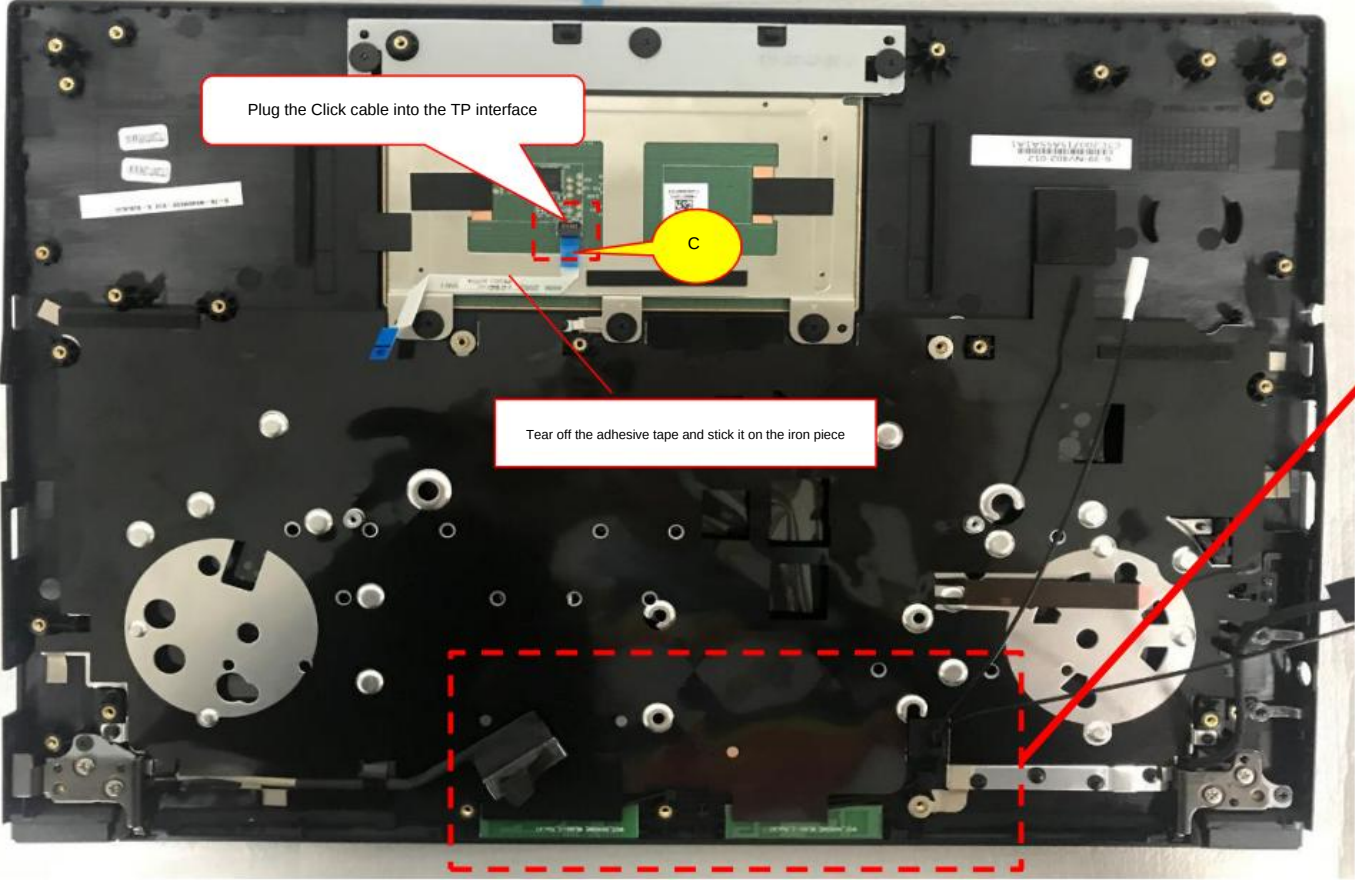
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| model                     |                                           | Process Code                  | File Number  | Version  | Production Date | Station Type (Small) | Page (Small)                                         | Station Type (Large) | Page (Large) |                                                   |  |  |
| NV4XXX (except -V models) | Installing network card cable & T/P cable | Establish                     | 1            | IE-2409  | Reference 1     | 2021/6/18            | 8                                                    | 2-1/16               | 15           | 1-1/31                                            |  |  |
| B<br>O<br>M               | NO.                                       | Description                   | Parts Number | Q'TY 1 1 | Torque          | Remark quality point | Notes: 1. Wear an electrostatic bracelet during work |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |  |  |
|                           | A                                         | WLAN-1 antenna 6-23-7NV40-011 |              |          |                 |                      |                                                      |                      |              |                                                   |  |  |
|                           | B                                         | WLAN-2 antenna 6-23-7NV40-020 |              |          |                 |                      |                                                      |                      |              |                                                   |  |  |
|                           | C                                         | Click cable 6-43-NV400-01x/-1 |              | 1        |                 |                      |                                                      |                      |              |                                                   |  |  |
|                           |                                           |                               |              |          |                 |                      |                                                      |                      |              |                                                   |  |  |
|                           |                                           |                               |              |          |                 |                      |                                                      |                      |              |                                                   |  |  |

Hold

do

explain

bright



1. Open the interface baffle on the T/P, insert the Click cable (C) with the word CK on the interface, snap the baffle to fix the cable, peel off the adhesive at the bottom of the Click cable, and stick it on the iron piece
2. Tear off the adhesive on the Wlan-1 antenna (A) body, as shown on the upper cover.
3. Peel off the copper foil backing of the Wlan-1 antenna and stick the copper foil vertically on the upper cover (the WLAN-1 copper foil is stuck under Mylar on the upper cover).
- 4 As shown in Figure 1, WLAN-1 antenna pass through the card hook 1
5. Tear off the adhesive on the Wlan-2 antenna (B) body and install it on the upper cover as shown.
6. Peel off the copper foil backing of the Wlan-2 antenna and stick the copper foil vertically on the upper cover (the WLAN-2 copper foil is stuck under Mylar on the upper cover).

Note: The WLAN-2 antenna copper foil needs to press the Wlan-1 antenna, and the Wlan-1 antenna needs to be routed along the edge of the WLAN-2 board

7. Connect the WLAN-1&WLAN-2 antenna to the hook 2-hook 3

KAPOK Standard Operation PROCEDURE Operation Instructions Job Name

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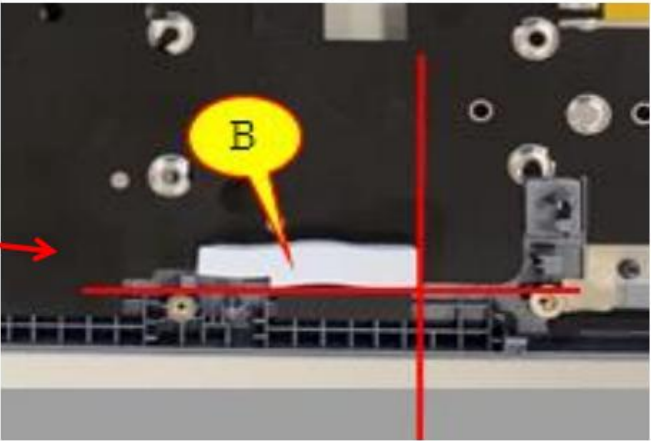
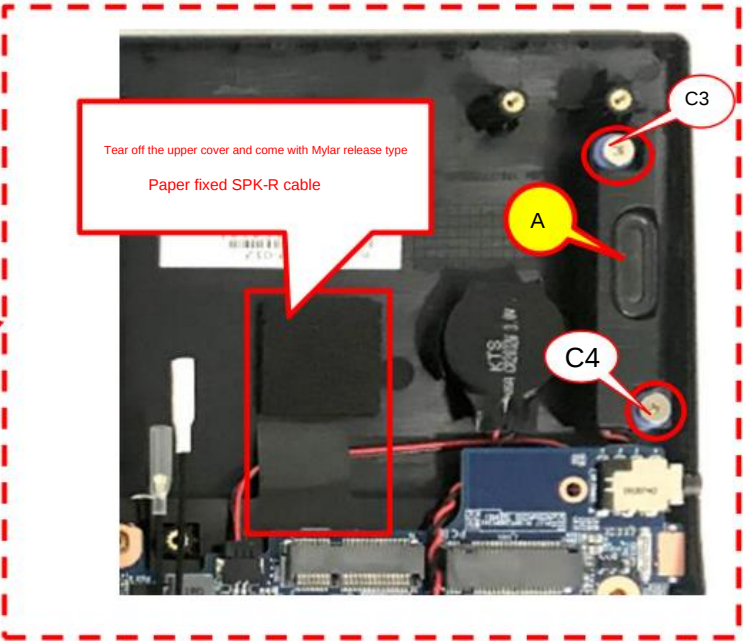
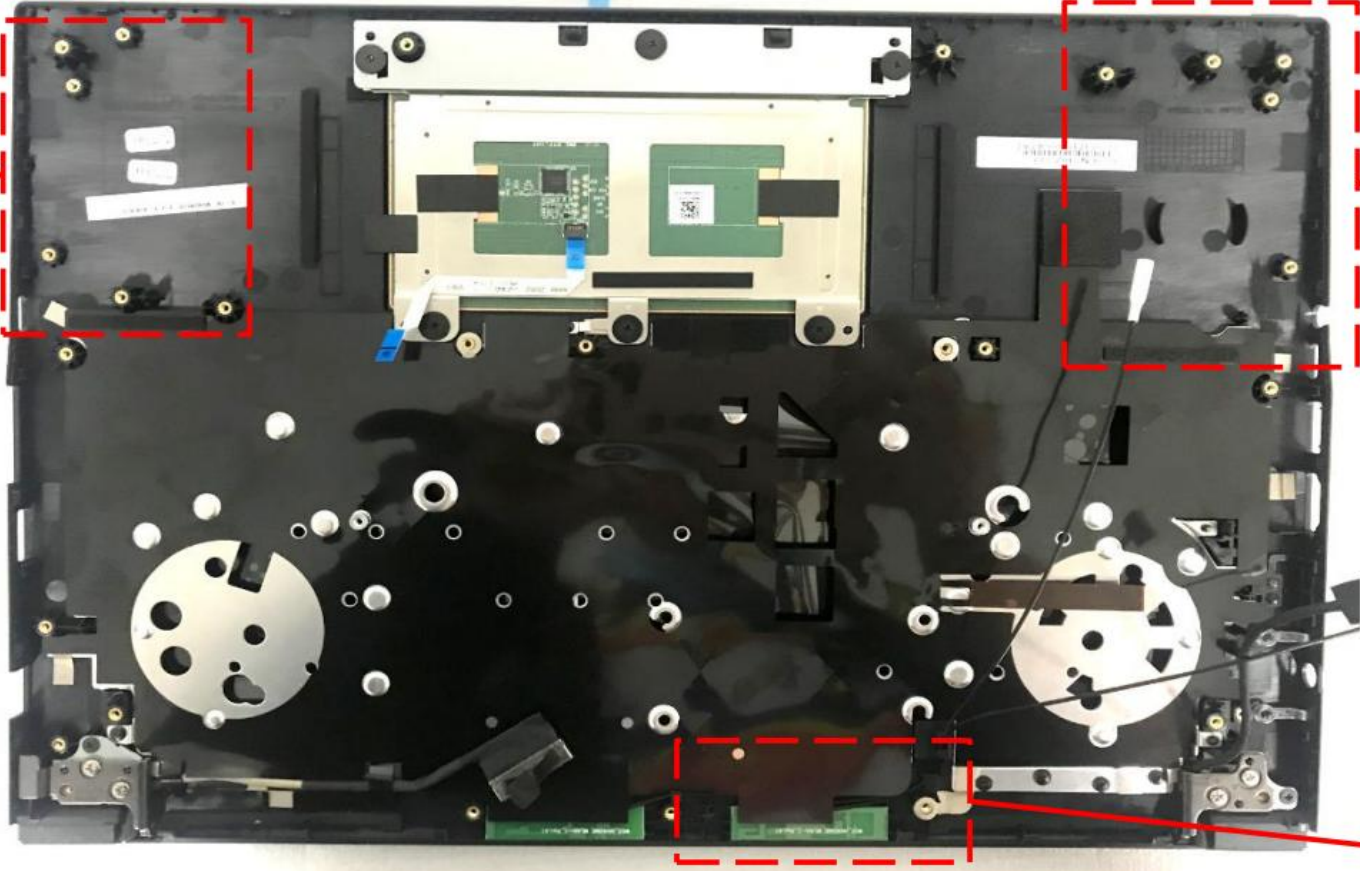
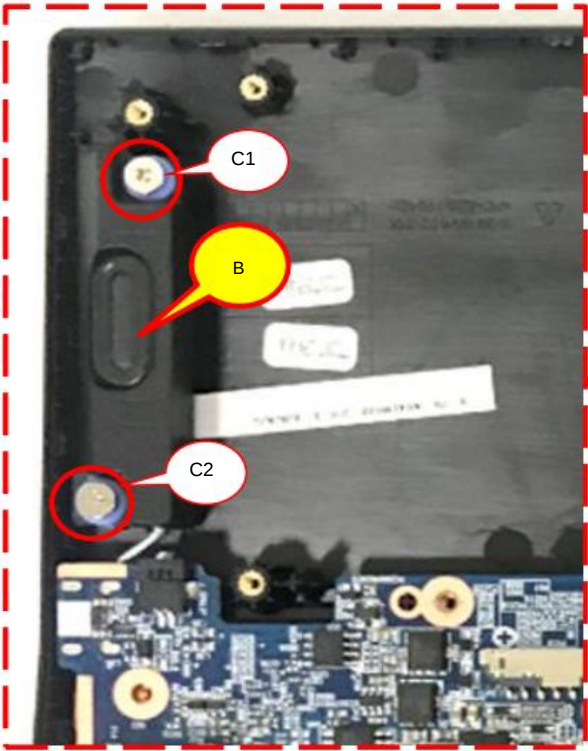
| model                     |     |                  |                | Process Code | File Number | Version    | Production Date                                                     | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                                   |    |        |
|---------------------------|-----|------------------|----------------|--------------|-------------|------------|---------------------------------------------------------------------|----------------------|--------------|----------------------|--------------|---------------------------------------------------|----|--------|
| NV4XXX (except -V models) |     | Install speakers |                | Establish    |             | 1          | IE-2409                                                             | Reference 1          |              | 2021/6/18            | 8            | 2-2/16                                            | 16 | 1-1/31 |
| B<br>O<br>M               | NO. | Description      | Parts Number   | Q'TY 1 1     | Torque      | Remark     | quality points/notes: 1. Wear an electrostatic bracelet during work |                      |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |    |        |
|                           | A   | SPK-R            | 6-23-5NV40-0R0 |              |             |            |                                                                     |                      |              |                      |              |                                                   |    |        |
|                           | B   | SPK-L            | 6-23-5NV40-0L0 |              |             |            |                                                                     |                      |              |                      |              |                                                   |    |        |
|                           | C   | screw            | 6-35-Z1120-6R2 | 4            | 1.5±0.2     |            |                                                                     |                      |              |                      |              |                                                   |    |        |
|                           | D   | Thermal PAD      | 6-48-NV4R2-110 | 1            |             | FOR NV4XRZ |                                                                     |                      |              |                      |              |                                                   |    |        |
|                           |     |                  |                |              |             |            |                                                                     |                      |              |                      |              |                                                   |    |        |
|                           |     |                  |                |              |             |            |                                                                     |                      |              |                      |              |                                                   |    |        |

Hold

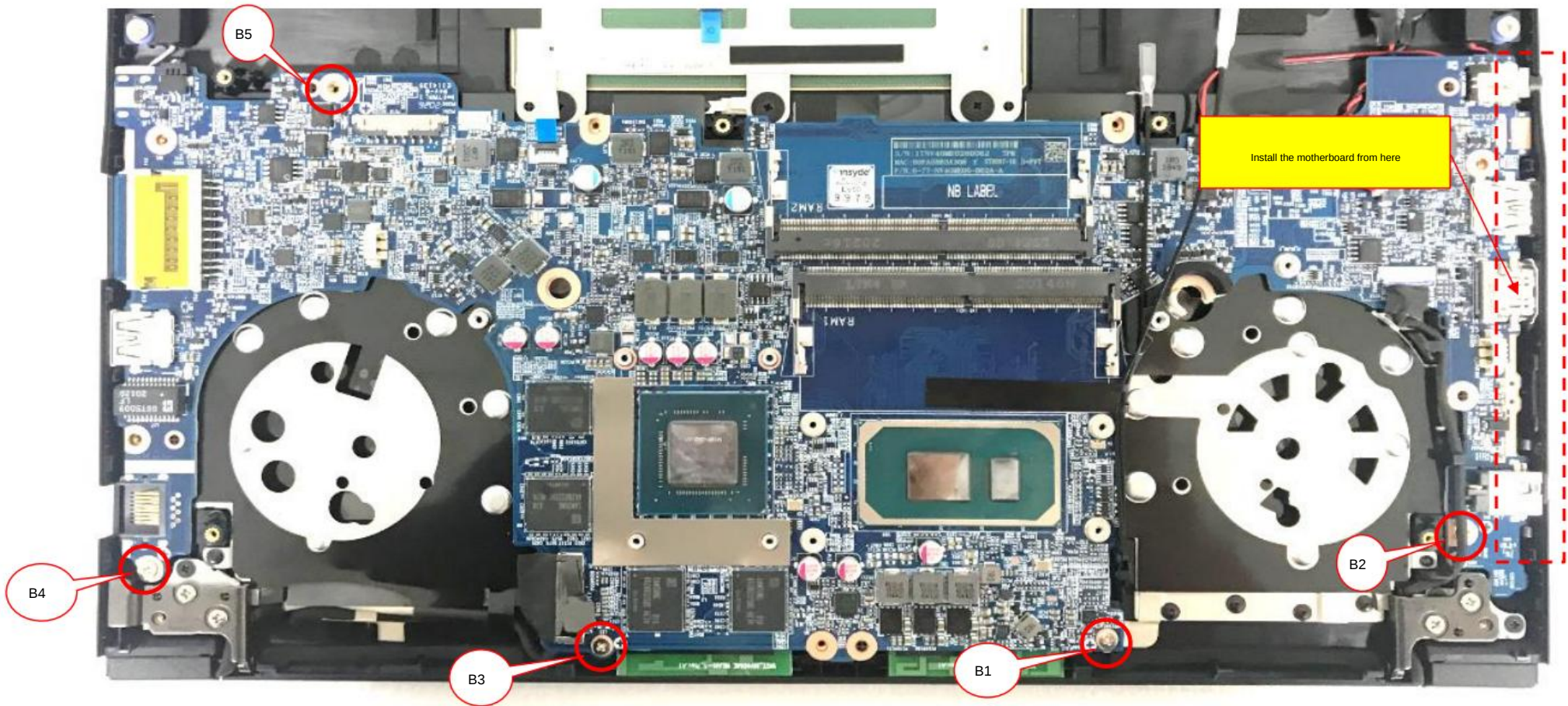
do

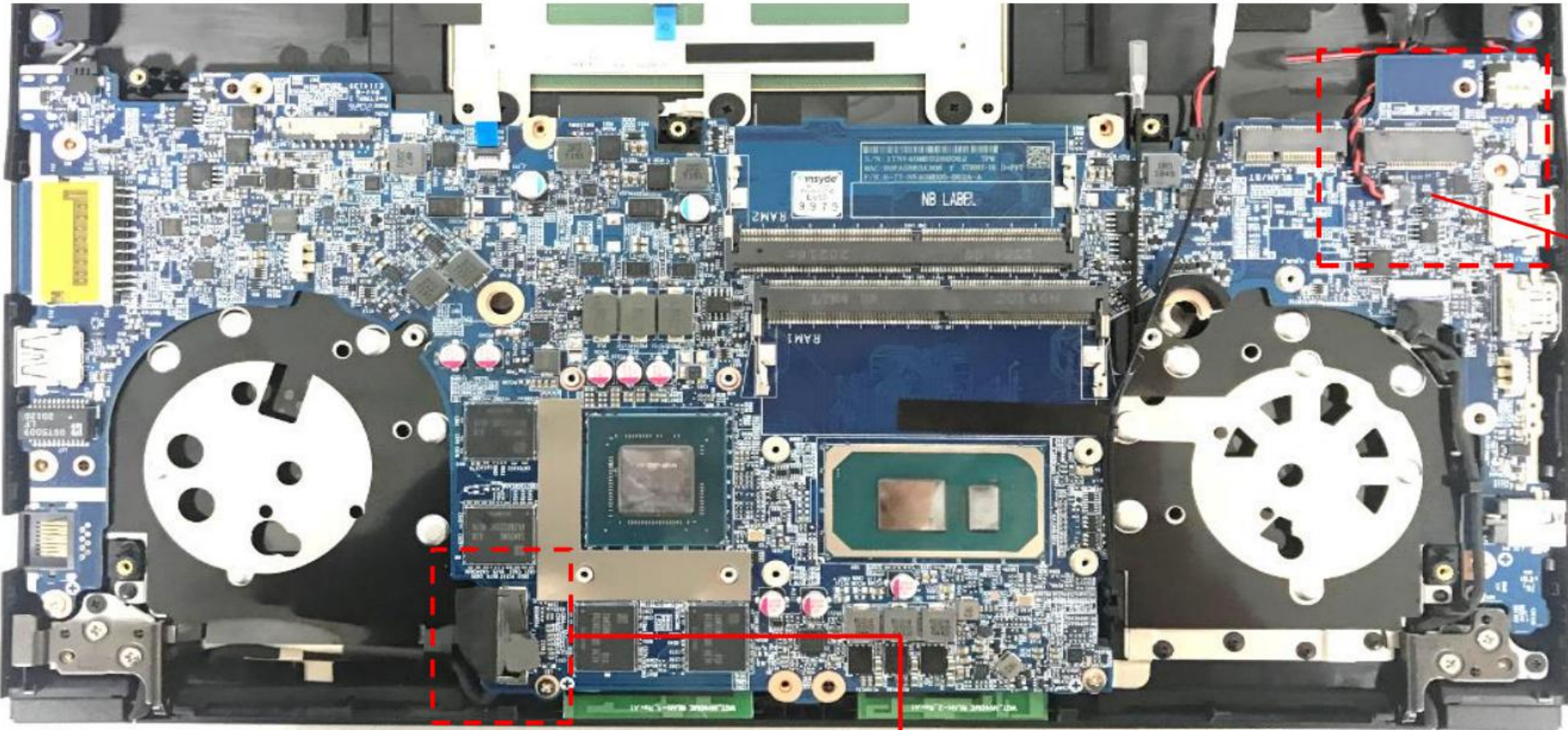
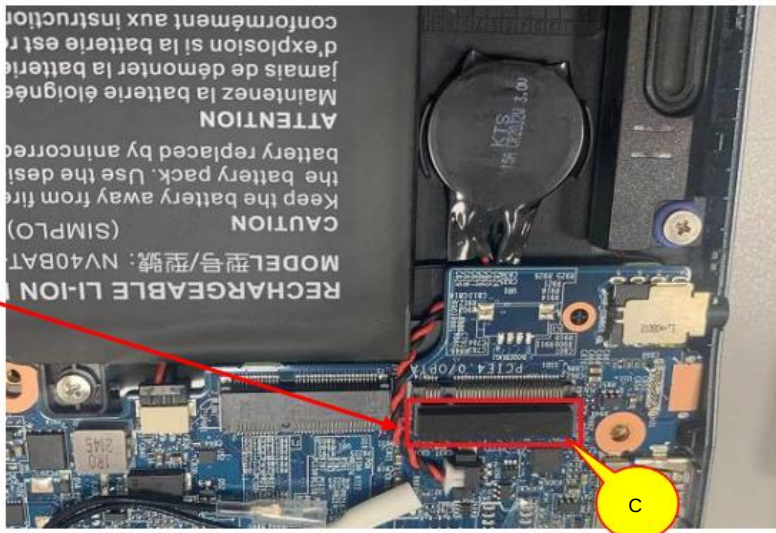
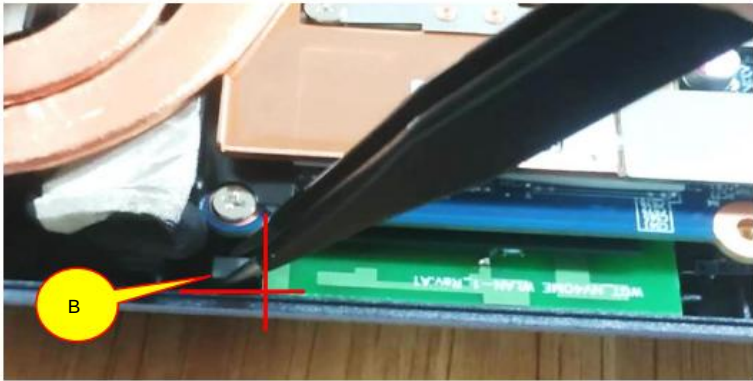
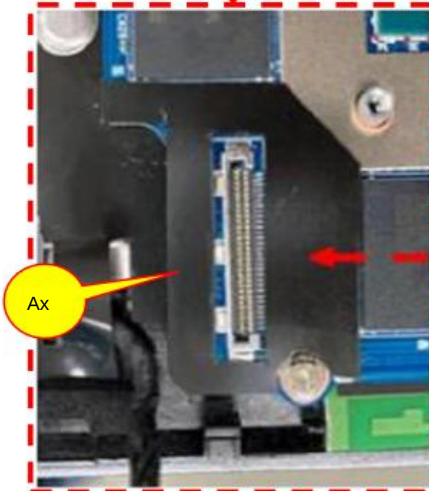
explain

bright



- 1 Plug the SPK-R (A) cable into the motherboard interface. Tear off the upper cover as shown in the figure. Mylar comes with the SPK-R cable.
- 2 Plug the SPK-L (B) cable into the motherboard interface, and arrange the excess SPK-L cable under the motherboard.
- 3 lock screws (C)\*4 to fix SPK-L&SPK-R
- 4 Attach THERMAL PAD (B)\*1 to the position shown in the upper cover

| KAPOK Standard Operation PROCEDURE Operation Instructions Job Name                                    |                                                                                     |                               |                  |          |              |             |                                                                     |                 |                      |              | The validity period of the SOP on this page is: 2023/9/26----2023/12/26 |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------|------------------|----------|--------------|-------------|---------------------------------------------------------------------|-----------------|----------------------|--------------|-------------------------------------------------------------------------|--------------|---------------------------------------------------|----|--------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| model                                                                                                 |                                                                                     |                               |                  |          | Process Code | File Number | Version                                                             | Production Date | Station Type (Small) | Page (Small) | Station Type (Large)                                                    | Page (Large) |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| NV4XXX (except -V models)                                                                             |                                                                                     | Install the motherboard       |                  |          | Establish    | 1           |                                                                     | IE-2409         | Reference 1          |              | 2021/6/18                                                               | 9            | 2-1/16                                            | 17 | 1-1/31 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| B<br>O<br>M                                                                                           | NO.                                                                                 |                               | Parts Number     | Q'TY 1 5 | Torque       | Remark      | quality points/notes: 1. Wear an electrostatic bracelet during work |                 |                      |              |                                                                         |              | Tools/Supplies:<br>1. Static electricity bracelet |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                       | A                                                                                   |                               | 6-77-NV40XXX-XXX |          |              |             |                                                                     |                 |                      |              |                                                                         |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                       | B                                                                                   | DescriptionMotherboard screws | 35-B1120-4RC/-1  |          | 1.5±0.2      |             |                                                                     |                 |                      |              |                                                                         |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                       |                                                                                     |                               |                  |          |              |             |                                                                     |                 |                      |              |                                                                         |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                       |                                                                                     |                               |                  |          |              |             |                                                                     |                 |                      |              |                                                                         |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                       |                                                                                     |                               |                  |          |              |             |                                                                     |                 |                      |              |                                                                         |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Hold                                                                                                  |  |                               |                  |          |              |             |                                                                     |                 |                      |              |                                                                         |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| do                                                                                                    |                                                                                     |                               |                  |          |              |             |                                                                     |                 |                      |              |                                                                         |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| explain                                                                                               |                                                                                     |                               |                  |          |              |             |                                                                     |                 |                      |              |                                                                         |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| bright                                                                                                |                                                                                     |                               |                  |          |              |             |                                                                     |                 |                      |              |                                                                         |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 Install the motherboard on the upper cover (do not press the cable when installing the motherboard) |                                                                                     |                               |                  |          |              |             |                                                                     |                 |                      |              |                                                                         |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 2 Take out the screws (B)*5 to secure the motherboard                                                 |                                                                                     |                               |                  |          |              |             |                                                                     |                 |                      |              |                                                                         |              |                                                   |    |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

|                           |                                                                                                                                                                                                                                                  |                           |                |        |              |                                                                                               |         |                 |                      |              |                      |              |                                |        |  |
|---------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|----------------|--------|--------------|-----------------------------------------------------------------------------------------------|---------|-----------------|----------------------|--------------|----------------------|--------------|--------------------------------|--------|--|
| model                     |                                                                                                                                                                                                                                                  |                           |                |        | Process Code | File Number                                                                                   | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                  | Attach LCD cable & Rubber |                |        | Establish    | 1                                                                                             |         | IE-2409         | Reference 1          | 2021/6/18    | 9                    | 2-2/16       | 18                             | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                              | Description               | Parts Number   | Q'TY 1 | Torque       | Remark quality focus/precautions: By M/O 1. Wear an electrostatic bracelet during work By M/O |         |                 |                      |              |                      |              | Tools/Supplies:                |        |  |
|                           | A1                                                                                                                                                                                                                                               | Mylar                     | 6-40-NV4P1-010 |        |              |                                                                                               |         |                 |                      |              |                      |              | 1. Static electricity bracelet |        |  |
|                           | A2                                                                                                                                                                                                                                               | Mylar                     | 6-40-NV412-010 |        |              |                                                                                               |         |                 |                      |              |                      |              |                                |        |  |
|                           | B                                                                                                                                                                                                                                                | Rubber                    | 6-47-PB501-011 |        |              | By M/O                                                                                        |         |                 |                      |              |                      |              |                                |        |  |
|                           | C                                                                                                                                                                                                                                                | Rubber                    | 6-47-NV402-060 | 1 1 1  |              | By M/O                                                                                        |         |                 |                      |              |                      |              |                                |        |  |
|                           |                                                                                                                                                                                                                                                  |                           |                |        |              |                                                                                               |         |                 |                      |              |                      |              |                                |        |  |
|                           |                                                                                                                                                                                                                                                  |                           |                |        |              |                                                                                               |         |                 |                      |              |                      |              |                                |        |  |
| Hold                      |                                                                                                                                                               |                           |                |        |              |                                                                                               |         |                 |                      |              |                      |              |                                |        |  |
| do                        |                                                                                                                                                              |                           |                |        |              |                                                                                               |         |                 |                      |              |                      |              |                                |        |  |
| explain                   |                                                                                                                                                               |                           |                |        |              |                                                                                               |         |                 |                      |              |                      |              |                                |        |  |
| bright                    |                                                                                                                                                             |                           |                |        |              |                                                                                               |         |                 |                      |              |                      |              |                                |        |  |
|                           | <div>1. Take Mylar (Ax) and stick it on the motherboard icon position</div> <div>2 For Mouse customers, paste Rubber(B) &amp; (C) at the location shown in the picture</div> <div>For NV4xMJ model LCD: 6-50-JBB26-G020 without A2 sticker</div> |                           |                |        |              |                                                                                               |         |                 |                      |              |                      |              |                                |        |  |

1

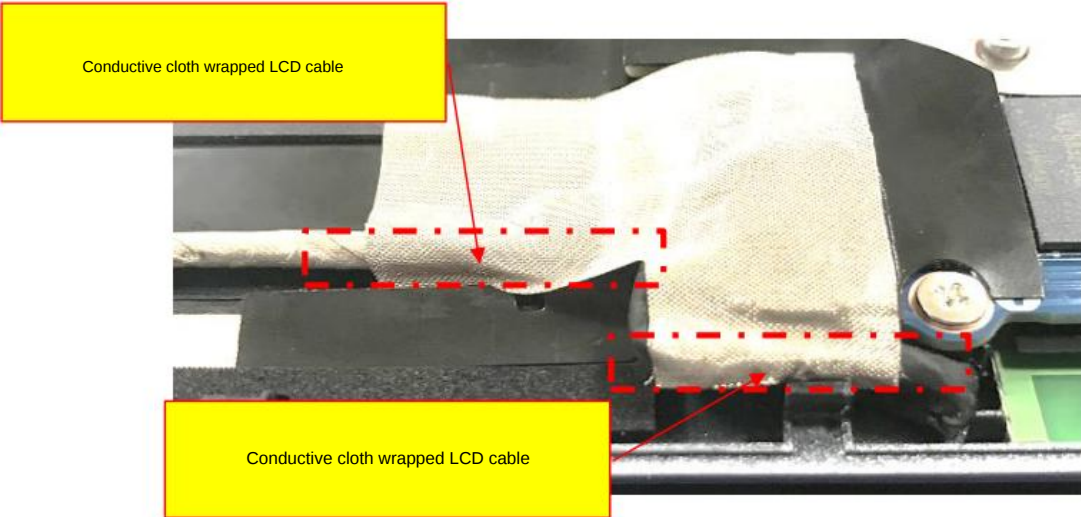
|                           |     |                       |                |             |         |                 |                                                                                             |              |                      |              |                                                   |        |  |
|---------------------------|-----|-----------------------|----------------|-------------|---------|-----------------|---------------------------------------------------------------------------------------------|--------------|----------------------|--------------|---------------------------------------------------|--------|--|
| model                     |     |                       | Process Code   | File Number | Version | Production Date | Station Type (Small)                                                                        | Page (Small) | Station Type (Large) | Page (Large) |                                                   |        |  |
| NV4XXX (except -V models) |     | Plug in the cable     | Establish      | 1           |         | IE-2409         | Reference 1                                                                                 | 2021/6/18    | 10                   | 2-1/16       | 19                                                | 1-1/31 |  |
| B<br><br>O<br><br>M       | NO. | DescriptionConductive | Parts Number   |             | Q'TY 1  | Torque          | Remark Quality Key Points/Precautions: By M/O 1. Wear an electrostatic bracelet during work |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |        |  |
|                           | A   | cloth                 | 6-47-NV412-010 |             |         |                 |                                                                                             |              |                      |              |                                                   |        |  |
|                           |     |                       |                |             |         |                 |                                                                                             |              |                      |              |                                                   |        |  |
|                           |     |                       |                |             |         |                 |                                                                                             |              |                      |              |                                                   |        |  |
|                           |     |                       |                |             |         |                 |                                                                                             |              |                      |              |                                                   |        |  |
|                           |     |                       |                |             |         |                 |                                                                                             |              |                      |              |                                                   |        |  |
|                           |     |                       |                |             |         |                 |                                                                                             |              |                      |              |                                                   |        |  |

Hold

do

explain

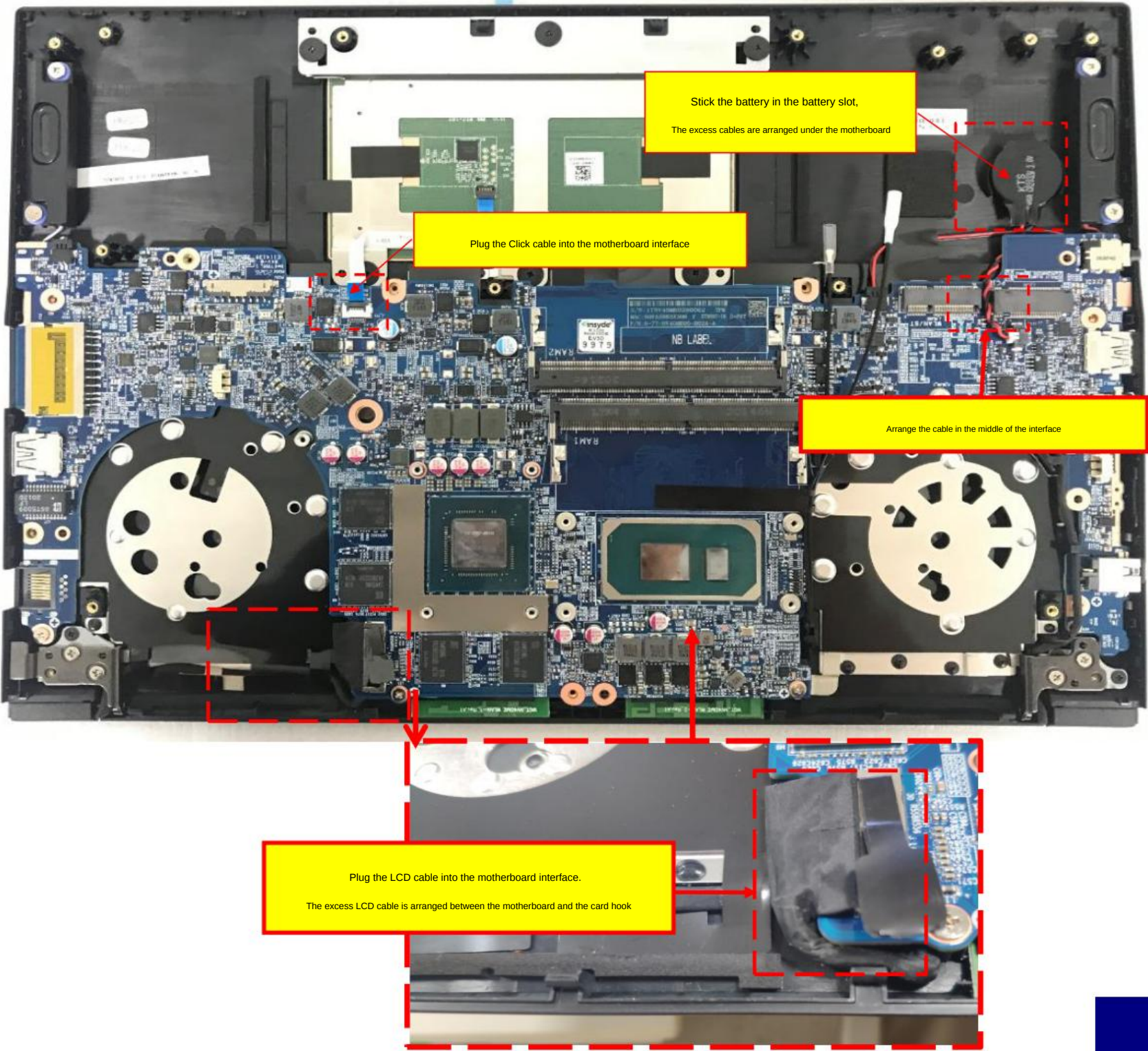
bright



- 1 Plug the LCD cable into the motherboard interface, and arrange the excess LCD cable between the motherboard and the card hook
- 2 plug the Click cable into the motherboard interface
- 3Tear off the CMOS battery release paper and stick it on the top cover as shown in the picture
- 4. Paste the conductive cloth (A) on the LCD cable

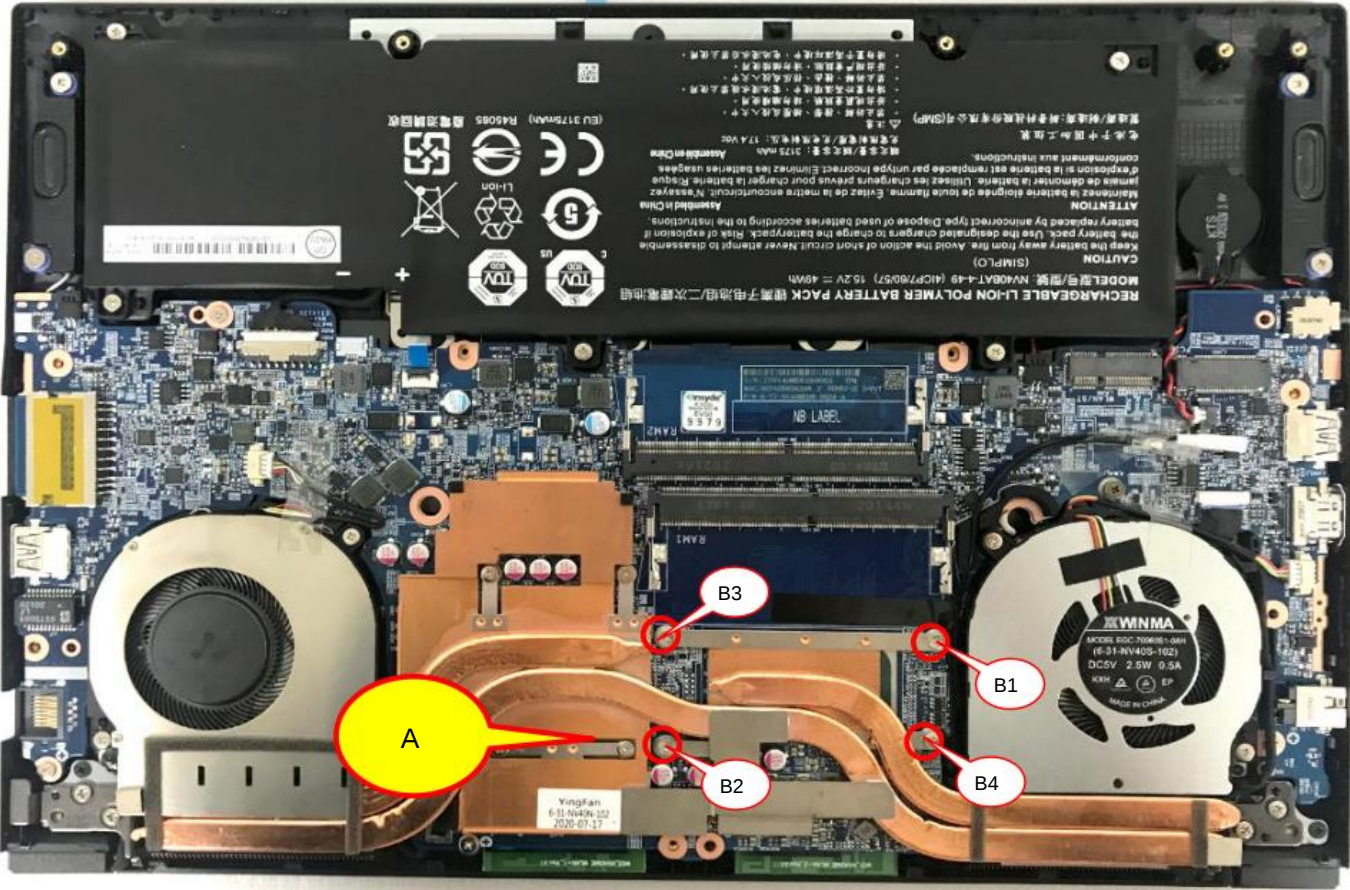
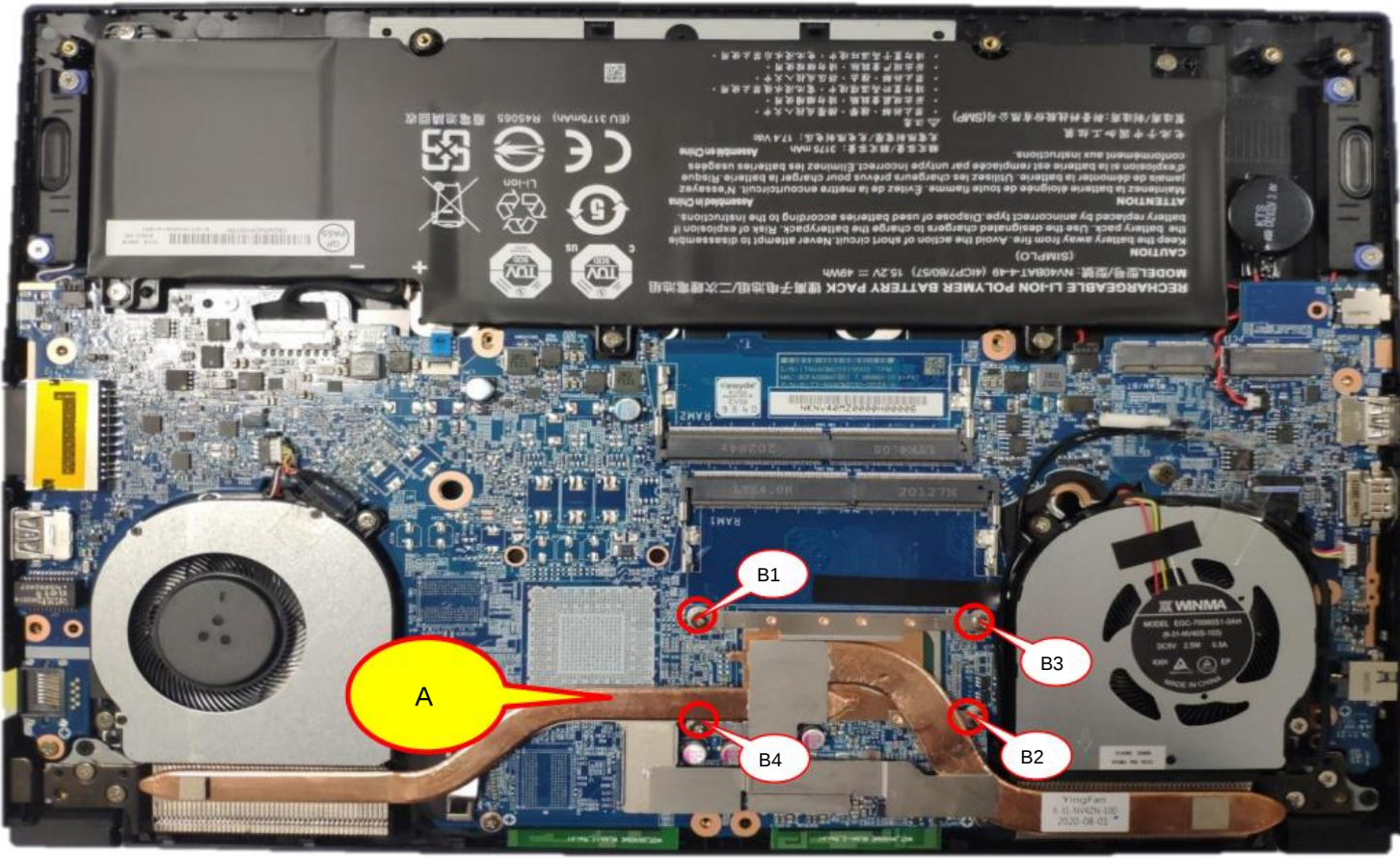
Note: The LCD cable wrapped with conductive cloth must be firmly wrapped on the LCD cable and cannot be attached floatingly.

For NV4xMJ model LCD: 6-50-JBB26-G020 do not paste this material



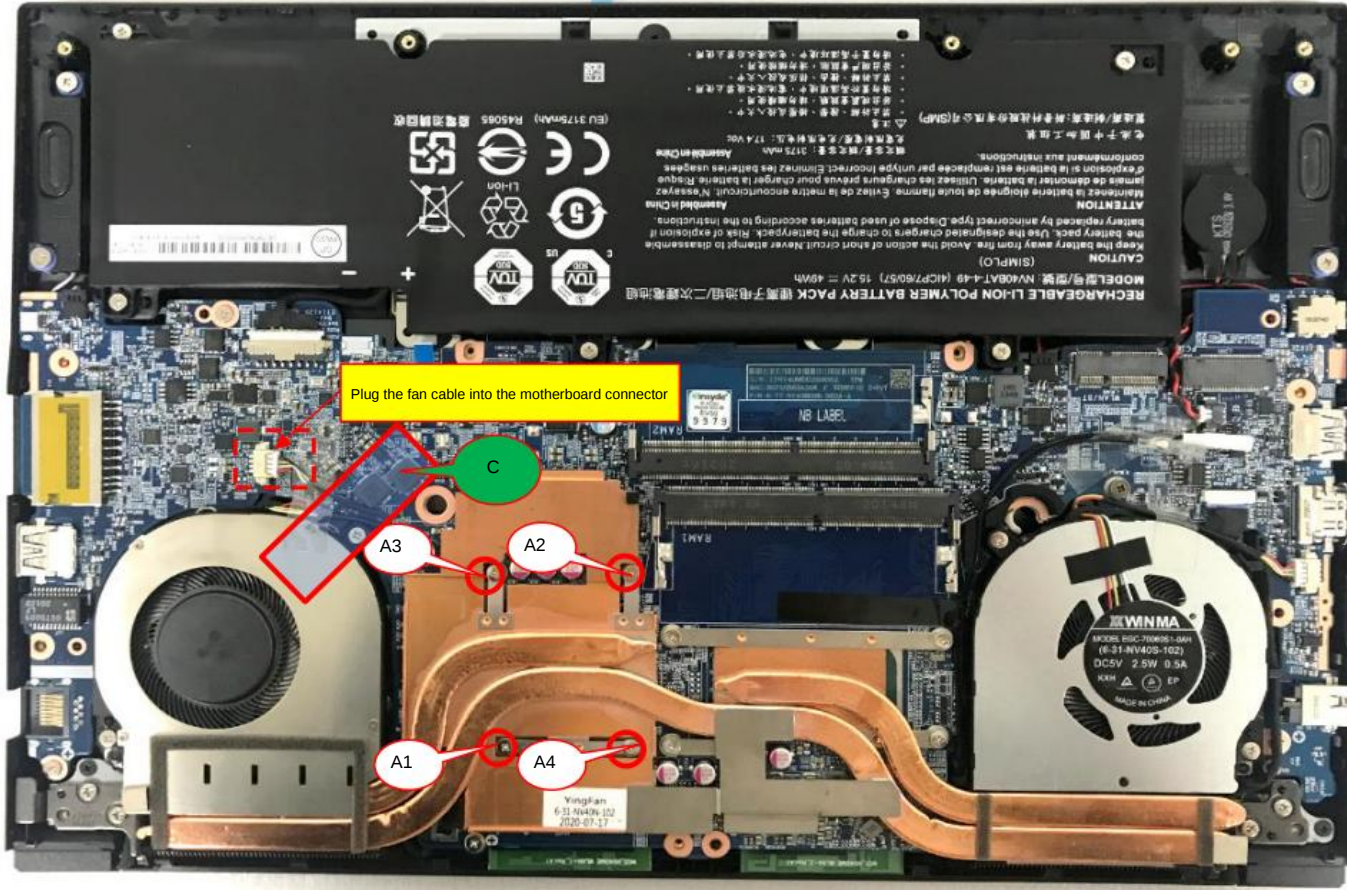
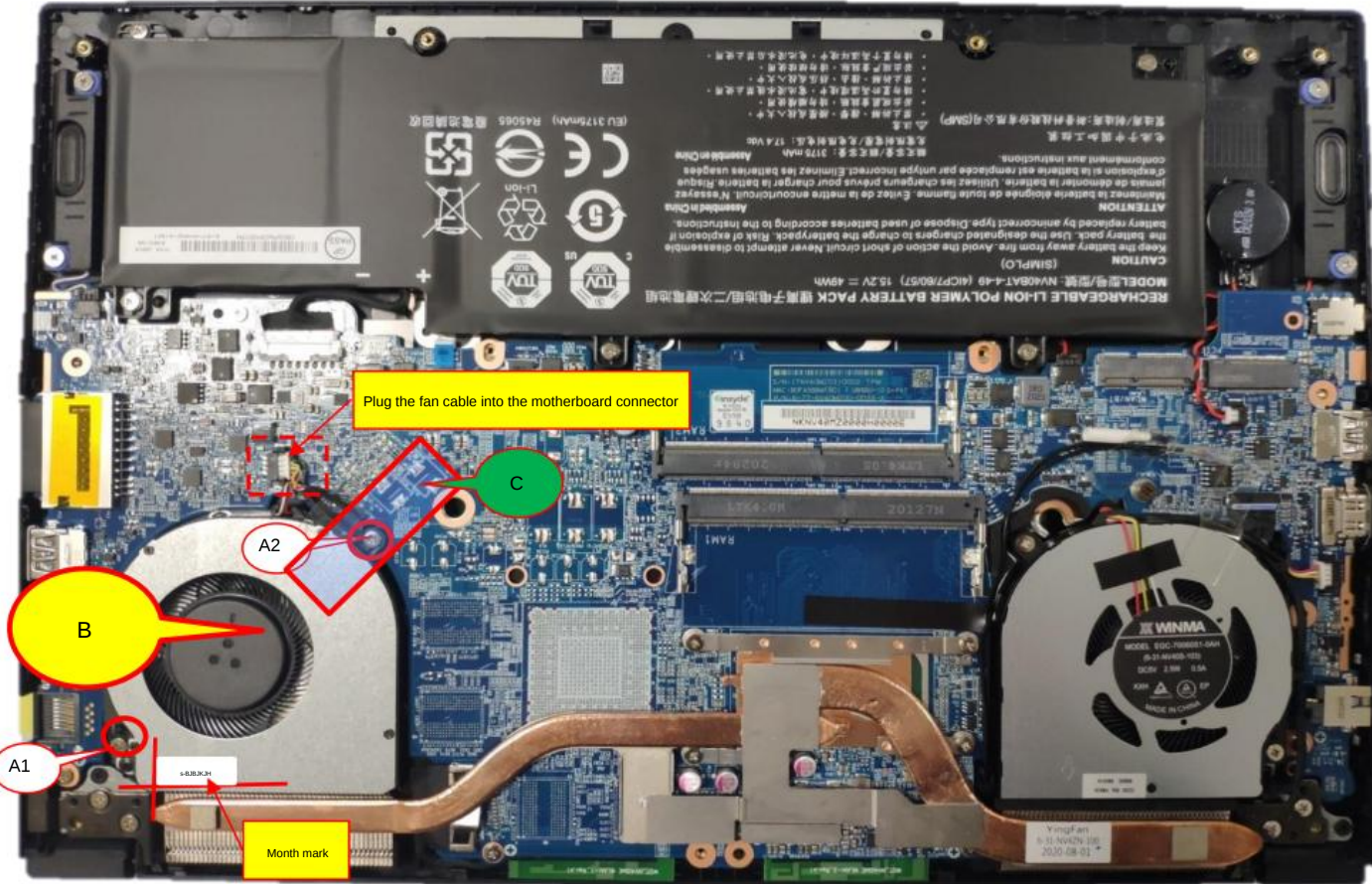
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| model                     |                                                                                                                                             | Process Code      |                   | File Number | Version | Production Date                                                            | Station Type (Small)                                                                                                                       | Page (Small) | Station Type (Large) | Page (Large) |    |        |
|---------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|-------------------|-------------------|-------------|---------|----------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|--------------|----------------------|--------------|----|--------|
| NV4XXX (except -V models) |                                                                                                                                             | Install heat sink |                   | Establish   | 1       | IE-2409                                                                    | Reference 1                                                                                                                                | 2021/6/18    | 10                   | 2-2/16       | 20 | 1-1/31 |
| B<br>O<br>M               | NO.                                                                                                                                         | Description       | Parts Number      | Q'TY 1 4    | Torque  | Remark quality points/notes: 1. Wear an electrostatic bracelet during work | Tools/Supplies:<br>1. Static electricity bracelet                                                                                          |              |                      |              |    |        |
|                           | A                                                                                                                                           | Heatsink          | By M/O            |             |         |                                                                            |                                                                                                                                            |              |                      |              |    |        |
|                           | B                                                                                                                                           | screw             | 6-35-B1120-4RC/-1 |             | 1.5±0.2 | By Mo                                                                      |                                                                                                                                            |              |                      |              |    |        |
|                           |                                                                                                                                             |                   |                   |             |         |                                                                            |                                                                                                                                            |              |                      |              |    |        |
|                           |                                                                                                                                             |                   |                   |             |         |                                                                            |                                                                                                                                            |              |                      |              |    |        |
|                           |                                                                                                                                             |                   |                   |             |         |                                                                            |                                                                                                                                            |              |                      |              |    |        |
| Hold                      | For NV4XME/MB/MK/MJ/MH/PNx/RZ/-x operations                                                                                                 |                   |                   |             |         |                                                                            | For NV4XMZ/PZ/-X operations                                                                                                                |              |                      |              |    |        |
|                           |                                                          |                   |                   |             |         |                                                                            |                                                        |              |                      |              |    |        |
| do                        | 1. Take the Heatsink (A) and install it on the machine.<br>2. Take the screws (B)*4 and lock the Heatsink in the order shown in the figure. |                   |                   |             |         |                                                                            | 3 Take Heatsink (A) and install it on the machine<br>4 Take the screws (B)*4 and lock the Heatsink & fan in the order shown in the figure. |              |                      |              |    |        |
| explain                   |                                                                                                                                             |                   |                   |             |         |                                                                            |                                                                                                                                            |              |                      |              |    |        |
| bright                    |                                                                                                                                             |                   |                   |             |         |                                                                            |                                                                                                                                            |              |                      |              |    |        |

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|                           |                                                                                                                                                                                                                                                                                                                                                                                                        |                  |                    |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
|---------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|--------------------|----------|--------------|---------------------|--------------------------------------------------------------------------------------|-----------------|----------------------|--------------|----------------------|--------------|---------------------------------------------------|--------|
| model                     |                                                                                                                                                                                                                                                                                                                                                                                                        |                  |                    |          | Process Code | File Number         | Version                                                                              | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                                   |        |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                                                                                                                                        | Lock heat sink   |                    |          | Establish    | 1                   | IE-2409                                                                              | Reference 1     | 2021/6/18            |              | 11                   | 2-1/16       | 21                                                | 1-1/31 |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                                                                                                                                    | DescriptionScrew | Parts Number       | Q'TY 4/2 | Torque       | Remark              | quality focus/precautions: By Mo 1. Wear an electrostatic bracelet during work By Mo |                 |                      |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |        |
|                           | A                                                                                                                                                                                                                                                                                                                                                                                                      | fan              | 6-35-B1120-4RC/-1  | 1 1      | 1.5±0.2      | electrostatic brace |                                                                                      |                 |                      |              |                      |              |                                                   |        |
|                           | B                                                                                                                                                                                                                                                                                                                                                                                                      |                  | 6-31-NV40S-10X/-XX |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
|                           | C                                                                                                                                                                                                                                                                                                                                                                                                      | Mylar            | 6-40-M55J2-030     |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
|                           |                                                                                                                                                                                                                                                                                                                                                                                                        |                  |                    |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
|                           |                                                                                                                                                                                                                                                                                                                                                                                                        |                  |                    |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
| Hold                      | For NV4XME/MB/MK/MJ/MH/PNx-x operations                                                                                                                                                                                                                                                                                                                                                                |                  |                    |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
| do                        |                                                                                                                                                                                                                                                                                                                     |                  |                    |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
| explain                   | <p>1. Take the screws (A)*4 and lock the Heatsink in the order shown in the picture. 2. Insert the fan cable into the motherboard interface. 3. Fix the fan cable with Mylar (C) as shown in the picture.</p> <p>Note: Mylar cannot be attached to fan blades</p>                                                                                                                                      |                  |                    |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
| bright                    | 1                                                                                                                                                                                                                                                                                                                                                                                                      |                  |                    |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
| Hold                      | For NV4XMZ/PZ/-X operations                                                                                                                                                                                                                                                                                                                                                                            |                  |                    |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
| do                        |                                                                                                                                                                                                                                                                                                                    |                  |                    |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
| explain                   | <p>1. Take the fan (B) and install it on the machine, and put the moon mark on the position shown in the picture.</p> <p>2. Take the screws (A)*2 and lock the Heatsink &amp; fan in the order shown in the figure.</p> <p>3 Plug the fan cable into the motherboard interface</p> <p>4. Attach the moon mark to the position of the fan icon.</p> <p>Note: Mylar cannot be attached to fan blades</p> |                  |                    |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |
| bright                    | 2                                                                                                                                                                                                                                                                                                                                                                                                      |                  |                    |          |              |                     |                                                                                      |                 |                      |              |                      |              |                                                   |        |

|                           |     |                |                    |              |             |         |                                                                                        |                      |              |                      |              |                                                       |        |  |
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| model                     |     |                |                    | Process Code | File Number | Version | Production Date                                                                        | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                                       |        |  |
| NV4XXX (except -V models) |     | Install a fan  |                    | Establish    | 1           |         | IE-2409                                                                                | Reference 1          | 2021/6/18    | 11                   | 2-2/16       | 22                                                    | 1-1/31 |  |
| B<br><br>O<br><br>M       | NO. | DescriptionFan | Parts Number       | Q'TY 1       | Torque      | Remark  | quality focus/precautions: By M/O 1. Wear an electrostatic bracelet during work By M/O |                      |              |                      |              | Tools/Supplies:<br><br>1. Static electricity bracelet |        |  |
|                           | A   | screw          | 6-31-NV40S-10X/-XX |              |             |         |                                                                                        |                      |              |                      |              |                                                       |        |  |
|                           | B   |                | 6-35-B1120-4RC/-1  | 2/4          | 1.5±0.2     |         |                                                                                        |                      |              |                      |              |                                                       |        |  |
|                           |     |                |                    |              |             |         |                                                                                        |                      |              |                      |              |                                                       |        |  |
|                           |     |                |                    |              |             |         |                                                                                        |                      |              |                      |              |                                                       |        |  |
|                           |     |                |                    |              |             |         |                                                                                        |                      |              |                      |              |                                                       |        |  |
|                           |     |                |                    |              |             |         |                                                                                        |                      |              |                      |              |                                                       |        |  |

Hold

do

explain

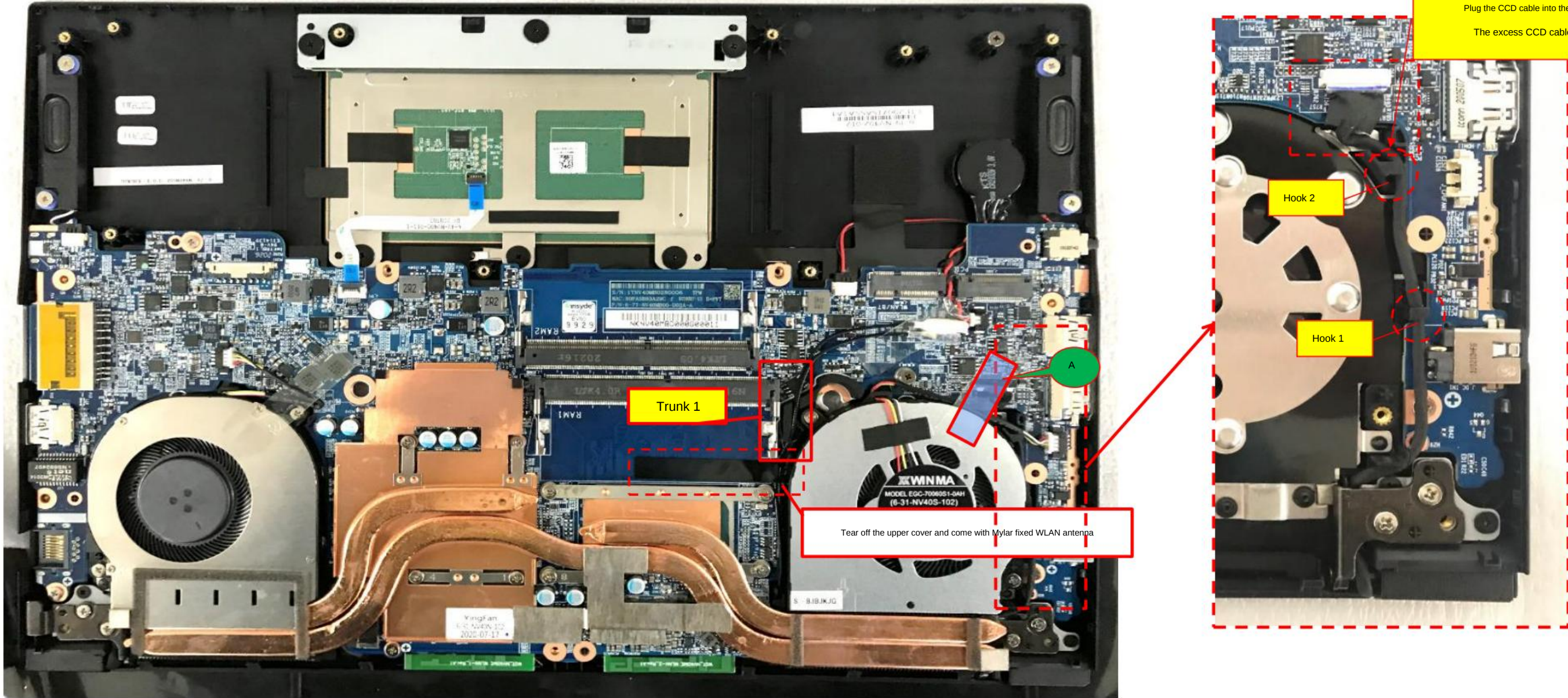


1. Take the fan (A) and install it at the position shown in the picture, and attach the moon mark to the position shown in the picture (when installing the fan on the right side, do not overwhelm the WLAN antenna)
- 2 Take the screw (B)\*2/4 to lock the fan
- 3 Plug the fan cable into the motherboard interface

bright

KAPOK Standard Operation PROCEDURE Operation Instructions Job Name

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|                           |                                                                                                   |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|---------------------------|---------------------------------------------------------------------------------------------------|------------------|----------------|--------------|-------------|---------|---------------------------------------------------------------------|----------------------|--------------|----------------------|--------------|---------------------------------------------------|--------|--|
| model                     |                                                                                                   |                  |                | Process Code | File Number | Version | Production Date                                                     | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                                   |        |  |
| NV4XXX (except -V models) |                                                                                                   | Insert CCD cable |                | Establish    | 1           |         | IE-2409                                                             | Reference 1          | 2021/6/18    | 12                   | 2-1/16       | 23                                                | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                               | Description      | Parts Number   | Q'TY 1       | Torque      | Remark  | quality points/notes: 1. Wear an electrostatic bracelet during work |                      |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |        |  |
|                           | A                                                                                                 | Mylar            | 6-40-M55J2-030 |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                                   |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                                   |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                                   |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                                   |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
| Hold                      | <div></div>    |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
| do                        |                                                                                                   |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
| explain                   |                                                                                                   |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                                   |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           |                                                                                                   |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
| bright                    | 1 As shown in the picture, peel off the upper cover and it comes with a Mylar fixed WLAN antenna. |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           | 2 As shown in the figure, the Wlan antenna passes through the Rubber trunking 1                   |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           | 3. Arrange the CCD cable through hook 1-hook 2                                                    |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           | 4 Plug the CCD cable into the motherboard interface                                               |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           | 5 As shown in the figure, attach Mylar (A) to fix the fan cable                                   |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |
|                           | Note: Mylar cannot be attached to fan blades                                                      |                  |                |              |             |         |                                                                     |                      |              |                      |              |                                                   |        |  |

1

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|                           |     |                      |                |              |             |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
|---------------------------|-----|----------------------|----------------|--------------|-------------|----------------------------------------------------------------------------|-----------------|----------------------|--------------|----------------------|--------------|---------------------------------------------------|--------|--|
| model                     |     |                      |                | Process Code | File Number | Version                                                                    | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                                   |        |  |
| NV4XXX (except -V models) |     | Install network card |                | Establish    | 1           |                                                                            | IE-2409         | Reference 1          | 2021/6/18    | 12                   | 2-2/16       | 24                                                | 1-1/31 |  |
| B<br>O<br>M               | NO. | Description          | Parts Number   | Q'TY 1 1     | Torque      | Remark quality points/notes: 1. Wear an electrostatic bracelet during work |                 |                      |              |                      |              |                                                   |        |  |
|                           | A   | WLAN                 | By S/O         | 1            |             |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
|                           | B   | screw                | 6-35-Z9120-3R2 |              | 1.5±0.2     |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
|                           | C   | Mylar                | 6-40-M55J2-030 |              |             |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
|                           |     |                      |                |              |             |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
|                           |     |                      |                |              |             |                                                                            |                 |                      |              |                      |              |                                                   |        |  |
|                           |     |                      |                |              |             |                                                                            |                 |                      |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |        |  |

Hold

do

explain

RECHARGEABLE LI-ION POLYMER BATTERY PACK  
MODEL 型号: NV40BAT-4-49 (41CPT/60/57) 15.2V 3.48Ah  
CAUTION (SIMPL)  
Keep the battery away from fire. Avoid the action of short circuit.  
Use the designated chargers to charge the battery pack. Utilise les chargeurs prévus pour la batterie.  
d'explosion si la batterie est remplacée par un type incorrect. Évitez de la mettre jamais de démonter la batterie. Utilisez les chargeurs prévus pour la batterie.  
conformément aux instructions.  
請定客量/額定客量

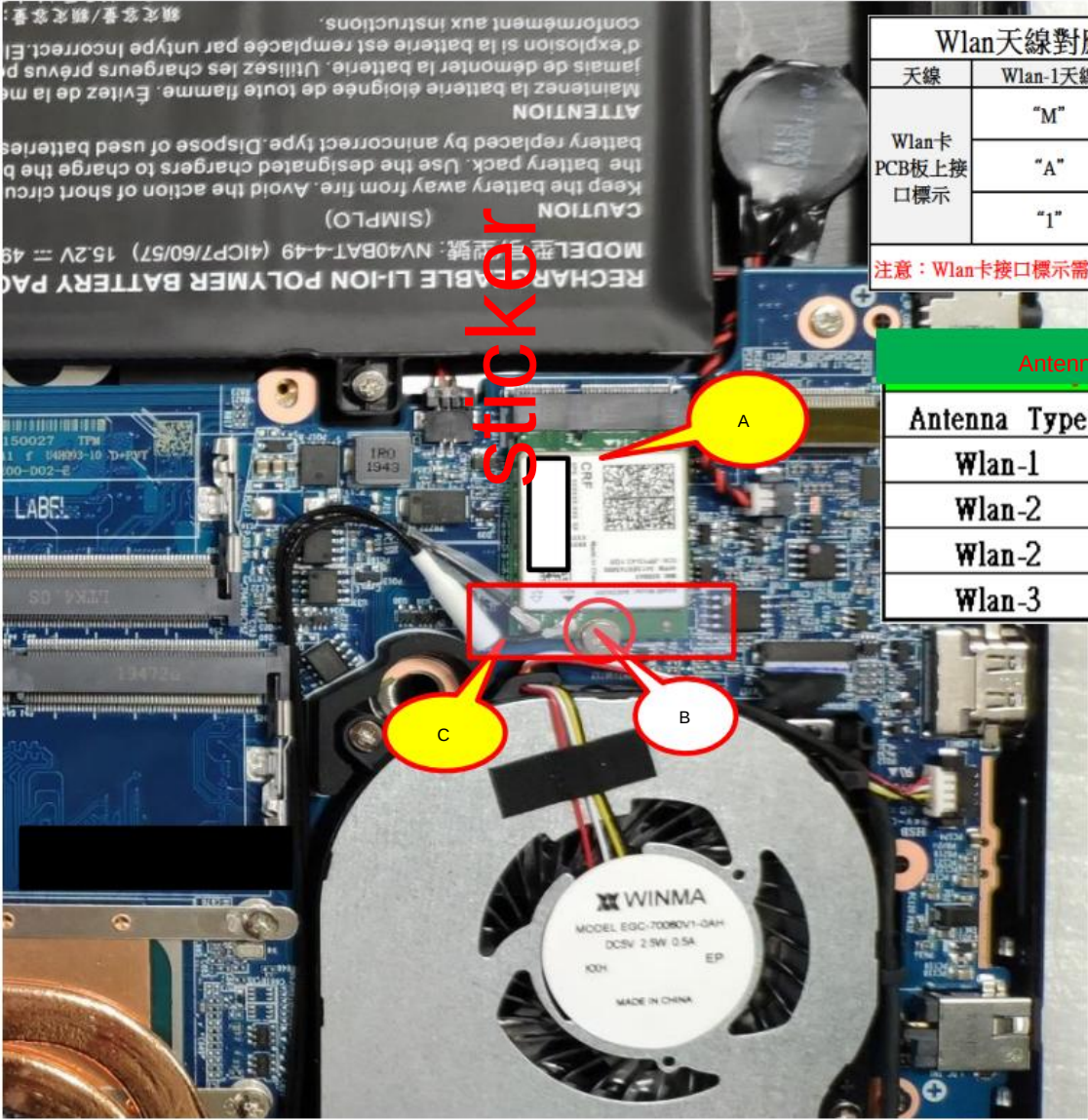
Wlan天線對應Wlan卡接口區分方式

| 天線        | Wlan-1天線 | Wlan-2天線 | Wlan-3天線 |
|-----------|----------|----------|----------|
| Wlan卡     | "M"      | "A"      |          |
| PCB板上接口標示 | "A"      | "B"      |          |
|           | "1"      | "2"      | "3"      |

注意：Wlan卡接口標示需按PCB板上的印刷字樣為主來區分！！

Antenna distinction method

| Antenna Type | 線材顏色 | 套筒顏色 |
|--------------|------|------|
| Wlan-1       | 黑色   | 透明   |
| Wlan-2       | 灰色   | 透明   |
| Wlan-2       | 黑色   | 白色   |
| Wlan-3       | 白色   | 透明   |



The following steps are for the operation when issuing

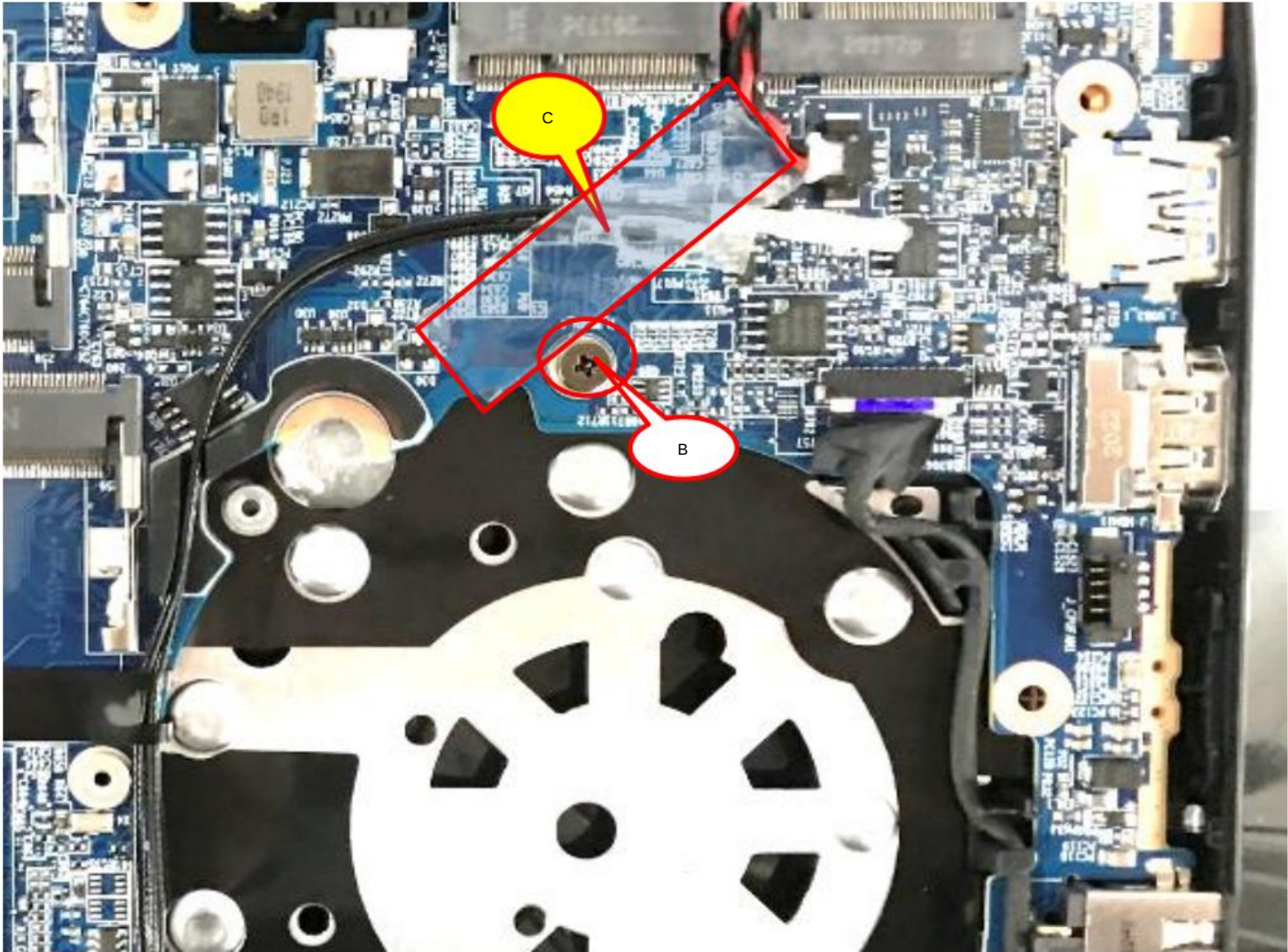
Wlan card: Note: For customers to Consign Wlan . Apply "CONSIGN" sticker

1 Install the Wlan card (A) on the interface, take the screw (B)\*1 and lock it on the stud

2 Attach Mylar (C) to the Wlan antenna and Wlan antenna head as shown in the picture

Remarks: 1. See the picture above for the Wlan card plug-in sequence. 2. See the picture above for the Wlan antenna color distinction.

1



The following steps are for the operation when the Wlan card is not available:

3 Take the screw (B)\*1 and lock it on the stud

4 As shown in the figure, the wlan antenna is fixed with mylar (C) (the network card cable and the sleeve Mylar are each half attached)

2

Review check:Qian Lin

Written by: Song Zhiheng

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|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                     |             |                |              |             |         |                                                                     |                      |              |                      |              |                                                       |    |        |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------|----------------|--------------|-------------|---------|---------------------------------------------------------------------|----------------------|--------------|----------------------|--------------|-------------------------------------------------------|----|--------|
| model                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                     |             |                | Process Code | File Number | Version | Production Date                                                     | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                                       |    |        |
| NV4XXX (except -V models)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                     | Install SSD |                |              | Establish   | 1       | IE-2409                                                             | Reference 1          |              | 2021/6/18            | 13           | 2-1/16                                                | 25 | 1-1/31 |
| B<br><br>O<br><br>M                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | NO.                                                                                 | Description | Parts Number   | Q'TY 1 1     | Torque      | Remark  | quality points/notes: 1. Wear an electrostatic bracelet during work |                      |              |                      |              | Tools/Supplies:<br><br>1. Static electricity bracelet |    |        |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | A                                                                                   | SSD         | By S/O         |              |             |         |                                                                     |                      |              |                      |              |                                                       |    |        |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | B                                                                                   | screw       | 6-35-Z9120-3R2 |              | 1.5±0.2     | W/SSD   |                                                                     |                      |              |                      |              |                                                       |    |        |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                     |             |                |              |             |         |                                                                     |                      |              |                      |              |                                                       |    |        |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                     |             |                |              |             |         |                                                                     |                      |              |                      |              |                                                       |    |        |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                     |             |                |              |             |         |                                                                     |                      |              |                      |              |                                                       |    |        |
| Hold                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |             |                |              |             |         |                                                                     |                      |              |                      |              |                                                       |    |        |
| do                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                     |             |                |              |             |         |                                                                     |                      |              |                      |              |                                                       |    |        |
| explain                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                     |             |                |              |             |         |                                                                     |                      |              |                      |              |                                                       |    |        |
| bright                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                     |             |                |              |             |         |                                                                     |                      |              |                      |              |                                                       |    |        |
| <p>The following steps are for M2.SSD:</p> <p>1 Take the SSD card (A) and put the monthly mark on the SSD card -----By S/O</p> <p>Note: For customers' Consign SSD cards, affix "Consign stickers" instead of monthly stickers.</p> <p>2 Insert the SSD card into the motherboard interface and secure it with the screw (B)</p> <p>3 Insert the SPK cable to the motherboard as shown in the figure</p> <p>Note: For W/SSD*2, the SSD of the OS is installed in the GEN4*4 slot/if the highest specification of the model is GEN3*4, it is installed in the GEN3*4 card slot.</p> |                                                                                     |             |                |              |             |         |                                                                     |                      |              |                      |              |                                                       |    |        |

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| model                     |     | Process Code                 |                | File Number | Version | Production Date       | Station Type (Small)                                   | Page (Small) | Station Type (Large) | Page (Large) |                                                       |        |  |
|---------------------------|-----|------------------------------|----------------|-------------|---------|-----------------------|--------------------------------------------------------|--------------|----------------------|--------------|-------------------------------------------------------|--------|--|
| NV4XXX (except -V models) |     | Swipe card to install memory |                | Establish   | 1       | IE-2409               | Reference 1                                            | 2021/6/18    | 13                   | 2-2/16       | 26                                                    | 1-1/31 |  |
| B<br>O<br>M               | NO. | Description                  | Parts Number   | Q'TY 1 2    | Torque  | Remark quality points | s/notes: 1. Wear an electrostatic bracelet during work |              |                      |              | Tools/Supplies:<br><br>1. Static electricity bracelet |        |  |
|                           | A   | RAM                          | By S/O         |             |         |                       |                                                        |              |                      |              |                                                       |        |  |
|                           | B   | Washer                       | 6-37-02000-601 |             |         | By M/O                |                                                        |              |                      |              |                                                       |        |  |
|                           |     |                              |                |             |         |                       |                                                        |              |                      |              |                                                       |        |  |
|                           |     |                              |                |             |         |                       |                                                        |              |                      |              |                                                       |        |  |
|                           |     |                              |                |             |         |                       |                                                        |              |                      |              |                                                       |        |  |

Hold

do

explain

bright

1. Flash the machine & motherboard barcode into the system

2. Paste the machine barcode on the motherboard. The font direction of the machine barcode is consistent with the direction of the motherboard barcode.

3. Install RAM (A)----(install the card slot RAM1 first and then install the card slot RAM2)

When 4 pins are taken out of the RAM: stick a monthly mark on the RAM -----The direction of the monthly mark is consistent with the font direction of the incoming material label

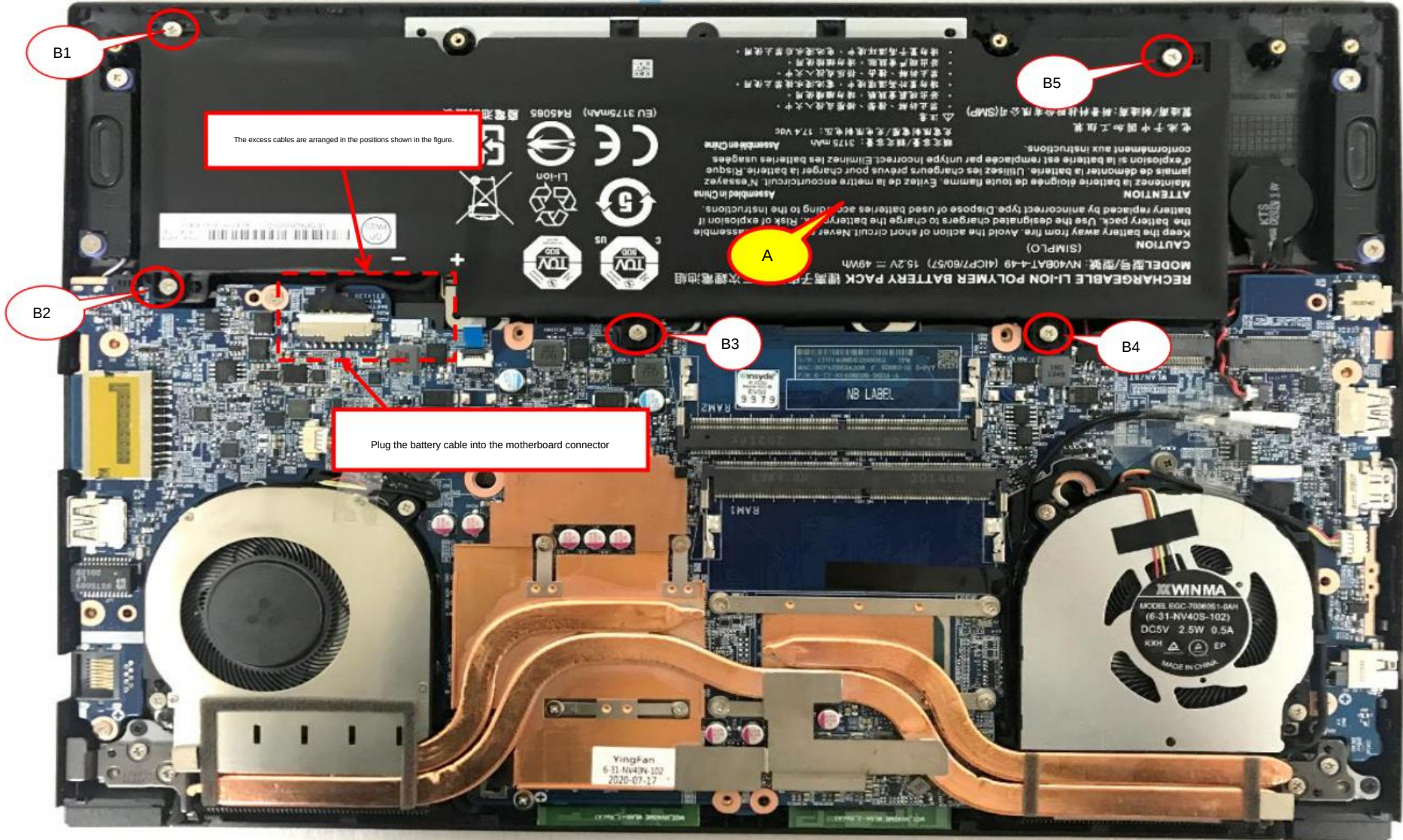
For customers to Consign RAM, put a "Consign sticker" on the RAM to replace the monthly label.

5 stickers of Washer (B)\*2 at the location shown in the picture (for use with 6-39-NV403-014&6-39-NV423-011 lower cover stickers)

1

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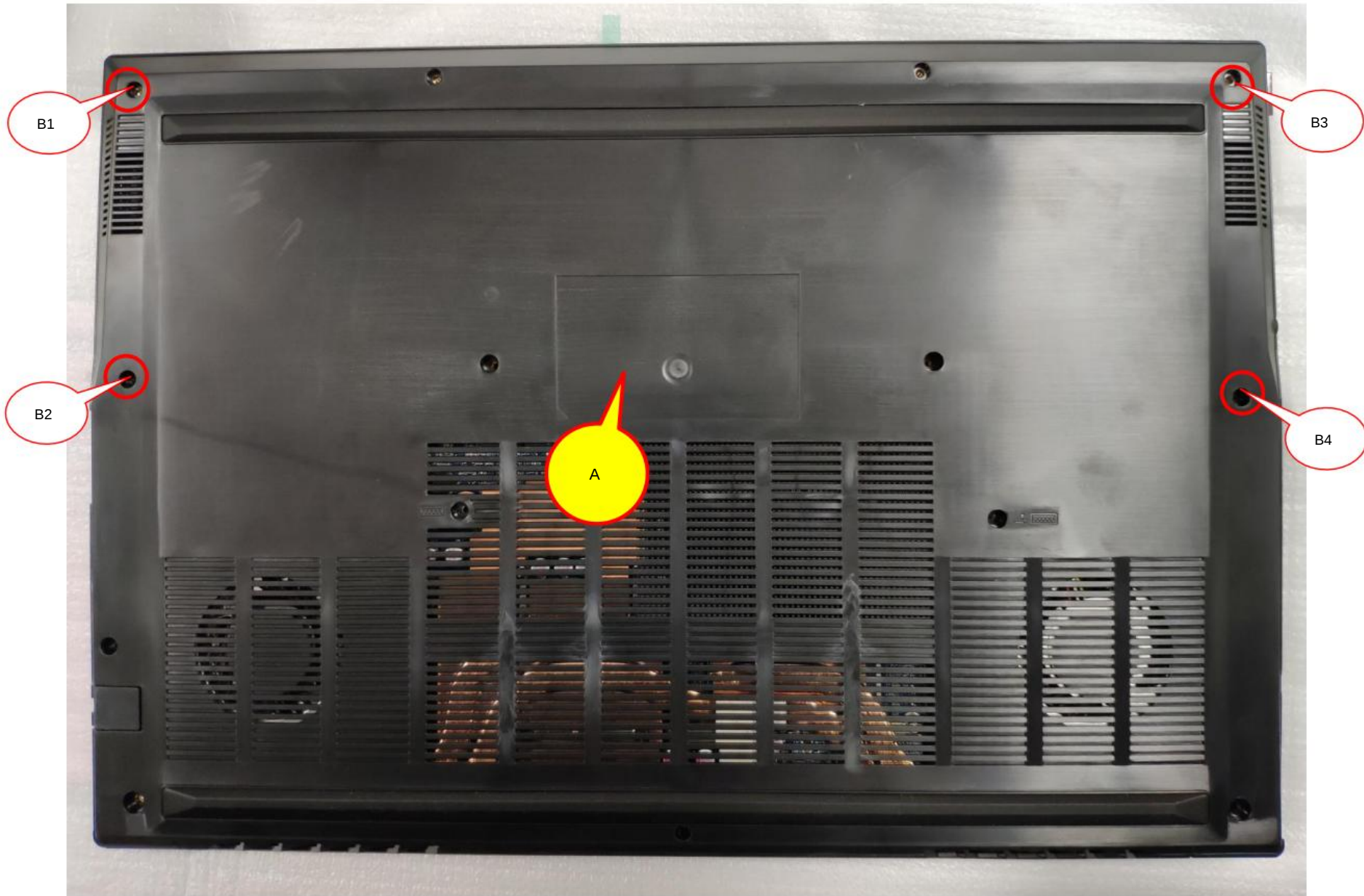
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|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|---------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-------------------|--------------|-------------|-----------------------------------------|---------------------------------------------------|----------------------|--------------|----------------------|--------------|----|--------|
| model                     |                                                                                                                                                                                     |                    |                   | Process Code | File Number | Version                                 | Production Date                                   | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |    |        |
| NV4XXX (except -V models) |                                                                                                                                                                                     | Install battery    |                   | Establish    | 1           |                                         | IE-2409                                           | Reference 1          | 2021/6/18    | 14                   | 2-1/16       | 27 | 1-1/31 |
| B<br>O<br>M               | NO.                                                                                                                                                                                 | DescriptionBattery | Parts Number      | Q'TY 1 5     | Torque      | Remark quality points/notes: 1. Wear an | Tools/Supplies:<br>1. Static electricity bracelet |                      |              |                      |              |    |        |
|                           | A                                                                                                                                                                                   | screw              | By S/O            |              |             | electrostatic bracelet during work      |                                                   |                      |              |                      |              |    |        |
|                           | B                                                                                                                                                                                   |                    | 6-35-B1120-4RC/-1 |              | 1.5±0.2     |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
| Hold                      |                                                                                                  |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
| do                        |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
| explain                   |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
| bright                    | <div>1 Take the battery (A) and install it in the machine</div> <div>2 Plug the battery cable into the motherboard</div> <div>3 Take out the screws (B)*5 to lock the battery</div> |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |
|                           |                                                                                                                                                                                     |                    |                   |              |             |                                         |                                                   |                      |              |                      |              |    |        |

1

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|                           |                                                                                     |                                                                                                                                      |              |             |           |                 |                                                                     |              |                      |              |                                                   |    |        |
|---------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|--------------|-------------|-----------|-----------------|---------------------------------------------------------------------|--------------|----------------------|--------------|---------------------------------------------------|----|--------|
| model                     |                                                                                     |                                                                                                                                      | Process Code | File Number | Version   | Production Date | Station Type (Small)                                                | Page (Small) | Station Type (Large) | Page (Large) |                                                   |    |        |
| NV4XXX (except -V models) |                                                                                     | Fixture lower case                                                                                                                   |              |             | Establish | 1               | IE-2409                                                             | Reference 1  | 2021/6/18            | 14           | 2-2/16                                            | 28 | 1-1/31 |
| B<br>O<br>M               | NO.                                                                                 | DescriptionJig                                                                                                                       | Parts Number | Q'TY 1      | Torque    | Remark          | quality points/notes: 1. Wear an electrostatic bracelet during work |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |    |        |
|                           | A                                                                                   | lower cover 6-39-XXXX Jig                                                                                                            | screw 6-35-  |             |           |                 |                                                                     |              |                      |              |                                                   |    |        |
|                           | B                                                                                   | B6120-5R0/-2                                                                                                                         |              | 0.4         |           |                 |                                                                     |              |                      |              |                                                   |    |        |
|                           |                                                                                     |                                                                                                                                      |              |             |           |                 |                                                                     |              |                      |              |                                                   |    |        |
|                           |                                                                                     |                                                                                                                                      |              |             |           |                 |                                                                     |              |                      |              |                                                   |    |        |
|                           |                                                                                     |                                                                                                                                      |              |             |           |                 |                                                                     |              |                      |              |                                                   |    |        |
| Hold                      |  |                                                                                                                                      |              |             |           |                 |                                                                     |              |                      |              |                                                   |    |        |
| do                        |                                                                                     |                                                                                                                                      |              |             |           |                 |                                                                     |              |                      |              |                                                   |    |        |
| explain                   |                                                                                     |                                                                                                                                      |              |             |           |                 |                                                                     |              |                      |              |                                                   |    |        |
| bright                    |                                                                                     |                                                                                                                                      |              |             |           |                 |                                                                     |              |                      |              |                                                   |    |        |
|                           |                                                                                     | 1 Take the lower cover (A) of the fixture and install it on the machine<br>2Take screws (B)*4 to lock the lower cover of the fixture |              |             |           |                 |                                                                     |              |                      |              |                                                   |    |        |

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|---------------------------|-----|---------------------|-----------------|--------------|-------------|-----------------------|--------------------------------------------------------|----------------------|--------------|----------------------|--------------|---------------------------------------------------|--------|--|
| model                     |     |                     |                 | Process Code | File Number | Version               | Production Date                                        | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large) |                                                   |        |  |
| NV4XXX (except -V models) |     | Processing keyboard |                 | Establish    | 1           |                       | IE-2409                                                | Reference 1          | 2021/6/18    | 15                   | 2-1/16       | 29                                                | 1-1/31 |  |
| B<br>O<br>M               | NO. | DescriptionKeyboard | Parts Number    | Q'TY 1 1     | Torque      | Remark quality points | s/notes: 1. Wear an electrostatic bracelet during work |                      |              |                      |              | Tools/Supplies:<br>1. Static electricity bracelet |        |  |
|                           | A   | double-             | By S/O          |              |             |                       |                                                        |                      |              |                      |              |                                                   |        |  |
|                           | B   | sided tape          | 6-47-NV402-040  |              |             | By M/O                |                                                        |                      |              |                      |              |                                                   |        |  |
|                           | C   | W/O BL Mylar        | 6-40-NV402-030y |              |             | By M/O                |                                                        |                      |              |                      |              |                                                   |        |  |
|                           |     |                     |                 | 1            |             |                       |                                                        |                      |              |                      |              |                                                   |        |  |
|                           |     |                     |                 |              |             |                       |                                                        |                      |              |                      |              |                                                   |        |  |
| Hold                      |     |                     |                 |              |             |                       |                                                        |                      |              |                      |              |                                                   |        |  |
|                           |     |                     |                 |              |             |                       |                                                        |                      |              |                      |              |                                                   |        |  |
| do                        |     |                     |                 |              |             |                       |                                                        |                      |              |                      |              |                                                   |        |  |
|                           |     |                     |                 |              |             |                       |                                                        |                      |              |                      |              |                                                   |        |  |
| explain                   |     |                     |                 |              |             |                       |                                                        |                      |              |                      |              |                                                   |        |  |
|                           |     |                     |                 |              |             |                       |                                                        |                      |              |                      |              |                                                   |        |  |
| bright                    |     |                     |                 |              |             |                       |                                                        |                      |              |                      |              |                                                   |        |  |
|                           |     |                     |                 |              |             |                       |                                                        |                      |              |                      |              |                                                   |        |  |

Peel off the release paper and run it along the edge of the keyboard

Folding large cable, attached to the keyboard

Step 1: Apply triangle adhesive to align the position

Step 2: Polyline and Alignment Position

1 Paste (Cx) on the keyboard as shown in the figure

2. Peel off the keyboard cable release paper and stick the keyboard cable on the keyboard as shown in the picture. 3. Apply double-sided tape (B) to the keyboard as shown in the picture and remove the backing tape.

4 Fold the keyboard cable in half as shown in the picture

1

2

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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|---------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|--------------|--------------|-------------|---------|-----------------|----------------------|--------------|----------------------|------------------------------------------------------|----|--------|--|
| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |                                                                                                                                                                                                                                                                                               |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |                                                                                                                                                                                                                                                                                               | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO.                                                                                                                                                                                                                                                                                           | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| Hold                      |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
|                           |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| do                        | <div><div><div>Step 1: Align the polyline position</div><div>Step 2: Polyline and Alignment Position</div></div></div> |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| explain                   |                                                                                                                                                                                                                                                                                               |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
| bright                    | For the luminous keyboard operation 1, fold the keyboard LED cable in half as shown in the figure                                                                                                                                                                                             |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |

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| model                     |     |                      |              | Process Code | File Number | Version | Production Date | Station Type (Small) | Page (Small) | Station Type (Large) | Page (Large)                                         |    |        |  |
| NV4XXX (except -V models) |     | Install the keyboard |              | Establish    | 1           |         | IE-2409         | Reference 1          | 2021/6/18    | 15                   | 2-2/16                                               | 30 | 1-1/31 |  |
| B<br>O<br>M               | NO. | Description          | Parts Number | Q'TY         | Torque      | Remark  | quality points  |                      |              |                      | notes: 1. Wear an electrostatic bracelet during work |    |        |  |
|                           |     |                      |              |              |             |         |                 |                      |              |                      |                                                      |    |        |  |
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| KAPOK Standard Operation PROCEDURE Operation Instructions Job Name                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                             |                    |                                                                                                                                                                                                                                                        |      |                                                                                                                                                |             |                                                                                                                                                                                                           |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              | The validity period of the SOP on this page is: 2023/9/26----2023/12/26 |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| model                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                             |                    |                                                                                                                                                                                                                                                        |      | Process Code                                                                                                                                   | File Number | Version                                                                                                                                                                                                   | Production Date | Station Type (Small)                                                                                                                                                           | Page (Small) | Station Type (Large)                                                                                                                                                                                           | Page (Large) |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| NV4XXX (except -V models)                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                             | General inspection |                                                                                                                                                                                                                                                        |      | Establish                                                                                                                                      | 1           |                                                                                                                                                                                                           | IE-2409         | Reference 1                                                                                                                                                                    | 2021/6/18    | 16                                                                                                                                                                                                             | 1-1/16       | 31                                                                      | 1-1/31 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| B<br><br>O<br><br>M                                                                                                                                | NO.                                                                                                                                                                                                                                                                                                                                                                                         | Description        | Parts Number                                                                                                                                                                                                                                           | Q'TY | Torque                                                                                                                                         | Remark      | quality points/notes: 1. Wear an electrostatic bracelet during work                                                                                                                                       |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              | Tools/Supplies:<br>1. Static electricity bracelet                       |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                             |                    |                                                                                                                                                                                                                                                        |      |                                                                                                                                                |             |                                                                                                                                                                                                           |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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|                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                             |                    |                                                                                                                                                                                                                                                        |      |                                                                                                                                                |             |                                                                                                                                                                                                           |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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| Hold                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                             |                    |                                                                                                                                                                                                                                                        |      |                                                                                                                                                |             |                                                                                                                                                                                                           |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| do                                                                                                                                                 | one                                                                                                                                                                                                                                                                                                                                                                                         |                    | two                                                                                                                                                                                                                                                    |      | three                                                                                                                                          |             | Four                                                                                                                                                                                                      |                 | five                                                                                                                                                                           |              | six                                                                                                                                                                                                            |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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|                                                                                                                                                    | <p>1. First check whether the startup screen is complete<br/>Whether the Hinge rotation interferes with the whole operation, etc. (refer to Test 1)~You need to plug in the power cord when turning on the computer.<br/>row activation</p>                                                                                                                                                 |                    | <p>2. Secondly check the power button and APK button<br/>Is the key flexible for shutting down and turning on and off the machine?<br/>The keys cannot be without functions and the printing must be complete.<br/>No missing prints (reference 2)</p> |      | <p>3. Tear off the protective film again, and the front frame<br/>There should be no scratches/dirty/residual glue, etc.<br/>(Reference 3)</p> |             | <p>4. Check the T/P button space on the upper cover again<br/>The gap/step difference cannot exceed the standard and must have merit<br/>Yes, no scratches/dirty/residual glue<br/>Wait (Reference 4)</p> |                 | <p>5. Check again that the back cover is not scratched<br/>/Dirty/residual glue, if printing Logo needs to be finished<br/>Complete, no missing prints, etc. (Reference 5)</p> |              | <p>6. Check the front, rear and sides again.<br/>There are scratches/dirty/residual glue, four major items<br/>Gaps/breaks/impacts after assembly are not allowed<br/>Exceeding the standard (Reference 6)</p> |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                    | seven                                                                                                                                                                                                                                                                                                                                                                                       |                    | eight                                                                                                                                                                                                                                                  |      | Nine                                                                                                                                           |             | ten                                                                                                                                                                                                       |                 | eleven                                                                                                                                                                         |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                    |                                                                                                                                                                                                                                                                                                          |                    |                                                                                                                                                                    |      |                                                           |             |                                                                                                                      |                 |                                                                                           |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                    | <p>7. Check again that there are no scratches on the left and right sides.<br/>Damage/dirty/residual glue, after the four major parts are combined<br/>The gap/discrepancy cannot exceed the standard (Reference 7)</p>                                                                                                                                                                     |                    | <p>8. Shake the machine again and the screws cannot be heard.<br/>Encountering noises inside the machine (Reference 8)</p>                                                                                                                             |      | <p>9. With the opening upward, stand the machine 90 degrees, thick<br/>Thin gauge inspection, GAPy5mm is OK (reference</p>                     |             | <p>10. If K/B does not come out, check<br/>K/B Lock is complete (Reference 10)</p>                                                                                                                        |                 | <p>11.Finally check whether the process card information is correct<br/>correct</p>                                                                                            |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                    | explain                                                                                                                                                                                                                                                                                                                                                                                     |                    |                                                                                                                                                                                                                                                        |      |                                                                                                                                                |             |                                                                                                                                                                                                           |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                    | Test the AUTO LOCK function (see Figure 9 for details)                                                                                                                                                                                                                                                                                                                                      |                    |                                                                                                                                                                                                                                                        |      |                                                                                                                                                |             |                                                                                                                                                                                                           |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                    | Note: 1. To activate the power on, plug in the AC and wait for 6 seconds, press the power button on the AC to turn on the phone, and pull out the AC after turning on the phone. 2 : The gap between the LCD and the front cover should not exceed 0.8mm below, and no single point protrudes on both sides; 3 : For defective machines, record the defective phenomena in the process card |                    |                                                                                                                                                                                                                                                        |      |                                                                                                                                                |             |                                                                                                                                                                                                           |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                    | Note: With the opening upward, stand the machine 90 degrees and check with the thickness gauge. GAPy5mm is OK.                                                                                                                                                                                                                                                                              |                    |                                                                                                                                                                                                                                                        |      |                                                                                                                                                |             |                                                                                                                                                                                                           |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                    | 1. For new models after 1500PCS, first piece measurement                                                                                                                                                                                                                                                                                                                                    |                    |                                                                                                                                                                                                                                                        |      |                                                                                                                                                |             |                                                                                                                                                                                                           |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 2. For new models within 1500 PCS, first make a visual inspection. If the visual inspection GAP is too large, use a thickness gauge to measure it. |                                                                                                                                                                                                                                                                                                                                                                                             |                    |                                                                                                                                                                                                                                                        |      |                                                                                                                                                |             |                                                                                                                                                                                                           |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| bright                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                             |                    |                                                                                                                                                                                                                                                        |      |                                                                                                                                                |             |                                                                                                                                                                                                           |                 |                                                                                                                                                                                |              |                                                                                                                                                                                                                |              |                                                                         |        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |